

## **702 SM Titrino**

## **Applications**

**1. Aqueous pH Titrations**

**2. Non Aqueous  
Titrations**

**3. Precipitation Titrations**

**4. Complexometric  
Titrations**

**5. Redox Titrations**

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Bromine index	2-2	Nickel	4-3
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C <sub>2</sub> H <sub>4</sub> O <sub>2</sub>	1-6, 2-5	Peroxide number	2-1
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Ca <sup>2+</sup>	4-1, 4-4	Rayon spinning bath	6-2
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Disinfectant	3-8	Sulphate	3-2
EDTA	4-2	TAN	2-3
Epoxy number	2-7	Tap water	3-5, 4-1
Fe <sup>2+</sup>	5-5	TBN	2-4
Film	3-3	Tin (II) in plating bath	5-9
Fixing bath, silver	3-6	Titer	1-1
HNO <sub>3</sub>	1-2, 2-6	Total acid number	2-3
H <sub>2</sub> O	6-7	Total base number	2-4
H <sub>2</sub> O <sub>2</sub>	5-3, 6-6	Vitamine C	5-8
H <sub>2</sub> SO <sub>4</sub>	1-2, 2-6	Waste water	5-10
Hydrogen peroxide	5-3, 6-6	Water	6-7
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Iodine	5-7		
Iron (II)	5-5		
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# Index according to the type of the titration reaction

## 1. Aqueous pH titrations

Substance(s) to be determined	Titrant	Interested industry	Page
Titer of NaOH	NaOH	General	1-1
Strong Acid	NaOH	General	1-2
Ammonium Chloride	NaOH	General	1-3
Oxalic Acid	NaOH	General	1-4
Mixture of 4 Acids	NaOH	General	1-5
White Liquor	HCl	Paper	1-6

## 2. Non aqueous titrations

Substance(s) to be determined	Titrant	Interested industry	Page
Peroxide Number	$\text{Na}_2\text{S}_2\text{O}_3$	Food	2-1
Bromine Index	$\text{BrO}_3^-/\text{Br}^-$	Petroleum products	2-2
Total Acid Number (TAN)	TBAOH	Petroleum products	2-3
Total Base Number (TBN)	$\text{HClO}_4$	Petroleum products	2-4
Oxalic Acid	TBAOH	General	2-5
Nitrating Acid	CHA	Plastics, explosives	2-6
Epoxy Number	$\text{HClO}_4$	Plastics	2-7
Nicotinamide	$\text{HClO}_4$	Pharmaceutical	2-8

## 3. Precipitation titrations

Substance(s) to be determined	Titrant	Interested industry	Page
Chloride, Bromide, Iodide simultaneous	$\text{AgNO}_3$	General	3-1
Sulphate	$\text{Pb}(\text{ClO}_4)_2$	General	3-2
Silver in Film Emulsions	Thio-acetamide	Film	3-3
Pure Silver Content	KBr	Noble metal	3-4
Chloride in Tap Water	$\text{AgNO}_3$	Water analytics	3-5
Silver in Fixing Baths	Thio-acetamide	Photo	3-6
Detergents in Liquid Soap	HDPCI	Detergents	3-7
Cetrimide in Antiseptic Disinfectant	Na-lauryl-sulphate	Pharmaceutical	3-8

#### 4. Complexometric titrations

Substance(s) to be determined	Titrant	Interested Industry	Page
Calcium/Magnesium in Tap Water	EDTA	Water analytics	4-1
EDTA/NTA in Detergents	CuSO <sub>4</sub>	Detergents	4-2
Nickel (back titration)	CuSO <sub>4</sub>	Galvanic	4-3
Ca <sup>2+</sup> with Amalgamated Ag Electrode	EDTA	General	4-4

#### 5. Redox titrations

Substance(s) to be determined	Titrant	Interested Industry	Page
Diazotation of 1-Naphtylamine-5-sulfonic acid	NaNO <sub>2</sub>	General	5-1
Diazotation of Cyclamate	NaNO <sub>2</sub>	Food	5-2
Hydrogen Peroxide	MnO <sub>4</sub> <sup>-</sup>	General	5-3
Perborates in Detergents	MnO <sub>4</sub> <sup>-</sup>	Detergents	5-4
Iron (II)	MnO <sub>4</sub> <sup>-</sup>	General	5-5
COD Determination	(NH <sub>4</sub> ) <sub>2</sub> Fe(SO <sub>4</sub> ) <sub>2</sub>	Water analytics	5-6
Iodine	Na <sub>2</sub> S <sub>2</sub> O <sub>3</sub>	General	5-7
Ascorbic Acid	KI <sub>3</sub>	Pharmaceutical, foods	5-8
Tin (II) in Plating Bath	KI <sub>3</sub>	Galvanic	5-9
Oxidizability of Waste Water	MnO <sub>4</sub> <sup>-</sup>	Water analytics	5-10

#### 6. SET titrations

Substance(s) to be determined	Titrant	Interested Industry	Page
Chloride	AgNO <sub>3</sub>	General	6-1
Analysis of Rayon Spinning Bath	NaOH	Synthetic fiber	6-2
p and m Value	HCl	Water analytics	6-3
Bromine Number	BrO <sub>3</sub> <sup>-</sup>	Petroleum products	6-4
pH Stat Titration	HCl	General	6-5
Hydrogen Peroxide	MnO <sub>4</sub> <sup>-</sup>	General	6-6
KF Water Determination	Composite 5	General	6-7

Determination: **Titer of NaOH**

Example 1-1

Reagent: c(NaOH) = 0.1 mol/l free of carbonate

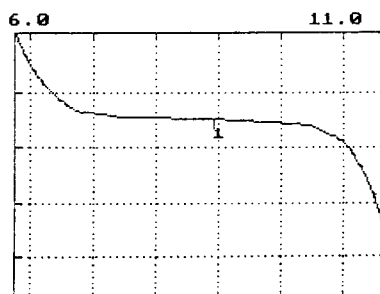
Sample: app. 300 mg potassium hydrogen phthalate Potassium hydrogen phthalate  
50 ml H<sub>2</sub>O dried 2 h at 105°C.

