



Application Note AN-NIR-129

Dried pet food analysis by near-infrared spectroscopy (NIRS)

Rapid determination of moisture, protein, fat, and ash

Pet food testing involves accurate monitoring and control of moisture, protein, fat, and ash content. This allows pet food manufacturers to satisfy nutritional adequacy requirements, meet regulatory guidelines, and provide high-quality foods to pet owners.

Traditional analysis methods are often slow and labor-intensive. Near-infrared (NIR) spectroscopy provides a

fast, nondestructive alternative for analyzing these key quality control parameters with minimal sample preparation. This study evaluates the use of NIR spectroscopy in the pet food industry for efficient and reliable quality control during dried pet food production.

199 dried pet food samples (mainly dog and cat food) from different suppliers were analyzed in whole and ground forms on an OMNIS NIR Analyzer Solid (Figure 1). The samples were added to an OMNIS sample cup and analyzed in diffuse reflection mode. To include sample variety, the sample rotated during measurement to collect spectra from different locations. The automatically averaged spectra were used for model development. Reference values were obtained by official methods such as ISO 6496 (moisture), ISO 5983 (protein), ISO 5984 (ash), and ISO 6492 (fat).



Figure 1. OMNIS NIR Analyzer Solid

RESULT

The obtained NIR spectra (Figure 2) were used to create prediction models for the different reference parameters. An external validation set was used to verify the predictive performance of the calculated

prediction models. Correlation diagrams, which display the relation between the NIR prediction and the reference values, are shown in Figures 3–10 together with the respective figures of merit (FOM).

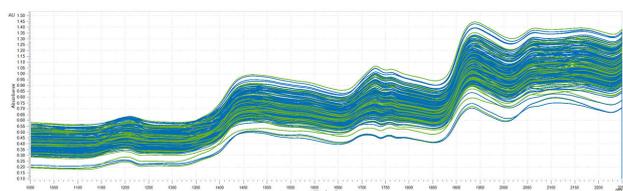


Figure 2. NIR spectra of pet food samples. Data was obtained with an OMNIS NIR Analyzer Solid. Spectra shown in blue have been used to calibrate the model, while green spectra have been used for validation.

Result moisture in dried pet food (whole)

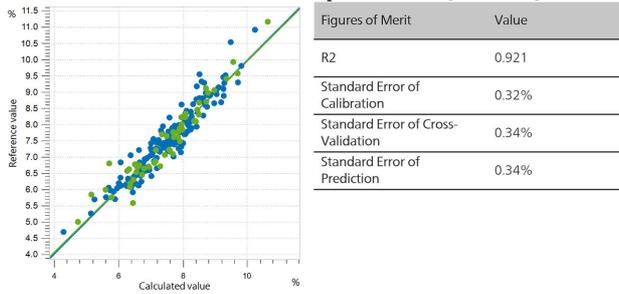


Figure 3. Correlation diagram and the respective FOMs for the prediction of moisture in dried pet food (whole) using an OMNIS NIR Analyzer Solid. Blue dots represent calibration samples, green dots represent samples used to validate the model.

Result moisture in dried pet food (ground)

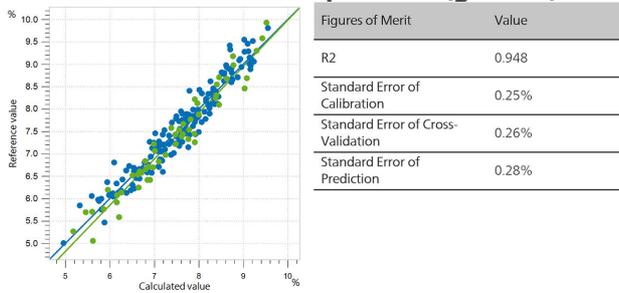


Figure 4. Correlation diagram and the respective FOMs for the prediction of moisture in dried pet food (ground) using an OMNIS NIR Analyzer Solid. Blue dots represent calibration samples, green dots represent samples used to validate the model.

