



Application Note AN-T-210

Assay of potassium carbonate and potassium bicarbonate

Fully automated, reliable, and selective potentiometric titration assay method according to USP<1225>

Potassium carbonate and potassium bicarbonate are important raw materials for the pharmaceutical industry. As active pharmaceutical ingredients (APIs), both can be used in effervescent tablets and powders as dietary supplements to help patients with low or high blood potassium levels and corresponding health problems like high blood pressure or kidney disease. The potassium level is important for the

metabolic panel and electrolyte balance which can be life-threatening if imbalanced.

For both materials, the other species is the most important impurity. A selective method is therefore required for the assay. Separation of the two species by ion chromatography is not possible because the eluent (mobile phase) changes the ratio of carbonate to bicarbonate, falsifying the test result.

The pK_b values of potassium carbonate, a diacidic base, are approximately 8.3 and 3.69, respectively. These values correspond to the addition of successive protons to the base. Potentiometric titration with a combined glass electrode easily distinguishes between carbonate and bicarbonate when titrating against hydrochloric acid with two distinct equivalence points – even in high potassium

concentrations. Therefore, titration is the method of choice for pharmacopeias such as USP and Ph.Eur. This Application Note describes a potentiometric titration method, without any special preparation, for a potassium bicarbonate ($KHCO_3$) and potassium carbonate (K_2CO_3) assay that provides selectivity and meets all USP method validation requirements under USP General Chapter <1225>.

SAMPLE AND SAMPLE PREPARATION

This application is demonstrated on potassium carbonate (K_2CO_3) and potassium bicarbonate ($KHCO_3$) from the following suppliers: Spectrum,

Sigma Aldrich, Chem Cruz, and MP Biomedicals. No sample preparation is required.

EXPERIMENTAL

The determinations are carried out on an automated system consisting of an OMNIS Sample Robot S equipped with Dis-cover, OMNIS Dosing Module, and an OMNIS Professional Titrator equipped with a dEcotrode Plus (**Figure 1**).

Carbonate-free, deionized water is automatically added to a reasonable amount of sample, and then the solution is stirred to dissolve the sample. Afterwards, the sample is titrated with standardized hydrochloric acid (HCl) until after the equivalence point is reached.

The different requirements for the validation according to USP<1225> are listed in **Table 1**.

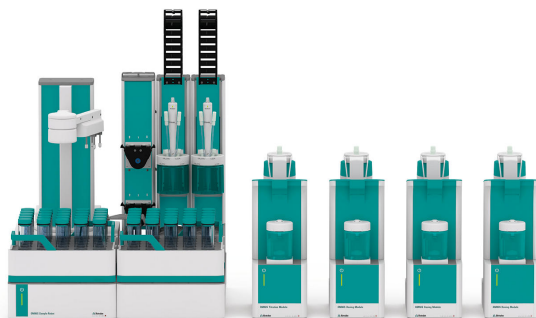


Figure 1. OMNIS Sample Robot S with Dis-Cover functionality, Dosing module, and OMNIS Advanced Titrator equipped with dEcotrode Plus for the determination of potassium carbonate and potassium bicarbonate.

Table 1. Procedures for the different analytical performance characteristics for the validation of potassium carbonate and potassium bicarbonate.

| Performance Characteristics | Potassium carbonate | Potassium bicarbonate |
|-----------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------|
| System Suitability | Six replicates using Sigma-Aldrich, Trizma base | |
| Specificity | Addition of 0.5 g of K_2CO_3 results in an additional inflection before the $KHCO_3$ inflection | Addition of 0.125 g of $KHCO_3$ results in increase in second inflection volume |
| Linearity | Five linearity samples from 50–150%. Duplicate analysis per sample weight. | |
| Accuracy & Precision | 80%, 100%, and 120% level of standard weight (1.0 g) in triplicate | |
| Intermediate Accuracy & Precision | Nine accuracy/precision solutions analyzed against a standardized titrant using a different electrode on a different day by a different user | |
| Sample Analysis | Two other sources of drug substance using standard sample weight and analyzed in duplicate, compare to manufacturer's CoA values | |

RESULTS

The method validation elements of **Table 1** which include specificity, system suitability, linearity, accuracy and precision, intermediate precision as well as accuracy, and sample analysis were examined for potassium carbonate and potassium bicarbonate and

the results met the validation criteria. The validation results are summarized in **Table 2**. The assay determination according to USP<1225> for K_2CO_3 and $KHCO_3$ is shown separately in **Table 3**.

Table 2. Results for the potassium carbonate assay and potassium bicarbonate assay determination according to USP<1225> for K_2CO_3 and $KHCO_3$.

| Sample (n = 9) | Assay in % | SD(rel) in % |
|-----------------------|------------|--------------|
| Potassium carbonate | 99.58 | 0.15 |
| Potassium bicarbonate | 100.40 | 0.43 |

Specificity was checked by spiking potassium bicarbonate with a known amount of potassium carbonate and vice versa. The determination of potassium bicarbonate with a resulting equivalence point is shown in **Figure 2**.