Electrodes: 6.0203.100 combined pH glass electrode

```
MET pH          Titer
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    50 mV/min
  equilibr.time   26 s
  start V:        abs.
  start V         12 ml
  dos.rate        max. ml/min
  pause           0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          20.00 ml
  stop pH         OFF
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:         ON
  mean            n= 5
  res.tab:        original
>evaluation
  EPC             0.50
  EP recognition: all
  fix EP1 pH     OFF
>preselections
  req.ident:      OFF
  req.smpl size:  ON
  activate pulse: OFF
```

```
fr
date 91-07-11      time 07:09      1
pHc(init)         4.02      MET pH  Titer
smpl size          0.3055 g
EP1                15.028 ml      8.43
Titer              0.9954
                  mean( 5)  +/-s    s/%
Titer              0.9961  0.00082    0.08
stop V reached
```

```
=====
cu
date 91-07-11      time 07:09      1
start V           12.000 ml MET pH  Titer
2.0 ml/div        dpH=1.0/div
```



```
=====
MET pH          Titer
>calculations
Titer=C00*C01/C02/EP1;4;
C00=            0.3055
C01=            10000
C02=            204.23
-----
```

Remarks:

- Calculations:

Titer = Titer of NaOH

C01 = Theoretical consumption for 1 mol potassium hydrogen  
phthalate (for a solution with  $c=0.1$  mol/l = 10000 ml/mol)

C02 = molecular mass of potassium hydrogen phthalate (204.23 g/mol)

- Mean from 5 determinations.

References:

Metrohm Application Bulletin No. 206

Determination: **Strong Acid**

Reagent: c(NaOH) = 0.1 mol/l

Sample: 2 ml c(HCl)  $\approx$  0.1 mol/l  
50 ml H<sub>2</sub>O

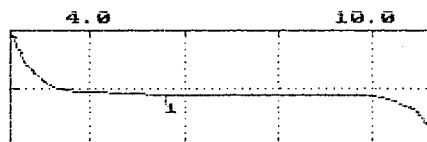
Electrodes: 6.0203.100 combined pH glass electrode

```

MET pH          1-2
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    50 mV/min
  equilibr.time   26 s
  start V:        OFF
  pause           0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          4 ml
  stop pH         OFF
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:        OFF
>evaluation
  EPC            0.50
  EP recognition: all
  fix EP1 pH     OFF
>preselections
  req.ident:     OFF
  req.smpl size: OFF
  activate pulse: OFF
  
```

```

fr
date 91-07-11      time 16:29      36
pHc(init)         2.30      MET pH    1-2
smpl size         2 ml
EP1                2.208 ml      5.59
RS1                0.110 mol/l
stop V reached
=====
cu
date 91-07-11      time 16:29      36
start V           0.000 ml MET pH    1-2
2.0 ml/div        dpH=2.0/div
  
```



```

MET pH          1-2
>calculations
RS1=EP1*C01*C02/C00;3;mol/l
C00=            2
C01=            0.1
C02=            0.9961
  
```

Remarks:

- Calculations:

RS1 = concentration of acid in mol/l

C01 = concentration of titrating agent (0.1 mol/l)

C02 = titer of titrating agent (0.9961)

- Carbonate may be detected separately if present!

References:

Determination: **Ammonium Chloride**

Example 1-3

Reagent: c(NaOH) = 0.1 mol/l

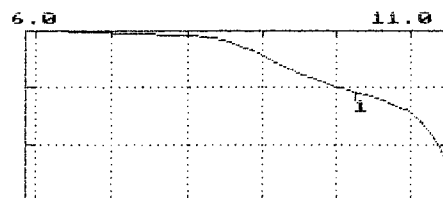
Sample: 2 ml c(NH<sub>4</sub>Cl) ≈ 0.1 mol/l      pK(NH<sub>4</sub>Cl) = 9.21  
50 ml H<sub>2</sub>O

Electrodes: 6.0203.100 combined pH glass electrode

```
MET pH 1-3
parameters
>titration parameters
  V step 0.2 ml
  titr.rate max. ml/min
  signal drift 50 mV/min
  equilibr.time 26 s
  start V: OFF
  pause 0 s
  meas.input: 1
  temperature 25.0 C
>stop conditions
  stop V: abs.
  stop V 5 ml
  stop pH OFF
  stop EP 9
  filling rate max. ml/min
>statistics
  status: OFF
>evaluation
  EPC 0.50
  EP recognition: all
  fix EP1 pH OFF
>preselections
  req.ident: OFF
  req.smpl size: OFF
  activate pulse: OFF
-----
```

```
fr
date 91-07-12 time 10:48 18
pHc(init) 5.86 MET pH 1-3
smpl size 2 ml
EP1 2.179 ml 10.24
RS1 5.83 g/l
stop V reached
=====
```

```
cu
date 91-07-12 time 10:48 18
start V 0.000 ml MET pH 1-3
2.0 ml/div dpH=1.0/div
```



```
MET pH 1-3
>calculations
RS1=EP1*C01/C00;2;g/l
C00= 2
C01= 5.35
-----
```

Remarks:

- Calculations:

RS1 = concentration of  $\text{NH}_4\text{Cl}$  in g/l

C01 = concentration of titrating agent x molecular mass of  $\text{NH}_4\text{Cl}$  (5.35)

References:

Determination: **Oxalic Acid**

Example 1-4

Reagent: c(NaOH) = 0.1 mol/l

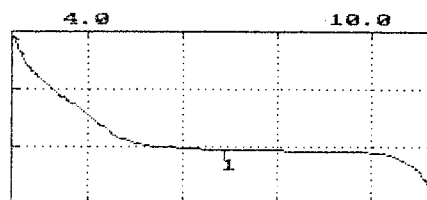
Sample: 2 ml c(C<sub>2</sub>H<sub>2</sub>O<sub>4</sub>) ≈ 0.1 mol/l      HOOC-COOH  
50 ml H<sub>2</sub>O      pK<sub>1</sub> = 1.42  
pK<sub>2</sub> = 4.31