Result protein in dried pet food (whole)

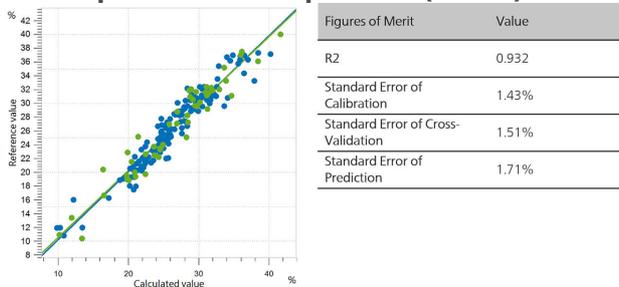
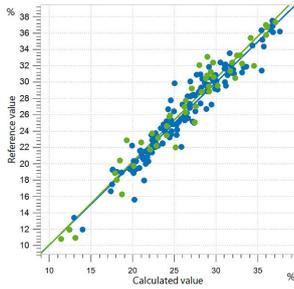


Figure 5. Correlation diagram and the respective FOMs for the prediction of protein in dried pet food (whole) using an OMNIS NIR Analyzer Solid. Blue dots represent calibration samples, green dots represent samples used to validate the model.

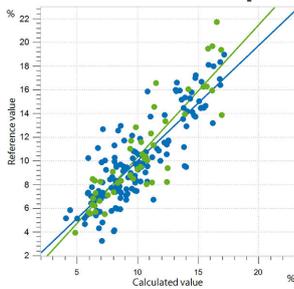
Result protein in dried pet food (ground)



Figures of Merit	Value
R2	0.942
Standard Error of Calibration	1.32%
Standard Error of Cross-Validation	1.39%
Standard Error of Prediction	1.55%

Figure 6. Correlation diagram and the respective FOMs for the prediction of protein in dried pet food (ground) using an OMNIS NIR Analyzer Solid. Blue dots represent calibration samples, green dots represent samples used to validate the model.

Result fat in dried pet food (whole)



Figures of Merit	Value
R2	0.795
Standard Error of Calibration	1.81%
Standard Error of Cross-Validation	1.89%
Standard Error of Prediction	1.99%

Figure 7. Correlation diagram and the respective FOMs for the prediction of fat in dried pet food (whole) using an OMNIS NIR Analyzer Solid. Blue dots represent calibration samples, green dots represent samples used to validate the model.

RESULT

Result fat in dried pet food (ground)

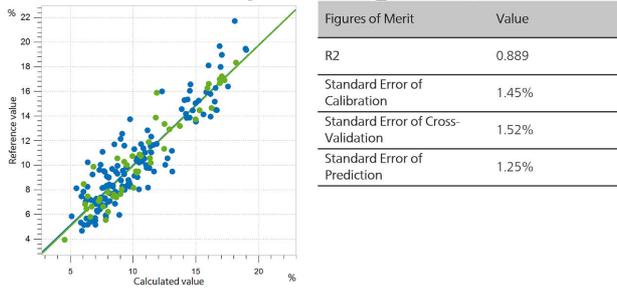


Figure 8. Correlation diagram and the respective FOMs for the prediction of fat in dried pet food (ground) using an OMNIS NIR Analyzer Solid. Blue dots represent calibration samples, green dots represent samples used to validate the model.

RESULT

Result ash in dried pet food (whole)

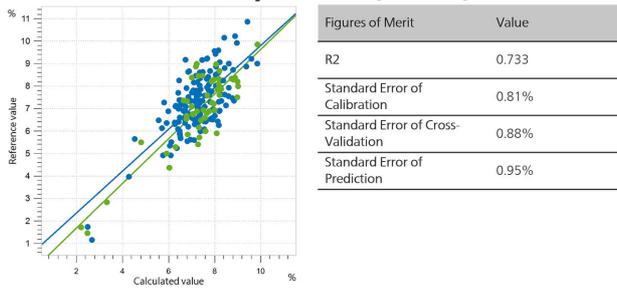


Figure 9. Correlation diagram and the respective FOMs for the prediction of ash in dried pet food (whole) using an OMNIS NIR Analyzer Solid. Blue dots represent calibration samples, green dots represent samples used to validate the model.

