



Application Note AN-NIR-130

# 近外光法(NIRS)在酒花多参数分析中的用

## Rapid determination of alpha acids, beta acids, cohumulone content, total oil content, HSI, and moisture

The quality of hops and hop pellets is vital across the entire brewing supply chain. Traditional methods used for quality control (e.g., titration and HPLC) are highly accurate and widely accepted. They are also time consuming, labor intensive, and dependent on chemical reagents which not only incur ongoing material costs but also require careful handling and proper disposal. Near-infrared spectroscopy (NIRS)

offers a compelling alternative when ultra-high precision is not necessary. It enables the rapid analysis of multiple parameters within a minute without using any chemicals. This Application Note outlines the measurement setup and the results of cohumulone, hop oils, and moisture content, the hop storage index (HSI), and hops acids analysis with NIRS.

## EXPERIMENTAL EQUIPMENT

More than 500 fresh hop samples and ground hop pellets were analyzed on an OMNIS NIR Analyzer Solid (**Figure 1**). The samples were added to an OMNIS sample cup and analyzed in diffuse reflection mode. To include sample variety, the sample rotated during measurement to collect spectra from different locations. The automatically averaged spectra were used for model development. Spectra acquisition, model development, and validation were carried out with the OMNIS Software.

Reference values for alpha acids were obtained using various official methods, including EBC 7.4, EBC 7.5, and EBC 7.7. Total oils and beta acid content were determined using EBC 7.4, while EBC 7.7 was employed for cohumulone analysis. Moisture content and the hop storage index (HSI) were measured using a halogen moisture analyzer and a UV-VIS photometer, respectively.

The obtained NIR spectra (**Figure 2**) were used to create prediction models for the different reference parameters. An external validation set was used to verify the predictive performance of the calculated prediction models if sufficient samples were available. Otherwise an internal cross-validation was conducted.

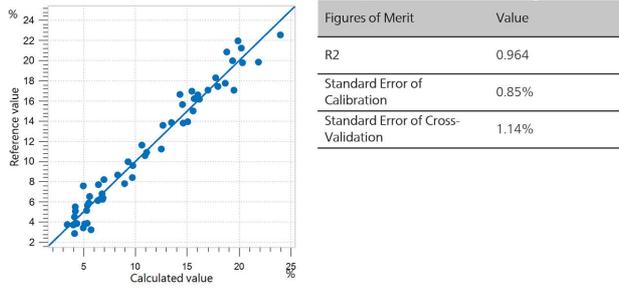
Correlation diagrams which display the relation between the NIR prediction and the reference values are shown in **Figures 3–12** together with



**Figure 1.** OMNIS NIR Analyzer Solid.

the respective figures of merit (FOM). For the alpha acid parameter with reference data obtained according to EBC 7.5, a model was created covering the full range (2.40–21.74%). Furthermore, a model for only the lower range (2.43–4.26%) was created to highlight the possibility of reducing the prediction error by creating sub-models for narrower concentration ranges.

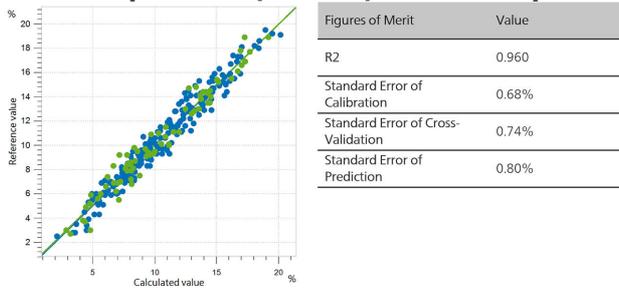
### Result alpha acid (EBC 7.4) in fresh hops



**Figure 3.** Correlation diagram and the respective FOMs for the prediction of alpha acid content in hops following the EBC 7.4 norm using an OMNIS NIR Analyzer Solid. Blue dots represent calibration samples.

## RESULT

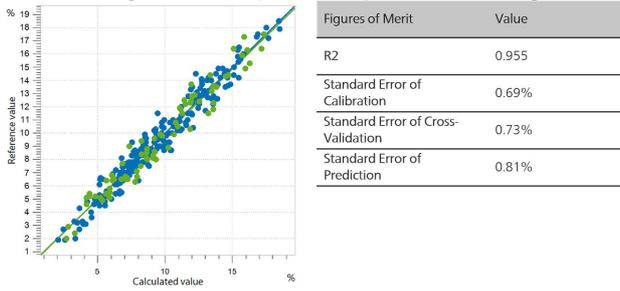
### Result alpha acid (EBC 7.5) in fresh hops



**Figure 4.** Correlation diagram and the respective FOMs for the prediction of alpha acid content in fresh hops following the EBC 7.5 norm using an OMNIS NIR Analyzer Solid. Blue dots represent calibration samples, green dots represent samples used to validate the model.

