Application Note AN-NIR-094

Bromine number in pyrolysis gasoline

Fast determination of bromine number without chemicals

Pyrolysis gasoline (pygas) and its distillate fractions often contain high levels of reactive unsaturated compounds, making it unusable as a motor fuel. In addition to the amount of diolefins (determined by the Diels-Alder method), the total amount of aliphatic olefinic components also need to be monitored. The standard method to quantify the degree of unsaturation (bromine number) in unsaturated hydrocarbons is titration.

This wet chemical method requires cooling of the sample below 5 ° C to minimize side reactions like oxidation or substitution. In contrast to the primary method, near-infrared spectroscopy (NIRS) needs no sample preparation and is able to determine the bromine number within one minute. NIRS technology fulfills ASTM norms D8321 and D6122.

EXPERIMENTAL EQUIPMENT

180 pygas samples were analyzed on a Metrohm DS2500 Liquid Analyzer equipped with disposable glass vials. All measurements were performed in transmission mode from 400 nm to 2500 nm. The temperature control was set to 40 ° C to provide a stable sample environment. For convenience reasons, disposable glass vials with a pathlength of 8 mm were used, which made a cleaning procedure unnecessary. Data acquisition and prediction model development were performed with the software package Vision Air complete.

Figure 1. DS2500 Liquid Analyzer.

Table 1. Hardware and software equipment overview.

Equipment	Metrohm number
DS2500 Liquid Analyzer	2.929.0010
Disposable vials, 8 mm diameter, transmission	6.7402.000
Vision Air 2.0 Complete	6.6072.208

RESULT

The obtained Vis-NIR spectra (Figure 2) were used to create a prediction model for bromine number determination in pygas. To verify the quality of the prediction model, correlation diagrams were created which display the correlation between Vis-NIR prediction and primary method values. The respective figures of merit (FOM) are displayed in Figure 3.

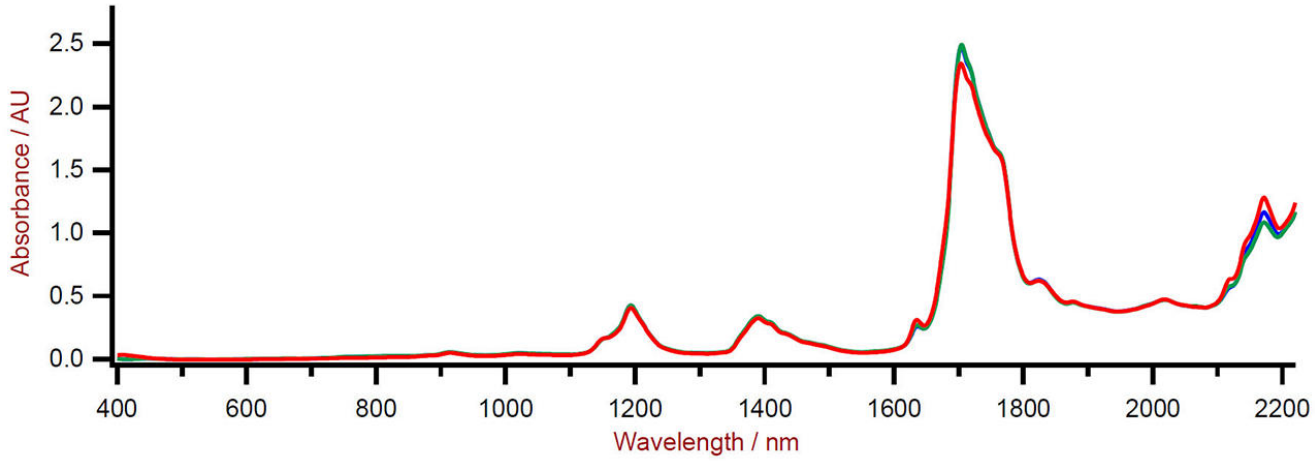

Figure 2. Selection of different pyrolysis gasoline Vis-NIR spectra obtained using a DS2500 Liquid Analyzer and 8 mm disposable vials.

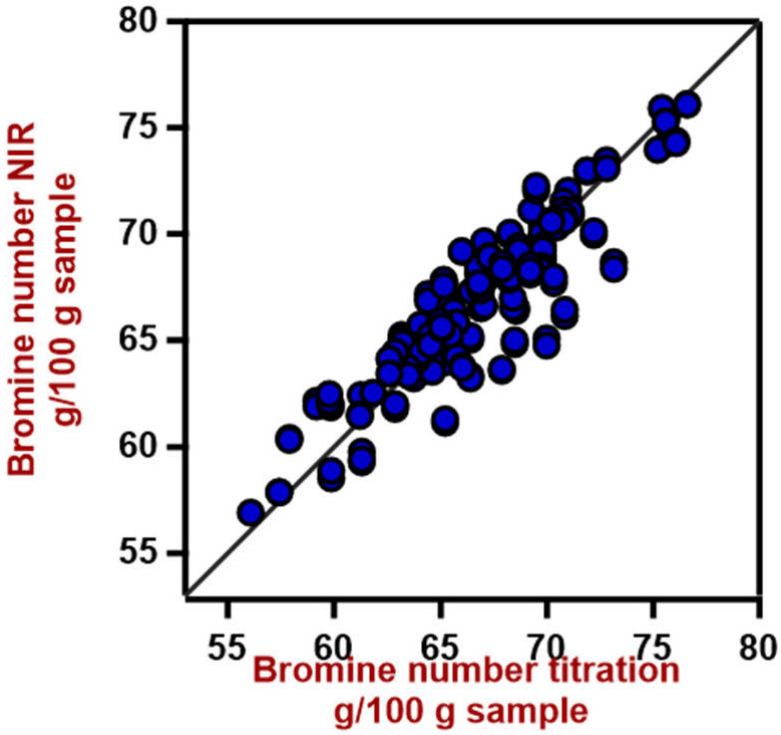

Figure 3. Correlation diagramm for the prediction of the bromine number using a DS2500 Liquid Analyzer.