Result ash in dried pet food (ground)

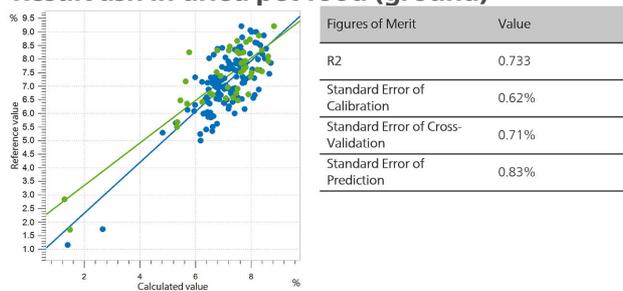


Figure 10. Correlation diagram and the respective FOMs for the prediction of ash in dried pet food (ground) using an OMNIS NIR Analyzer Solid. Blue dots represent calibration samples, green dots represent samples used to validate the model.

This Application Note demonstrates the feasibility of using NIR spectroscopy for the analysis of several pet food quality parameters, including protein, moisture, fat, and ash. Results indicate that lower prediction errors can be obtained when grinding pet food samples before their analysis. A comparison between different methods used for the analysis of pet food

clearly highlights the significant time-saving potential of NIR spectroscopy (**Table 1**).

Furthermore, the simplicity of the analysis and the availability of a pre-calibrated instrument, using the **pre-calibration, dry pet food, solid (6.06008.027)**, make both the implementation and the application of NIR spectroscopy with OMNIS NIRS straightforward.

Table 1. Overview of time effort for the analysis of different parameters in pet food by traditional methods and NIR spectroscopy.

Parameter	Standard	Process	Estimated time
Moisture	ISO 6496	Oven drying	2.5 hours
Protein	ISO 5983	Kjeldahl method	4.0 hours
Fat	ISO 6492	Soxhlet extraction	4.0 hours
Ash	ISO 5984	Incineration	4.0 hours
Moisture, protein, fat, ash	ASTM D6122	NIR spectroscopy	1.0 minute

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CONFIGURATION



OMNIS NIR Analyzer Solid

Spectromètre proche infrarouge pour échantillons solides et visqueux.

L'OMNIS NIR Analyzer est la solution de spectroscopie proche infrarouge (NIRS) développée et produite selon les normes de qualité suisses pour les analyses de routine tout au long de la chaîne de fabrication. L'utilisation des technologies les plus récentes et l'intégration dans le logiciel OMNIS moderne se reflètent dans la vitesse, la facilité d'utilisation et la flexibilité d'utilisation de ces spectromètres NIR.

Vue d'ensemble des avantages de l'OMNIS NIR Analyzer Solid :

- Mesures d'échantillons solides et visqueux en moins de 10 secondes
- Mesures multi-positions automatisées pour des résultats reproductibles même avec des échantillons non homogènes
- Intégration simple dans un système d'automatisation ou liaison avec d'autres technologies d'analyse (titrage)
- Prise en charge de nombreux récipients d'échantillon



Grand support OMNIS NIR, 100 mm

Grand support pour grand récipient d'échantillon OMNIS NIR, 100 mm (6.07402.110).

Permet un positionnement univoque du récipient d'échantillon et sa rotation.



Grande coupelle OMNIS NIR, 100 mm

Grand récipient d'échantillon pour l'enregistrement de spectre par réflexion de poudres et de granulés en différents points de l'échantillon.

Compatible avec :

- Grand support OMNIS NIR, 100 mm (6.07402.100)

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A WHOLE NEW LEVEL OF PERFORMANCE

Licence OMNIS autonome

Elle permet l'exploitation autonome du logiciel OMNIS sur un ordinateur Windows™.

Caractéristiques :

- La licence comprend déjà une licence pour appareils OMNIS.
- Elle doit être activée via le portail d'octroi de licences Metrohm.
- Elle ne peut pas être transférée sur un autre ordinateur.

OMNIS
A WHOLE NEW LEVEL OF PERFORMANCE

Licence logicielle Quant Development

Licence logicielle pour la création et l'édition de modèles de quantification dans une installation du logiciel OMNIS Stand-Alone.



**Pré-calibration, alimentation sèche pour animaux,
solide**

Pré-calibration OMNIS pour la détermination de l'humidité, des protéines, des matières grasses et de la teneur en cendres dans l'alimentation sèche pour animaux à l'aide de la spectroscopie NIR.