Electrodes: 6.0203.100 combined pH glass electrode

```
MET pH 1-4
parameters
>titration parameters
  V step 0.10 ml
  titr.rate max. ml/min
  signal drift 50 mV/min
  equilibr.time 26 s
  start V: OFF
  pause 0 s
  meas.input: 1
  temperature 25.0 C
>stop conditions
  stop V: abs.
  stop V 6 ml
  stop pH OFF
  stop EP 9
  filling rate max. ml/min
>statistics
  status: OFF
>evaluation
  EPC 0.50
  EP recognition: greatest
  fix EP1 pH OFF
>preselections
  req.ident: OFF
  req.smpl size: OFF
  activate pulse: OFF
-----
```

```
fr
date 91-07-16 time 16:46 15
pHc(init) 2.43 MET pH 1-4
smpl size 2 ml
EP1 4.113 ml 6.92
RS1 0.103 mol/l
stop V reached
=====
```

```
cu
date 91-07-16 time 16:46 15
start V 0.000 ml MET pH 1-4
2.0 ml/div dpH=2.0/div
```



```
MET pH 1-4
>calculations
RS1=EP1*C01/C02/C00;3;mol/l
C00= 2
C01= 0.1
C02= 2
-----
```

Remarks:

- Calculations:

RS1 = concentration of acid in mol/l

C01 = concentration of titrating agent (0.1 mol/l)

C02 = factor for "normality" (2)

- Compare also titration in non aqueous medium, page 2-5

References:

Determination: **Mixture of 4 Acids**

Reagent: c(NaOH) = 0.1 mol/l

Sample:	2 ml acid mixture	Acid mixture:	pK
	50 ml H <sub>2</sub> O	c(HCl) ≈ 0.1 mol/l	-1.74
		c(CH <sub>3</sub> COOH) ≈ 0.1 mol/l	4.74
		c(4-Nitrophenol) ≈ 0.1 mol/l	7.14
		c(NH <sub>4</sub> Cl) ≈ 0.1 mol/l	9.21

Electrodes: 6.0203.100 combined pH glass electrode

```

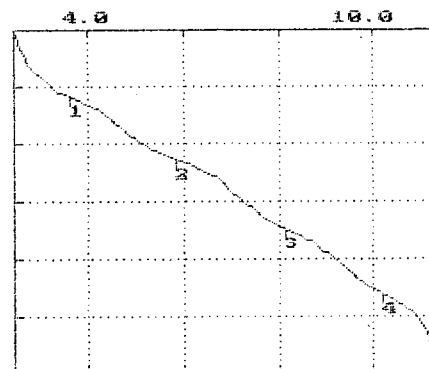
MET pH          1-9
parameters
>titration parameters
  V step          0.2 ml
  titr.rate       max. ml/min
  signal drift    10 mV/min
  equilibr.time   52 s
  start V:        OFF
  pause           0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          12 ml
  stop pH         OFF
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:        OFF
>evaluation
  EPC            0.50
  EP recognition: all
  fix EP1 pH     OFF
>preselections
  req.ident:     OFF
  req.smpl size: OFF
  activate pulse: OFF
  
```

```

fr
date 91-07-12      time 12:06      24
pHc(init)         2.44      MET pH  1-9
EP1                2.346 ml    3.63
EP2                4.557 ml    5.82
EP3                6.931 ml    8.11
EP4                9.238 ml   10.20
RS1                8.56 mg
RS2                13.27 mg
RS3                32.99 mg
RS4                12.34 mg
stop V reached
  
```

```

cu
date 91-07-12      time 12:06      24
start V           0.000 ml MET pH  1-9
2.0 ml/div        dpH=2.0/div
  
```



```

MET pH          1-9
>calculations
RS1=EP1*C01*C02;2;mg
RS2=(EP2-EP1)*C01*C03;2;mg
RS3=(EP3-EP2)*C01*C04;2;mg
RS4=(EP4-EP3)*C01*C05;2;mg
C01=              0.1
C02=              36.5
C03=              60
C04=              139
C05=              53.5
  
```

Remarks:

- 1st break: HCl
- 2nd break: CH<sub>3</sub>COOH
- 3rd break: 4-Nitrophenol
- 4th break: NH<sub>4</sub>Cl

- Calculations:

- RS1 = amount of HCl in mg
- RS2 = amount of CH<sub>3</sub>COOH in mg
- RS3 = amount of 4-Nitrophenol in mg
- RS4 = amount of NH<sub>4</sub>Cl in mg
- C01 = concentration of titrating agent (0.1 mol/l)
- C02 = molecular mass of HCl (36.5 g/mol)
- C03 = molecular mass of CH<sub>3</sub>COOH (60.0 g/mol)
- C04 = molecular mass of 4-Nitrophenol (139 g/mol)
- C05 = molecular mass of NH<sub>4</sub>Cl (53.5 g/mol)

References:

Determination: **White Liquor**

Example 1-6

(Paper industry)

Reagent: c(HCl) = 1 mol/l

Sample: 2 ml white liquor  
50 ml H<sub>2</sub>O

White liquor is mixture of  
NaOH,  
Na<sub>2</sub>S (pK<sub>1</sub>=7.04, pK<sub>2</sub>=11.96),  
Na<sub>2</sub>CO<sub>3</sub> (pK<sub>1</sub>=6.37, pK<sub>2</sub>=10.25)