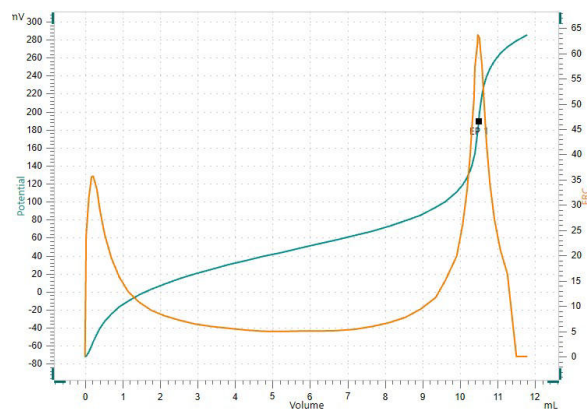


Figure 2. Titration curve of the assay determination of potassium bicarbonate. EP1 corresponds to potassium bicarbonate.

A spiked sample (i.e., potassium bicarbonate spiked with a known amount of potassium carbonate) is shown in **Figure 3**.

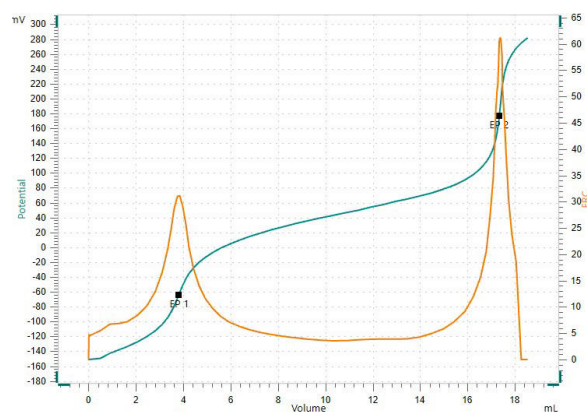


Figure 3. Titration curve of the assay determination of potassium bicarbonate spiked with potassium carbonate. EP1 corresponds to potassium carbonate and EP2 to potassium bicarbonate.

RESULTS

If the titration curves of potassium bicarbonate and a spiked sample are overlaid, the shift of the second equivalence point is clearly seen (Figure 4).

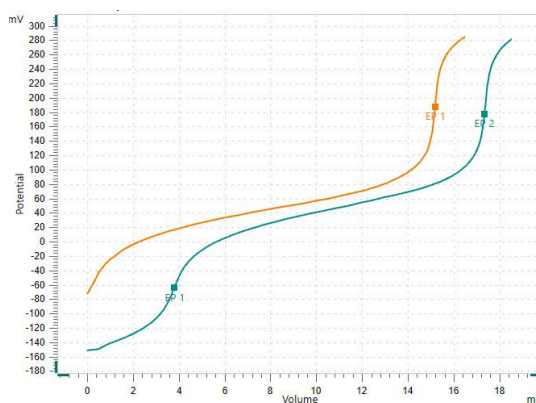


Figure 4. Curve overlay of the assay determination. Only potassium bicarbonate spiked with potassium carbonate shows two EPs.

Linearity was checked with five samples ranging from 50% to 150% of the recommended sample weight (1.0 g), and a correlation coefficient (R^2) of 0.9999 was obtained (Figure 5).

Overall, this method demonstrates acceptable results and well-defined titration curves for the determination of KHCO_3 and K_2CO_3 .

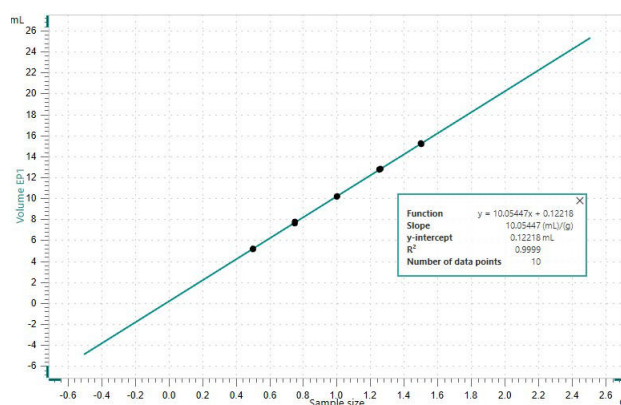


Figure 5. Linearity of the assay determination of potassium bicarbonate. Potentiometric titration in duplicate with 0.5 g, 0.75 g, 1.00 g, 1.25 g, and 1.50 g sample size.

