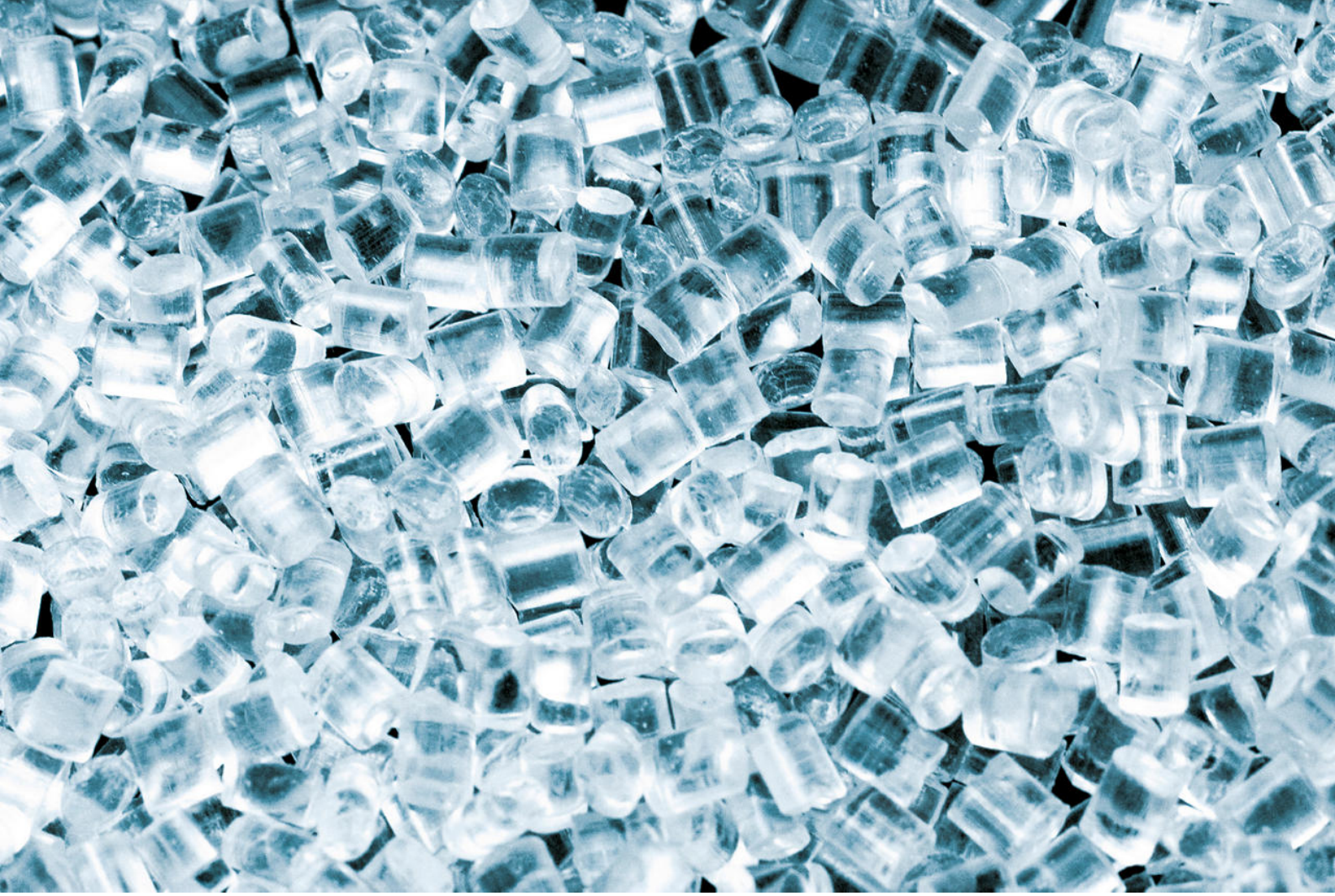


Application Note AN-NIR-100

# Ash determination in polyethylene

## Routine analysis of ash content in PE granulates made simple

In order to improve certain characteristics in polymers, various fillers are added to resins. One important filler in this industry is ash, which mainly consists of silicon-, magnesium-, and iron oxide. The ash content can vary in the product (depending on the particle size and the desired properties) from 0.01 wt% to up to 10 wt%. The standard test method for ash content analysis is thermogravimetric analysis (TGA). Although TGA is easy to perform, it is time-intensive and requires the use of nitrogen gas. In contrast to the primary method, near-infrared spectroscopy (NIRS) is a fast analytical technique which can measure multiple parameters including ash content in polymers within one minute.