Electrodes: 6.0203.100 combined pH glass electrode

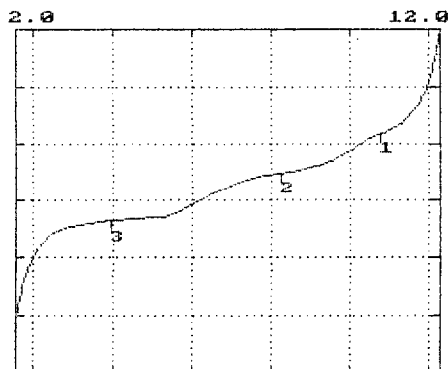
```
MET pH 1-8
parameters
>titration parameters
V step 0.10 ml
titr.rate max. ml/min
signal drift 50 mV/min
equilibr.time 26 s
start V: abs.
start V 4 ml
dos.rate max. ml/min
pause 0 s
meas.input: 1
temperature 25.0 C
>stop conditions
stop V: abs.
stop V 9 ml
stop pH OFF
stop EP 9
filling rate max. ml/min
>statistics
status: OFF
>evaluation
EPC 1
EP recognition: all
fix EP1 pH OFF
>preselections
req.ident: OFF
req.smpl size: OFF
activate pulse: OFF
-----
```

```
fr
date 91-07-16 time 15:25 10
pHc(init) 12.74 MET pH 1-8
smpl size 2 ml
EP1 5.819 ml 10.77
EP2 6.536 ml 8.25
EP3 7.385 ml 3.94
RS1 147.69 g/l
RS2 119.02 g/l
RS3 116.38 g/l
RS4 113.73 g/l
RS5 5.15 g/l
RS6 37.99 g/l
```

stop V reached

=====

```
cu
date 91-07-16 time 15:25 10
start V 4.000 ml MET pH 1-8
1.0 ml/div dpH=2.0/div
```

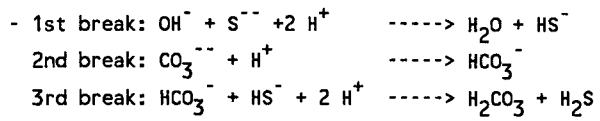


=====

```
>MET pH 1-8
>calculations
RS1=EP3*C01*C02/C00;2;g/l
RS2=(EP3-C03*(EP2-EP1))*C01*C02/C00;2;g/
1
RS3=EP1*C01*C02/C00;2;g/l
RS4=(EP1-((EP3-EP2)-(EP2-EP1)))*C01*C02/
C00;2;g/l
RS5=((EP3-EP2)-(EP2-EP1))*C03*C02*C04/CO
0;2;g/l
RS6=(EP2-EP1)*C03*C02*C05/C00;2;g/l
C00= 2
C01= 40
C02= 1
C03= 2
C04= 39
C05= 53
-----
```

Remarks:

- Pass a stream of nitrogen through solution during titration.



- Calculations:

RS1 = total alkali ( $\text{NaOH} + \text{Na}_2\text{S} + \text{Na}_2\text{CO}_3$ ) as g NaOH per liter

RS2 = active alkali ( $\text{NaOH} + \text{Na}_2\text{S}$ ) as g NaOH per liter

RS3 = effective alkali ( $\text{NaOH} + \frac{1}{2} \text{Na}_2\text{S}$ ) as g NaOH per liter

RS4 = concentration of NaOH in g/l

RS5 = concentration of  $\text{Na}_2\text{S}$  in g/l

RS6 = concentration of  $\text{Na}_2\text{CO}_3$  in g/l

C01 = molecular mass of NaOH (40 g/mol)

C02 = concentration of titrating agent (1 mol/l)

C03 = factor (2)

C04 = molecular mass of  $\frac{1}{2} \text{Na}_2\text{S}$  (39 g/mol)

C05 = molecular mass of  $\frac{1}{2} \text{Na}_2\text{CO}_3$  (53 g/mol)

References:

SCAN - N2:63 (1963)

Determination: **Peroxide Number**

(Food industry)

Reagent:  $c(\text{Na}_2\text{S}_2\text{O}_3) = 0.01 \text{ mol/l}$

Prepared daily from  $c = 0.1 \text{ mol/l}$

Sample: app. 5 g sunflower oil  
50 ml solvent  
1 ml KJ sat.  
100 ml H<sub>2</sub>O

Solvent:  
acetic acid : chloroform  
3 : 2

Electrodes: 6.0415.100 combined massive Pt electrode

```

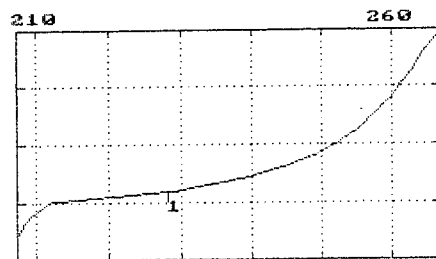
MET U          Peroxide
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    50 mV/min
  equilibr.time   26 s
  start V:        OFF
  pause           0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          99.99 ml
  stop U          OFF mV
  stop EP         1
  filling rate    max. ml/min
>statistics
  status:         OFF
>evaluation
  EPC             30 mV
  EP recognition: all
  fix EP1 U       OFF mV
>preselections
  req.ident:      OFF
  req.smpl.size:  ON
  activate pulse: OFF
    
```

```

fr
date 91-07-17    time 09:00      2
U(init)         268 mV MET U Peroxide
smpl size       5.034 g
EP1             1.406 ml          228 mV
Perox.No        2.79
stop EP reached
=====
    
```

```

cu
date 91-07-17    time 09:00      2
start V         0.000 ml MET U Peroxide
0.5 ml/div      dU=10.0 mV/div
    
```



=====

```

MET U          Peroxide
>calculations
Perox.No=C01*(EP1-C02)/C00;2;
C00=           5.034
C01=           10
C02=           0
    
```

Remarks:

- Calculations:

Perox.No = Peroxide number (meq.O<sub>2</sub>/kg)

C01 = factor (10)

C02 = consumption of blank sample (0 ml)

- The sample must be stirred well during the titration,  
in order to obtain a good emulsion.