Table 2. Figures of merit for the prediction of the bromine number using a DS2500 Liquid Analyzer.

Figures of Merit	Value
R^2	0.836
Standard Error of Calibration	1.84
Standard Error of Cross-Validation	1.89

CONCLUSION

This application note shows the feasibility of NIR spectroscopy for the analysis of bromine number in pyrolysis gasoline. In contrast to the wet chemical method used in ASTM D1159 (Figure 4 and Table 3), no sample preparation or chemicals are required with NIR spectroscopy. Aside from the bromine number, additional quality parameters like diene value can be determined in the same sample with NIR spectroscopy.

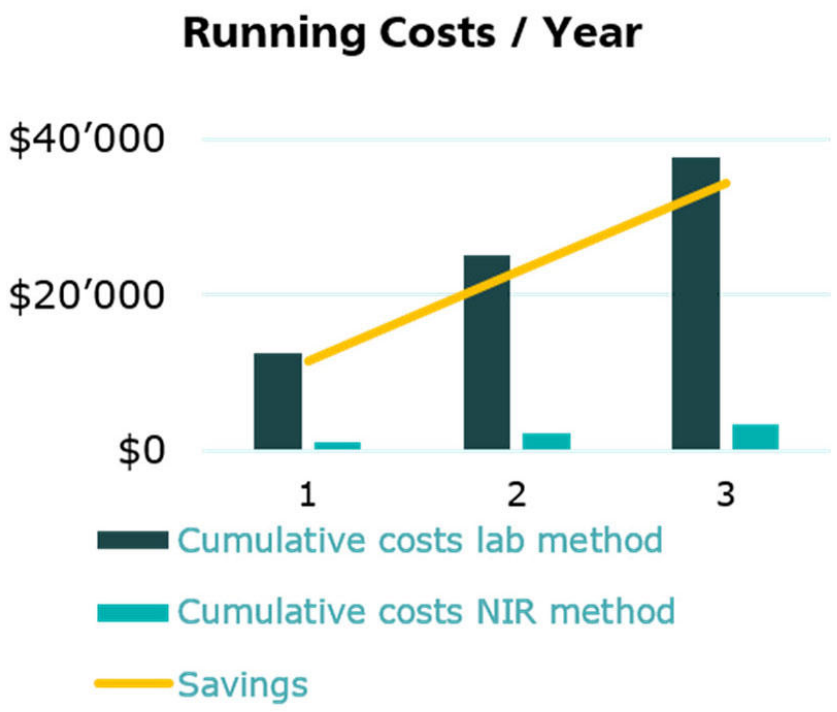

Figure 4. Comparison of running costs per year with the conventional wet chemistry lab method and NIRS.

Table 3. Comparison of costs and time to result (one-fold determination) with the conventional wet chemistry lab method and NIRS.

	Lab method	NIR method
Number of analyses (per day)	10	10
Costs of consumables and chemicals/measurement	$6	$0.50
Time spent per measurement	30 min	1 min
Total running costs / year	**$12,533**	**$1,125**

CONTACT

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DS2500 Liquid Analyzer
固的近外光,用于生境和室中的量。

DS2500 Liquid Analyzer 是一成熟且活的解决方案,其用于在整个生中行液体常分析。其固的使 DS2500 Liquid Analyzer 不受灰、潮湿、振的影,因此非常用于在劣的生境中使用。

DS2500 Liquid Analyzer 覆盖 400 至 2500 nm 的整个光范,将品加至 80° C 高温,并与各不同的一次性小瓶和石英比色皿兼容。因此,DS2500 Liquid Analyzer 可的个性化品要求,助在一分内得精和具有可重性的果。借助集成的品架装置和自的 Vision Air 件,保了用能松和安全地行操作。

如果是大的品量,可通将流通池与一个 Metrohm 机器人自器搭配使用的方法著提高生率。

Vision Air 2.0 Complete

Vision Air – 通用的光分析件。

Vision Air Complete 是用于管范境的先易用的件解决方案。

Vision Air 点一:

- 便捷的件用和配的用界面保了直的操作方式
- 操作程的建与方式
- SQL 数据,可安全且地管理数据

Vision Air Complete (66072208) 版本包含所有用于可近外光分析量保程的用:

- 器和数据管理用
- 方法用
- 常分析用

其它 Vision Air Complete 解决方案:

- 66072207 (Vision Air Network Complete)
- 66072209 (Vision Air Pharma Complete)
- 66072210 (Vision Air Pharma Network Complete)

DS2500 8 mm

直径 8 mm 且更加智能的一次性玻璃小瓶支架