Table 3. Acceptance criteria and results for the validation of potassium carbonate and potassium bicarbonate.

| Performance Characteristics | Acceptance Criteria | Results |
|-----------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| System Suitability | RSD $\leq 0.5\%$ | SD(abs) = 0.0016 SD(rel) = 0.16% |
| Specificity | Not applicable | Both replicates show a second inflection before the KHCO_3 inflection corresponding to pK_b values. Both replicates show an increase in second inflection point due to excess KHCO_3 |
| Linearity | Correlation coefficient (R^2) ≥ 0.999 | KHCO_3 : $R^2 = 0.9999$ K_2CO_3 : $R^2 = 0.99999$ |
| Accuracy & Precision | The average assay result at each level should be $100 \pm 2.0\%$ of manufacturer's CoA value. The RSD of the nine assay results should be $\leq 1.0\%$ | KHCO_3 : RSD (n = 9) = 0.43% K_2CO_3 : RSD (n = 9) = 0.15% Assay within $100 \pm 2.0\%$ of manufacturer's CoA value |
| Intermediate Accuracy & Precision | The average assay result at each level should be $100 \pm 2.0\%$ of manufacturer's CoA value. The RSD of the nine assay results should be $\leq 1.0\%$. The two average results for the first and second scientist differ by $\leq 2.0\%$. Report the %RSD of the 18 assay results. | KHCO_3 : RSD (n = 9) = 0.43%; RSD (n = 18) = 0.42% K_2CO_3 : RSD (n = 9) = 0.05%; RSD (n = 18) = 0.41% Assay within $100 \pm 2.0\%$ of manufacturer's CoA value |
| Sample Analysis | Report the average result and compare it with monograph specification of 99.5–100.5% and CoA of the manufacturer | KHCO_3 : Chem Cruz Certified: 99.8%; Found: 100.03% MP Biomedicals Certified: 100.39%; Found: 100.34% K_2CO_3 : Chem Cruz Certified: 99.1%; Found: 99.42% Sigma Aldrich Certified: 99.8%; Found: 99.81% |

CONCLUSION

Potentiometric titration-based potassium assay determination is faster and easier to use compared to chromatographic techniques and can be easily automated to fulfill high throughput needs.

The use of fully automated potentiometric titration instead of manual titration increases the accuracy and reliability of the results. Fully automated titration combined with appropriate equivalence point detection methods not only eliminates manual errors, but fulfills data integrity and 21 CFR 11 requirements, which makes the pharmaceutical QA/QC workflow easier.

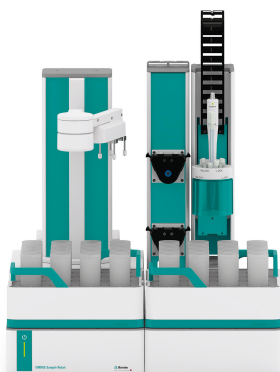
Using an OMNIS Sample Robot with Dis-Cover functionality allows the fully automated determination of up to four samples in parallel, freeing up valuable time of the operator and thus increasing the productivity in the lab. In addition, it ensures that key requirements of regulatory compliance guidelines, such as data integrity, are met. The OMNIS system offers the opportunity to customize the system according to your needs and expand it for other required titration applications on pharmaceuticals.

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CONFIGURATION



OMNIS Sample Robot S Pick and Place

OMNIS Sample Robot S with a "Peristaltic" (2-channel) pump module and a Pick&Place module in addition to extensive accessories for the direct transition to fully automatic titration. The system provides space in two sample racks for 32 sample beakers of 120 mL each. This modular system is supplied completely installed and can thus be put into operation in a very short time.

The system can also be extended upon request to include two additional peristaltic pumps and another Pick&Place module, thus doubling the throughput. If additional workstations are required, then this Sample Robot is already able to be expanded to become an L-sized OMNIS Sample Robot, thus enabling samples from seven racks to be processed in parallel on up to four Pick&Place modules and quadrupling the sample throughput.



OMNIS Dosing Module without stirrer

Dosing module for connection to an OMNIS Titrator for extending the system to include an additional buret for titration/dosing. Can be supplemented with one magnetic stirrer or rod stirrer for use as separate titration stand. Freely selectable cylinder unit with 5, 10, 20 or 50 mL.



OMNIS Advanced Titrator without stirrer

Innovative, modular potentiometric OMNIS Titrator for endpoint titration and equivalence point titration (monotonic/dynamic). Thanks to 3S Liquid Adapter technology, handling chemicals is safer than ever before. The titrator can be freely configured with measuring modules and cylinder units and can have a stirrer added as needed. If required, the OMNIS Advanced Titrator can be additionally equipped for parallel titration with a corresponding software function license.

- Control via PC or local network
- Connection option for up to four additional titration or dosing modules for additional applications or auxiliary solutions
- Can be supplemented with magnetic stirrer and/or rod stirrer
- Various cylinder sizes available: 5, 10, 20 or 50 mL
- Liquid Adapter with 3S technology: Safe handling of chemicals, automatic transfer of the original reagent data from the manufacturer

Measuring modes and software options:

- Endpoint titration: "Basic" function license
- Endpoint and equivalence point titration (monotonic/dynamic): "Advanced" function license
- Endpoint and equivalence point titration (monotonic/dynamic) with parallel titration: "Professional" function license



dEcotrode Plus

Digital, combined pH electrode for OMNIS.

The electrode is suitable for aqueous acid/base titrations.

The fixed ground-joint diaphragm is insensitive to contamination.

Reference electrolyte: $c(\text{KCl}) = 3 \text{ mol/L}$, storage in storage solution.

dTodes can be used on OMNIS Titrators.