

Application Note AN-NIR-094

# Bromine number in pyrolysis gasoline

## Fast determination of bromine number without chemicals

Pyrolysis gasoline (pygas) and its distillate fractions often contain high levels of reactive unsaturated compounds, making it unusable as a motor fuel. In addition to the amount of diolefins (determined by the Diels-Alder method), the total amount of aliphatic olefinic components also need to be monitored. The standard method to quantify the degree of unsaturation (bromine number) in unsaturated hydrocarbons is titration.

This wet chemical method requires cooling of the sample below 5 °C to minimize side reactions like oxidation or substitution. In contrast to the primary method, near-infrared spectroscopy (NIRS) needs no sample preparation and is able to determine the bromine number within one minute. NIRS technology fulfills ASTM norms D8321 and D6122.

## EXPERIMENTAL EQUIPMENT

180 pygas samples were analyzed on a Metrohm DS2500 Liquid Analyzer equipped with disposable glass vials. All measurements were performed in transmission mode from 400 nm to 2500 nm. The temperature control was set to 40 °C to provide a stable sample environment. For convenience reasons, disposable glass vials with a pathlength of 8 mm were used, which made a cleaning procedure unnecessary. Data acquisition and prediction model development were performed with the software package Vision Air complete.



**Figure 1.** DS2500 Liquid Analyzer.

**Table 1.** Hardware and software equipment overview.

| Equipment | Metrohm number |
|---|---|
| DS2500 Liquid Analyzer | 2.929.0010 |
| Disposable vials, 8 mm diameter, transmission | 6.7402.000 |
| Vision Air 2.0 Complete | 6.6072.208 |

## RESULT

The obtained Vis-NIR spectra (Figure 2) were used to create a prediction model for bromine number determination in pygas. To verify the quality of the prediction model, correlation diagrams were created which display the correlation between Vis-NIR prediction and primary method values. The respective figures of merit (FOM) are displayed in Figure 3.

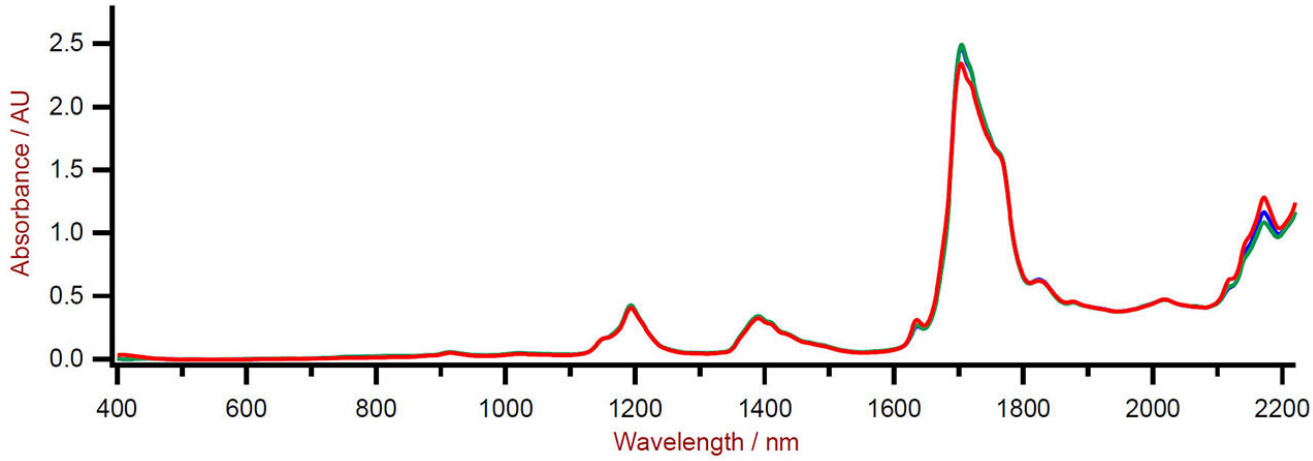



**Figure 2.** Selection of different pyrolysis gasoline Vis-NIR spectra obtained using a DS2500 Liquid Analyzer and 8 mm disposable vials.