References:

Metrohm Application Bulletin No. 141

Determination: **Bromine Index**

Example 2-2

(Petroleum products industry)

Reagent:  $c(\text{BrO}_3^-/\text{Br}^-) = 0.05 \text{ mol/l}$

Dissolve 5.1 g KBr and 1.4 g  $\text{KBrO}_4$  each  
in dist.  $\text{H}_2\text{O}$  and add up to 1 l.

Sample: 50  $\mu\text{l}$  c(cyclohexene) = 10 % in solvent  
25 ml solvent

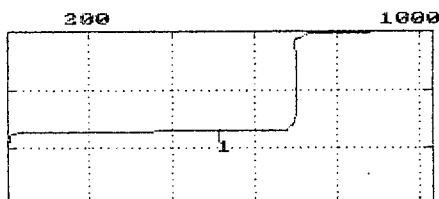
Solvent:  
714 ml acetic acid  
134 ml  $\text{CCl}_4$   
134 ml  $\text{CH}_3\text{OH}$   
18 ml  $\text{H}_2\text{SO}_4$  (20%)

Electrodes: 6.0308.100 double Pt electrode  
polarized  $I_{\text{pol}} = 1 \mu\text{A}$   
Voltametric indication

```
MET Ipol      Br-Index
parameters
>titration parameters
  V step      0.05 ml
  titr.rate   max. ml/min
  signal drift OFF mV/min
  equilibr.time 20 s
  start V:    OFF
  pause       0 s
  I(pol)      1 uA
  electrode test: OFF
  temperature 25.0 C
>stop conditions
  stop V:     abs.
  stop V      10.00 ml
  stop U      5 mV
  stop EP     9
  filling rate max. ml/min
>statistics
  status:     OFF
>evaluation
  EPC         30 mV
  EP recognition: greatest
  fix EP1 U   OFF mV
>preselections
  req.ident:  OFF
  req.smpl size: ON
  activate pulse: OFF
-----
```

```
fr
date 91-07-17      time 11:22      4
U(init)           450 mV MET IpolBr-Index
smpl size         0.050 g
EP1               1.713 ml          510 mV
Br-Index          13684.5 mg
stop meas.val.reached
=====
```

```
cu
date 91-07-17      time 11:22      4
start V           0.000 ml MET Ipol Br-Index
1.0 ml/div        dU=200.0 mV/div
```



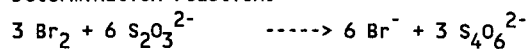
```
MET Ipol      Br-Index
>calculations
Br-Index=(EP1-C01)*C02*C03/C00;1;mg
C00=          0.050
C01=          0
C02=          0.05
C03=          7990
-----
```

## Remarks:

- Bromine index is the number of milligrammes of bromine consumed per 100 g of sample.

- Standardisation of  $\text{BrO}_3^-/\text{Br}^-$  solution:

Determination reaction:



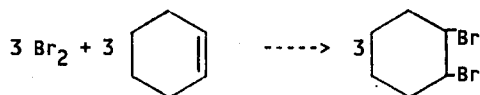
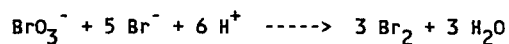
Calculation:

$\text{RS1} = \text{EP1} * \text{C01} / \text{C00}$       normality of titrating agent ( $\text{BrO}_3^-/\text{Br}^-$ )

$\text{C01} =$  concentration of titrating agent ( $\text{S}_2\text{O}_3^{2-}$ )

$\text{C00} =$  ml of  $\text{BrO}_3^-/\text{Br}^-$  solution

- Determination reaction for bromine index:



- Calculations for bromine index:

$\text{Br-Index} = \text{Bromine Index}$

$\text{C01} =$  consumption of blank sample (0 ml)

$\text{C02} =$  normality of  $\text{BrO}_3^-/\text{Br}^-$  solution as calculated above (0.05)

$\text{C03} =$  molecular mass of Br multiplied with 100 (7990 g/mol)

## References:

Metrohm Application Bulletin No. 177

Determination: **Total Acid Number (TAN)**

Example 2-3

(Petroleum products industry)

Reagent: c(TBAOH) = 0.1 mol/l in isopropanol/methanol

TBAOH = Tetrabutyl ammonium hydroxide

Sample: app. 1.5 g of used motor oil  
50 ml solvent

Solvent:  
chlorbenzene : isopropanol  
2 : 1

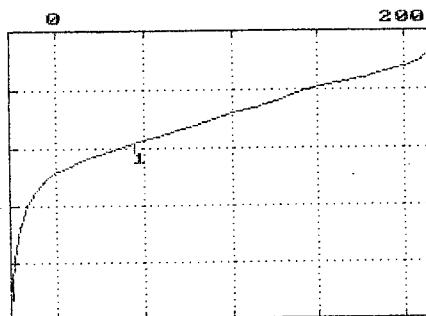
Electrodes:

6.0102.102 pH glass electrode  
6.0729.100 Ag/AgCl reference electrode (LiCl sat. in ethanol)  
6.0331.000 Pt auxiliary electrode  
Differential potentiometry

```
MET U          TAN/TBN
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    OFF mV/min
  equilibr.time   50 s
  start V:        OFF
  pause           100 s
  meas.input:     diff.
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          5 ml
  stop U          OFF mV
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:         OFF
>evaluation
  EPC             20 mV
  EP recognition: last
  fix EP1 U      OFF mV
>preselections
  req.ident:      OFF
  req.smpl size: ON
  activate pulse: OFF
```

```
fr
date 91-07-17   time 14:26   5
U(init)         194 mV MET U   TAN/TBN
smpl size       1.509 g
EP1             1.916 ml      45 mV
TAN/TBN        7.12 mg
stop V reached
=====
```

```
cu
date 91-07-17   time 14:26   5
start V         0.000 ml MET U   TAN/TBN
1.0 ml/div      dU=50.0 mV/div
```



```
MET U          TAN/TBN
>calculations
TAN/TBN=(EP1-C01)*C02*C03/C00;2;mg
C00=           1.509
C01=           0
C02=           0.1
C03=           56.106
-----
```

Remarks:

- Calculations:

TAN/TBN = consumption of titrating agent calculated as mg KOH per g of sample

C01 = blank value, consumption of titrating agent by solvent mixture (0 ml)

C02 = concentration of titrating agent (0.1 mol/l)

C03 = molecular mass of KOH (56.106 g/mol)

- Store glass electrode in dist H<sub>2</sub>O over night. Before titrating, precondition it in solvent during 10-30 min.