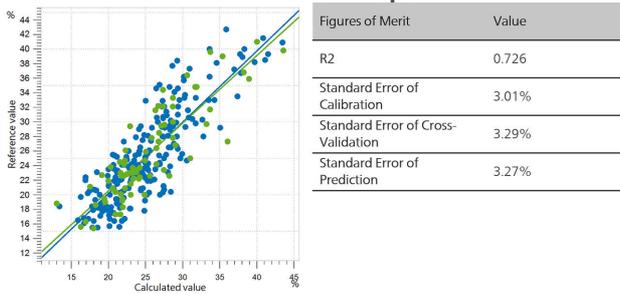
# RESULT

## Result alpha acid (EBC 7.7) in fresh hops



**Figure 5.** Correlation diagram and the respective FOMs for the prediction of alpha acid content in fresh hops following the EBC 7.7 norm using an OMNIS NIR Analyzer Solid. Blue dots represent calibration samples, green dots represent samples used to validate the model.

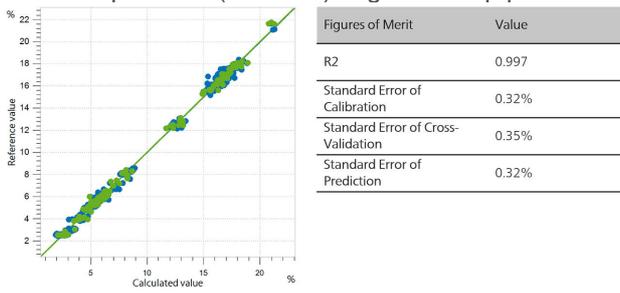
## Result cohumulone in fresh hops



**Figure 6.** Correlation diagram and the respective FOMs for the prediction of cohumulone content in fresh hops following the EBC 7.7 norm using an OMNIS NIR Analyzer Solid. Blue dots represent calibration samples, green dots represent samples used to validate the model.

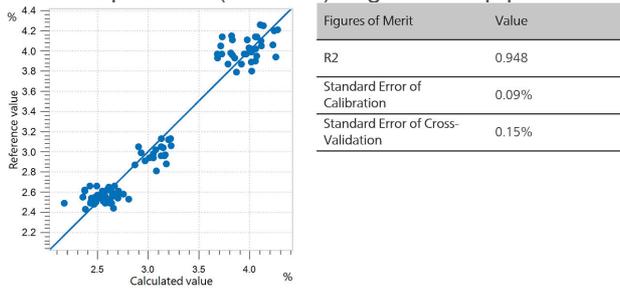
# RESULT

## Result alpha acid (EBC 7.5) in ground hop pellets – full concentration range



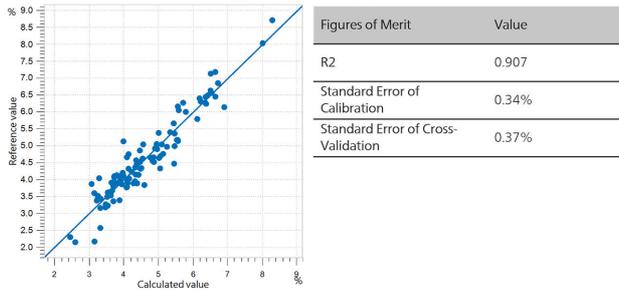
**Figure 7.** Correlation diagram and the respective FOMs for the prediction of alpha acid content in ground hop pellets following the EBC 7.5 norm using an OMNIS NIR Analyzer Solid over the full concentration range (2.40–21.74%). Blue dots represent calibration samples, green dots represent samples used to validate the model.

## Result alpha acid (EBC 7.5) in ground hop pellets – lower concentration range



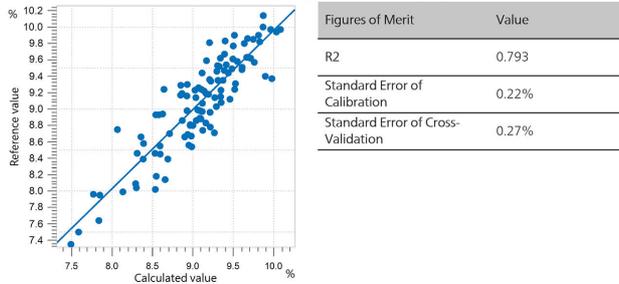
**Figure 8.** Correlation diagram and the respective FOMs for the prediction of alpha acid content in ground hop pellets following the EBC 7.5 norm using an OMNIS NIR Analyzer Solid over a lower concentration range (2.43–4.26%). Blue dots represent calibration samples.