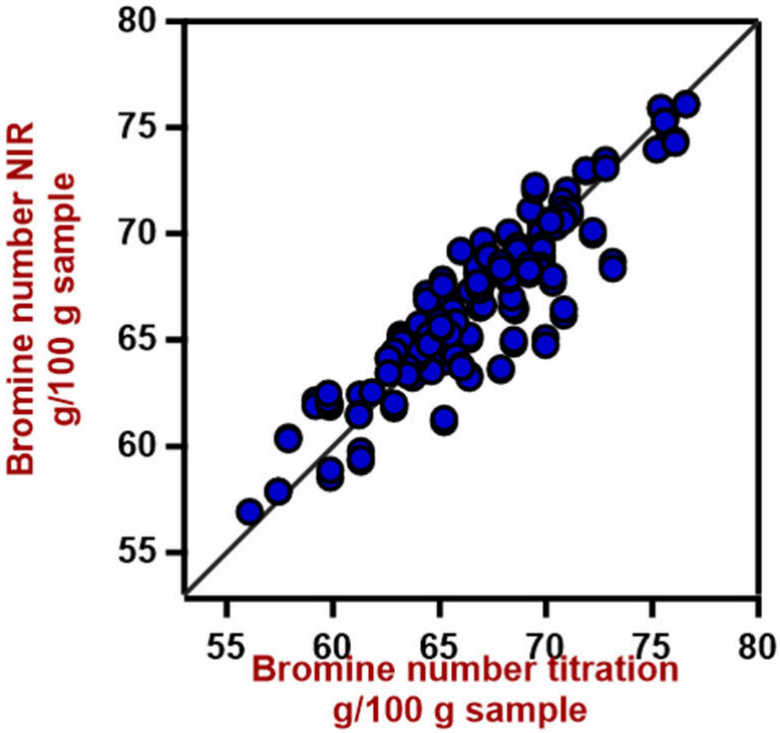



**Figure 3.** Correlation diagramm for the prediction of the bromine number using a DS2500 Liquid Analyzer.

**Table 2.** Figures of merit for the prediction of the bromine number using a DS2500 Liquid Analyzer.

| Figures of Merit | Value |
|---|---|
| $R^2$ | 0.836 |
| Standard Error of Calibration | 1.84 |
| Standard Error of Cross-Validation | 1.89 |

## CONCLUSION

This application note shows the feasibility of NIR spectroscopy for the analysis of bromine number in pyrolysis gasoline. In contrast to the wet chemical method used in ASTM D1159 (Figure 4 and Table 3), no sample preparation or chemicals are required with NIR spectroscopy.

Aside from the bromine number, additional quality parameters like diene value can be determined in the same sample with NIR spectroscopy.

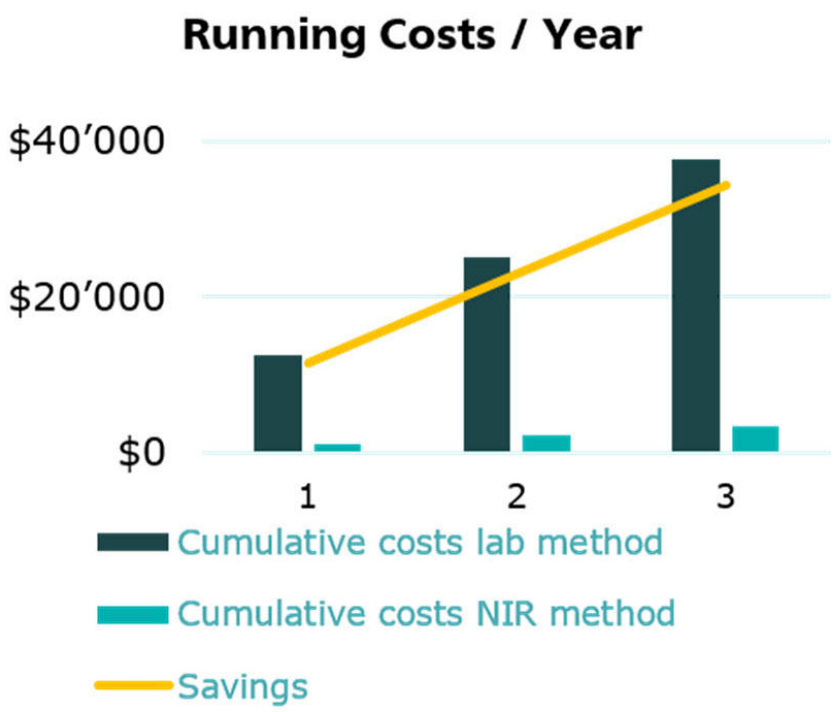



**Figure 4.** Comparison of running costs per year with the conventional wet chemistry lab method and NIRS.

**Table 3.** Comparison of costs and time to result (one-fold determination) with the conventional wet chemistry lab method and NIRS.

| | Lab method | NIR method |
|---|---|---|
| Number of analyses (per day) | 10 | 10 |
| Costs of consumables and chemicals/measurement | $6 | $0.50 |
| Time spent per measurement | 30 min | 1 min |
| Total running costs / year | $12,533 | $1,125 |

## CONTACT

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DS2500 Liquid Analyzer

Robust near-infrared spectroscopy for quality control, not only in laboratories but also in production environments.

The DS2500 Liquid Analyzer is the tried and tested, flexible solution for routine analysis of liquids along the entire production chain. Its robust design makes the DS2500 Liquid Analyzer resistant to dust, moisture and vibrations, which means that it is eminently suited for use in harsh production environments.

The DS2500 Liquid Analyzer covers the full spectral range from 400 to 2500 nm, heats samples up to 80°C and is compatible with various disposable vials and quartz cuvettes. The DS2500 Liquid Analyzer is thus adaptable to your individual sample requirements and helps you obtain accurate and reproducible results in less than one minute. The integrated sample holder detection and the self-explanatory Vision Air Software also ensure simple and safe operation by the user.

In the case of larger-sized sample quantities, productivity can be considerably increased by using a flow-through cell in combination with a Metrohm sample robot.

## Vision Air 2.0 Complete

### Vision Air - Universal spectroscopy software.

Vision Air Complete is a modern and simple-to-operate software solution for use in a regulated environment.

Overview of the advantages of Vision Air:

- Individual software applications with adapted user interfaces ensure intuitive and simple operation
- Simple creation and maintenance of operating procedures
- SQL database for secure and simple data management

The Vision Air Complete version (66072208) includes all applications for quality assurance using Vis-NIR spectroscopy:

- Application for instrument and data management
- Application for method development
- Application for routine analysis

Additional Vision Air Complete solutions:

- 66072207 (Vision Air Network Complete)
- 66072209 (Vision Air Pharma Complete)
- 66072210 (Vision Air Pharma Network Complete)



## DS2500 Holder 8 mm vials

Intelligent holder for disposable glass vials with 8 mm diameter