References:

Metrohm Application Bulletin No. 80

ASTM D 2896 - 80

DIN 51596



Remarks:

- Calculations:

$TAN/TBN$  = base of sample, calculated as mg KOH per g of sample

C01 = blank value, consumption of titrating agent by solvent mixture (0 ml)

C02 = concentration of titrating agent (0.1 mol/l)

C03 = molecular mass of KOH (56.106 g/mol)

- Store glass electrode in dist. H<sub>2</sub>O over night. Before titrating, precondition it in solvent during 10 - 30 min.

References:

Metrohm Application Bulletin No. 80

ASTM D 2896 - 80

DIN 51596

Determination: **Oxalic Acid**

Example 2-5

Reagent: c(TBAOH) = 0.1 mol/l in isopropanol/methanol TBAOH = Tetrabutyl ammonium hydroxide

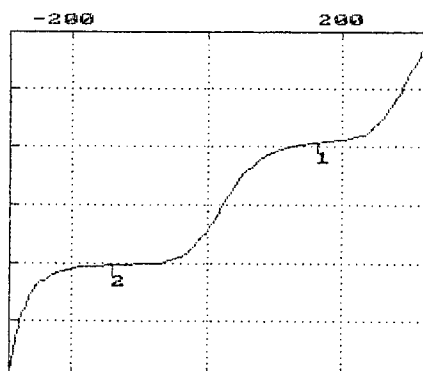
Sample: 2 ml c(C<sub>2</sub>H<sub>2</sub>O<sub>4</sub>) ≈ 0.1 mol/l Oxalic acid:  
25 ml ethanol HOOC-COOH

Electrodes: 6.0102.102 pH glass electrode  
6.0726.100 Ag/AgCl reference electrode (LiCl sat. in ethanol)

```
MET U 2-5
parameters
>titration parameters
  V step 0.10 ml
  titr.rate max. ml/min
  signal drift 50 mV/min
  equilibr.time 26 s
  start V: OFF
  pause 0 s
  meas.input: 1
  temperature 25.0 C
>stop conditions
  stop V: abs.
  stop V 6 ml
  stop U OFF mV
  stop EP 9
  filling rate max. ml/min
>statistics
  status: OFF
>evaluation
  EPC 30 mV
  EP recognition: all
  fix EP1 U OFF mV
>preselections
  req.ident: OFF
  req.smpl size: OFF
  activate pulse: OFF
-----
```

```
fr
date 91-07-18 time 09:26 5
U(init) 340 mV MET U 2-5
smpl size 2 ml
EP1 1.954 ml 161 mV
EP2 4.053 ml -140 mV
RS1 0.101 mol/l
stop V reached
=====
```

```
cu
date 91-07-18 time 09:26 5
start V 0.000 ml MET U 2-5
1.0 ml/div dU=200.0 mV/div
```



```
MET U 2-5
>calculations
RS1=EP2*C01/C02/C00;3;mol/l
C00= 2
C01= 0.1
C02= 2
-----
```

Remarks:

- Calculations:

RS1 = concentration of acid in mol/l

C02 = concentration of titrating agent (0.1 mol/l)

C02 = factor for "normality" (2)

- Compare also titration in aqueous medium, page 1-4

References:

Determination: **Nitrating Acid**

(Explosives and plastics industry)

Reagent:

c(CHA) = 0.5 mol/l

CHA = Cyclohexylamine

Sample:

2 ml nitrating acid  
25 ml methanol

Nitrating acid:  
1 ml H<sub>2</sub>SO<sub>4</sub> (96%, δ = 1.84 g/l)  
1 ml HNO<sub>3</sub> (app. 60%)  
20 ml H<sub>2</sub>O  
ad. 100 ml methanol

Electrodes:

6.0102.102 pH glass electrode  
6.0726.100 Ag/AgCl reference electrode (LiCl sat. in ethanol)

```

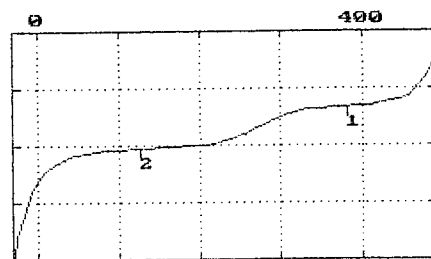
MET U          2-6
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    50 mV/min
  equilibr.time   26 s
  start V:        OFF
  pause           0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          4 ml
  stop U          OFF mV
  stop EP        9
  filling rate    max. ml/min
>statistics
  status:        OFF
>evaluation
  EPC            30 mV
  EP recognition: all
  fix EP1 U      OFF mV
>preselections
  req.ident:     OFF
  req.smpl size: OFF
  activate pulse: OFF
  -----
  
```

```

fr
date 91-07-18      time 12:13      12
U(init)           494 mV MET U      2-6
smpl size         3 ml
EP1                1.333 ml          382 mV
EP2                2.061 ml          126 mV
RS1                23.80 g/l
RS2                12.70 g/l
stop V reached
=====
  
```

```

cu
date 91-07-18      time 12:13      12
start V           0.000 ml MET U    2-6
1.0 ml/div        dU=100.0 mV/div
  
```



=====

```

MET U          2-6
>calculations
RS1=(EP2-EP1)*C01*C02/C00;2;g/l
RS2=(EP1-(EP2-EP1))*C01*C03/C00;2;g/l
C00=            3
C01=            1
C02=            98.08
C03=            63.01
  -----
  