### Result beta acid in ground hop pellets



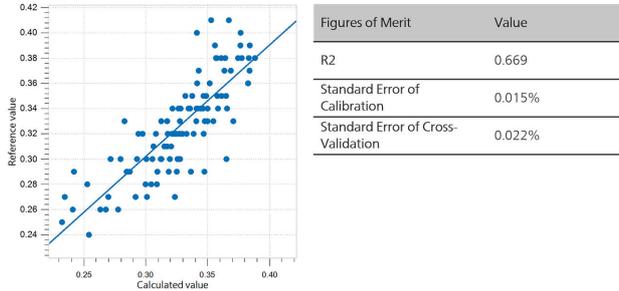
**Figure 9.** Correlation diagram and the respective FOMs for the prediction of beta acid content in ground hop pellets following the EBC 7.4 norm using an OMNIS NIR Analyzer Solid. Blue dots represent calibration samples.

### Result total oil content in ground hop pellets



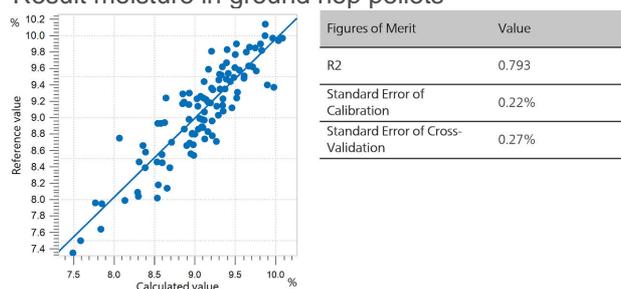
**Figure 10.** Correlation diagram and the respective FOMs for the prediction of total oil content in ground hop pellets following the EBC 7.4 norm using an OMNIS NIR Analyzer Solid. Blue dots represent calibration samples.

### Result HSI in ground hop pellets



**Figure 11.** Correlation diagram and the respective FOMs for the prediction of hop storage index in ground hop pellets using an OMNIS NIR Analyzer Solid. Blue dots represent calibration samples. Reference values were obtained with a UV-VIS photometer.

## Result moisture in ground hop pellets



**Figure 12.** Correlation diagram and the respective FOMs for the prediction of moisture in ground hop pellets using an OMNIS NIR Analyzer Solid. Blue dots represent calibration samples. Reference values were obtained with a halogen moisture analyzer.

This Application Note demonstrates the feasibility of using NIR spectroscopy for the analysis of freshly harvested hops and ground hop pellets to determine cohumulone, moisture, and total oil content, HSI, and alpha and beta acids.

Using alpha acids as an example, the difference between a prediction model covering the full concentration range and a model specific to a narrower range was highlighted. The latter reduced the prediction error by a factor of two. Users can apply this approach to maximize accuracy. In the OMNIS Software, both models can be combined to

automatically perform the following sequence. First, the alpha acid concentration is estimated using the broad-range model; then, a more precise prediction is made using the restricted-range model.

Since NIRS measurements are rapid and require no chemicals, the method offers significant time- and cost-savings, as shown in **Table 1**.

Furthermore, the simplicity of the analysis and the availability of a pre-calibrated instrument, using the **pre-calibration, hops, solid (6.06008.022)**, make both the implementation and the application of NIR spectroscopy with OMNIS NIRS straightforward.

**Table 1.** Overview of time effort and costs for the analysis of different parameters in hops by traditional methods and NIR spectroscopy.

Parameter	Method	Estimated time (with sample preparation)	Estimated costs (chemicals, consumables)
Alpha acids	Titration	50 min	\$5
Beta acids	HPLC	25 min	\$10
Cohumulone	HPLC	(part of beta acid analysis)	(part of beta acid analysis)
Total oil content	Steam distillation	190 min	\$5
HSI	UV-VIS	45 min	\$5
Moisture	Halogen drier	7 min	\$0
All parameters	NIR spectroscopy	2 min	\$0

## CONTACT

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## CONFIGURATION



### OMNIS NIR Analyzer Solid

#### 合固体和粘性品的近外光。

OMNIS NIR Analyzer 是一按照瑞士量准和生的近外光 (NIRS) 解决方案,用于整个生的常分析。使用新技和嵌入先 OMNIS Software 反在 NIR 光的速度、可操作性和活使用上。

OMNIS NIR Analyzer Solid 的点概:

- 在 10 秒以内量固体和粘性品
- 自化多位置量,即使在品不均匀,也能得可重的果
- 方便地嵌入自系,或者与其它分析技(滴定)
- 支持大量品容器



#### OMNIS NIR60 mm

合小品容器的小支架 OMNIS NIR,60 mm (6.07402.210)。

允明地定位品容器和旋品容器。



#### OMNIS NIR60 mm

用于在不同品位置通反射采集粉末和粒反射光的小品容器。

兼容:

- 小支架 OMNIS NIR,60 mm (6.07402.200)

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#### OMNIS

允机版 OMNIS 件在一台 Windows™ 计算机上行。

特性:

- 可已含有一 OMNIS 可。
- 通万通可授平台行激活。
- 不可再外计算机上使用。

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#### Quant Development

用于在独立 OMNIS Software 安装套件中写和量化模型的件可。



通 NIR 光定酒花中湿度、酒花存指数 HSI 和  $\alpha$  酸及  $\beta$  酸含量的 OMNIS 校准。