## EXPERIMENTAL EQUIPMENT

154 polyethylene samples with varying ash content from 0.07% to 0.12% were analyzed by NIR spectroscopy on a Metrohm DS2500 Solid Analyzer (Figure 1) equipped with a DS2500 large sample cup. All measurements were performed in rotation to average the subsample spectra. This setup reduces the influence of the particle size distribution of the polymer pellets. Data acquisition and prediction model development were performed with the software package Vision Air Complete.

**Table 1**. Hardware and software equipment overview.

| Equipment | Metrohm number |
|---|---|
| DS2500 Solid Analyzer | 2.922.0010 |
| DS2500 large sample cup | 6.7402.050 |
| Vision Air 2.0 Complete | 6.6072.208 |




**Figure 1.** DS2500 Solid Analyzer.

## RESULTS

The obtained Vis-NIR spectra (Figure 2) were used to create a prediction model for ash content in PE samples. To verify the quality of the prediction model, correlation diagrams were created which display a correlation value ($R^2$) of 0.77 between the Vis-NIR prediction and primary method (TGA) values. The respective figures of merit (FOM) display the expected precision of a prediction during routine analysis (Figure 3).

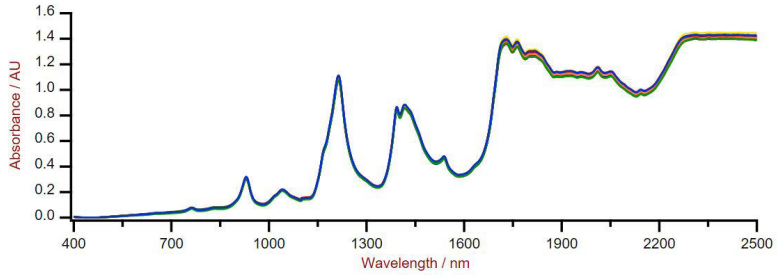



**Figure 2.** Selection of Vis-NIR spectra of PE samples obtained using a Metrohm DS2500 Solid Analyzer equipped with the DS2500 large sample cup.

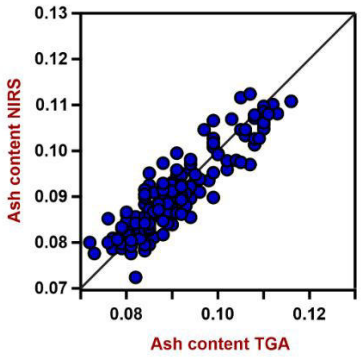



**Figure 3.** Correlation diagram and the respective figures of merit for the prediction of ash content in PE using a DS2500 Solid Analyzer. The lab values were determined using TGA.

**Table 2**. Figures of merit for the prediction of ash content in PE using a DS2500 Solid Analyzer.

| Figures of Merit | Value |
|---|---|
| $R^2$ | 0.77 |
| Standard Error of Calibration | 0.0055% |
| Standard Error of Cross-Validation | 0.066% |

## CONCLUSION

This Application Note shows the feasibility of NIR spectroscopy for the analysis of low levels of ash content in polyethylene granulates within one minute. In comparison to the standard method (Table 3), the time savings for ash content analysis in PE by using a NIRS analyzer is clear.

**Table 3**. Time to result with conventional TGA method.

| Parameter | Method | Time to result |
|---|---|---|
| Ash content | TGA | ~2 hours |

## CONTACT

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## DS2500 Solid Analyzer

**Robust near-infrared spectroscopy for quality control, not only in laboratories but also in production environments.**

The DS2500 Analyzer is the tried and tested, flexible solution for routine analysis of solids, creams, and optionally also liquids along the entire production chain. Its robust design makes the DS2500 Analyzer resistant to dust, moisture, vibrations, and temperature fluctuations, which means that it is eminently suited for use in harsh production environments.

The DS2500 covers the full spectral range from 400 to 2500 nm and delivers accurate, reproducible results in less than one minute. The DS2500 Analyzer meets the demands of the pharmaceutical industry and supports users in their day-to-day routine tasks thanks to its simple operation.

Thanks to accessories tailored perfectly to the instrument, optimum results are achieved with every sample type, no matter how challenging it is, e.g. coarse-grained solids such as granulates or semi-solid samples such as creams. The MultiSample Cup can help improve productivity when measuring solids, as it enables automated measurements of series containing up to 9 samples.



## DS2500 large sample cup

Large sample cup for the spectral recording of powders and granulates in reflection at various sample positions using the NIRS DS2500 Analyzer.