```

Remarks:



- Calculations:

RS1 = sulphuric acid in g/l nitrating acid

RS2 = nitric acid in g/l nitrating acid

C01 = concentration of titrating agent (0.5 mol/l)

C02 = molecular mass of  $\text{H}_2\text{SO}_4$  (98.08 g/mol)

C03 = molecular mass of  $\text{HNO}_3$  (63.01 g/mol)

References:

Metrohm Application Bulletin No. 39

Determination: **Epoxy Number**

Example 2-7

(Plastics industry)

Reagent:  $c(\text{HClO}_4) = 0.1 \text{ mol/l}$  in acetic acid

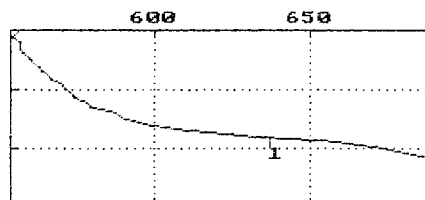
Sample: app. 0.2 g Araldit resin TBA = tetrabutyl ammonium bromide  
25 ml  $c(\text{TBA}) = 0.2 \text{ mol/l}$  in acetic acid

Electrodes: 6.0102.102 pH glass electrode  
6.0729.100 Ag/AgCl reference electrode (LiCl sat. in ethanol)  
6.0331.100 Pt auxiliary electrode  
Differential potentiometry

```
MET U          2-7
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    10 mV/min
  equilibr.time   52 s
  start V:        abs.
  start V         7 ml
  dos.rate        max. ml/min
  pause          0 s
  meas.input:     diff.
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          12 ml
  stop U          OFF mV
  stop EP         1
  filling rate    max. ml/min
>statistics
  status:         OFF
>evaluation
  EPC            30 mV
  EP recognition: all
  fix EP1 U      OFF mV
>preselections
  req.ident:      OFF
  req.smpl size: OFF
  activate pulse: OFF
-----
```

```
fr
date 91-08-05      time 09:52      4
U(init)           509 mV MET U      2-7
smpl size         0.194 g
EP1               8.824 ml          637 mV
RS1               0.455
stop EP reached
=====

cu
date 91-08-05      time 09:52      4
start V           7.000 ml MET U    2-7
1.0 ml/div        dU=50.0 mV/div
```



```
MET U          2-7
>calculations
RS1=EP1*C01*C02*C03/C00;3;
C00=             0.194
C01=             0.001
C02=             0.1
C03=             100
-----
```



Determination: **Nicotinamide**

Example 2-8

(Pharmaceutical industry)

Reagent:  $c(\text{HClO}_4) = 0.1 \text{ mol/l}$  in acetic acid

Sample: app. 0.060 g nicotinamide  
50 ml solvent

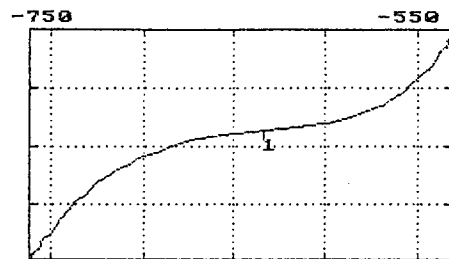
Solvent:  
chlorbenzol : acetic acid  
2 : 1

Electrodes: 6.0102.102 pH glass electrode  
6.0729.100 Ag/AgCl reference elektrode (LiCl sat. in ethanol)  
6.0331.000 Pt auxiliary electrode  
Differential potentiometry

```
MET U          2-8
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    20 mV/min
  equilibr.time   38 s
  start V:        abs.
  start V         3 ml
  dos.rate        max. ml/min
  pause          0 s
  meas.input:     diff.
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          7 ml
  stop U          OFF mV
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:         OFF
>evaluation
  EPC            30 mV
  EP recognition: all
  fix EP1 U      OFF mV
>preselections
  req.ident:      OFF
  req.smpl size: ON
  activate pulse: OFF
-----
```

```
fr
date 91-09-06   time 15:35      6
U(init)        -469 mV MET U     2-8
smpl size      0.05753 g
EP1            4.736 ml          -633 mV
RS1            99.98 %
stop V reached
=====

cu
date 91-09-06   time 15:35      6
start V        3.000 ml MET U     2-8
1.0 ml/div     dU=50.0 mV/div
```



```
MET U          2-8
>calculations
RS1=(EP1-C01)*C02*C03*C04/C00;2;%
C00=            0.05753
C01=            0
C02=            0.9943
C03=            12.213
C04=            0.1
-----
```

Remarks:

- Calculations:

RS1 = content of nicotinamide in %

C01 = blank value (0 ml)

C02 = titer (0.9943)

C03 = concentration of titrating agent \* molecular mass of  
nicotinamide (12.213)

C04 = factor for %

- Nicotinamide can also be titrated using normal potentiometry instead of diff. The parameter "meas input:" has to be changed to 1. As electrode 6.0430.100 Ag Titrode may be used. If the curve is strongly asymmetric, you may use a 6.0133.100 pH glass electrode with a 6.0726.100 Ag/AgCl reference electrode. (LiCl sat. in Ethanol)

References:

Metrohm Application Bulletin No. 174

Determination: **Chloride, Bromide, Iodide simultaneous**

Example 3-1

Reagent:  $c(\text{AgNO}_3) = 0.01 \text{ mol/l}$

Sample: 1.5 ml of halide mixture  
2 ml  $c(\text{HNO}_3) = 2 \text{ mol/l}$   
25 ml  $\text{H}_2\text{O}$

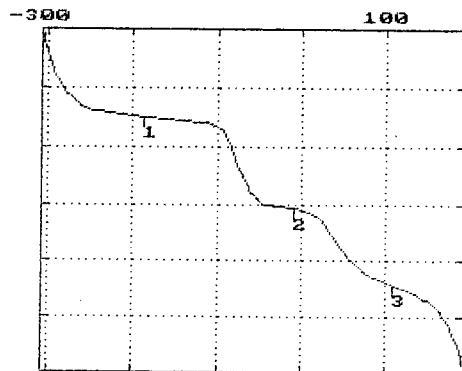
Halide mixture:  $\text{pK}_L$   
10 ml  $c(\text{KBr}) = 0.1 \text{ mol/l}$  12.3  
10 ml  $c(\text{KCl}) = 0.1 \text{ mol/l}$  9.77  
10 ml  $c(\text{KI}) = 0.1 \text{ mol/l}$  16.1  
70 ml  $\text{H}_2\text{O}$

Electrodes: 6.0404.100 combined massive Ag electrode

```
MET U          3-1
parameters
>titration parameters
  V step          0.1 ml
  titr.rate       max. ml/min
  signal drift    10 mV/min
  equilibr.time   52 s
  start V:        OFF
  pause           0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          6 ml
  stop U          OFF mV
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:         OFF
>evaluation
  EPC             30 mV
  EP recognition: all
  fix EP1 U       OFF mV
>preselections
  req.ident:      OFF
  req.smpl size:  OFF
  activate pulse: OFF
-----
```

```
fr
date 91-08-12   time 12:04   18
U(init)        -284 mV MET U   3-1
smpl size      1.5 ml
EP1            1.503 ml        -187 mV
EP2            3.083 ml        -9 mV
EP3            4.442 ml        109 mV
RS1            0.0100 mol/l
RS2            0.0105 mol/l
RS3            0.0091 mol/l
stop V reached
=====
```

```
cu
date 91-08-12   time 12:04   18
start V        0.000 ml MET U   3-1
1.0 ml/div     dU=100.0 mV/div
```



```
MET U          3-1
>calculations
RS1=EP1*C01/C00;4;mol/l
RS2=(EP2-EP1)*C01/C00;4;mol/l
RS3=(EP3-EP2)*C01/C00;4;mol/l
C00=           1.5
C01=           0.01
-----
```

Remarks:

- Calculations:

RS1 = concentration of  $I^-$  in mol/l       $pK_L = 16.1$   
RS2 = concentration of  $Br^-$  in mol/l       $pK_L = 12.3$   
RS3 = concentration of  $Cl^-$  in mol/l       $pK_L = 9.77$   
C01 = concentration of titrating agent (0.01 mol/l)

References:

Determination: **sulphate**

Reagent:  $c(\text{Pb}(\text{ClO}_4)_2) = 0.005 \text{ mol/l}$

Sample: 0.1 ml  $c(\text{H}_2\text{SO}_4) = 0.1 \text{ mol/l}$   
25 ml isopropanol

Electrodes: 6.0502.170  $\text{Pb}^{2+}$  sensitive electrode  
6.0808.000 Glassy carbon electrode

```

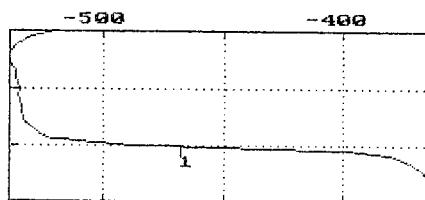
MET U          3-2
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    10 mV/min
  equilibr.time   52 s
  start V:        OFF
  pause           0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          3 ml
  stop U          OFF mV
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:         OFF
>evaluation
  EPC             30 mV
  EP recognition: all
  fix EP1 U      OFF mV
>preselections
  req.ident:      OFF
  req.smpl size: OFF
  activate pulse: OFF
  -----
  
```

```

fr
date 91-08-12   time 15:25   21
U(init)         -501 mV MET U   3-2
smpl size       0.1 ml
EP1             2.024 ml      -468 mV
RS1             9.71 g/l
stop V reached
  =====
  
```

```

cu
date 91-08-12   time 15:25   21
start V         0.000 ml MET U   3-2
1.0 ml/div     dU=50.0 mV/div
  
```



=====

```

MET U          3-2
>calculations
RS1=EP1*C01*C02/C00;2;g/l
C00=           0.1
C01=           0.005
C02=           96
  -----
  
```

Remarks:

- Calculations:

RS1 = concentration of  $\text{SO}_4^{2-}$  in g/l

C01 = concentration of titrating agent (0.005 mol/l)

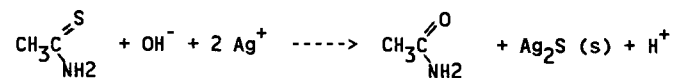
C02 = molecular mass of  $\text{SO}_4^{2-}$  (96 g/mol)

References:



## Remarks:

- Determination reaction:



- Calculations:

RS1 = amount of AgNO<sub>3</sub> in g/m<sup>2</sup>  
C01 = concentration of titrating agent (0.025 mol/l)  
C02 = molecular mass of AgNO<sub>3</sub> (169.87 g/mol)  
C03 = factor for 100 ml sample (100)  
C04 = size of sample (0.01 m<sup>2</sup>)  
C05 = conversion ml -> l (1000)

- EDTA keeps silver in solution and gelatine prevents the precipitation from massing together.
- Ag<sub>2</sub>S coating of electrode:  
Keep Ag electrode in alkaline solution of Thioacetamide during 15 min.
- Buffer pH = 5:  
Mix potassium biphthalate solution, c = 0.1 mol/l with Na<sub>3</sub>PO<sub>4</sub> solution, c = 0.05 mol/l. Ratio 50:24. Dissolve 0.5 g Thymol per liter buffer solution.
- Titrating agent:  
Dissolve 1.9 g Thioacetamide in 1 l buffer pH = 5 solution.
- Gelatine solution:  
Dissolve 12 g gelatine in hot water, add 0.5 g Thymol, allow to cool and add up to 1 l.

## References:

Metrohm Application Bulletin No. 72

Determination: **Pure Silver Content**

Example 3-4

(Noble metal analytics)

Reagent: c(KBr) = 0.1 mol/l

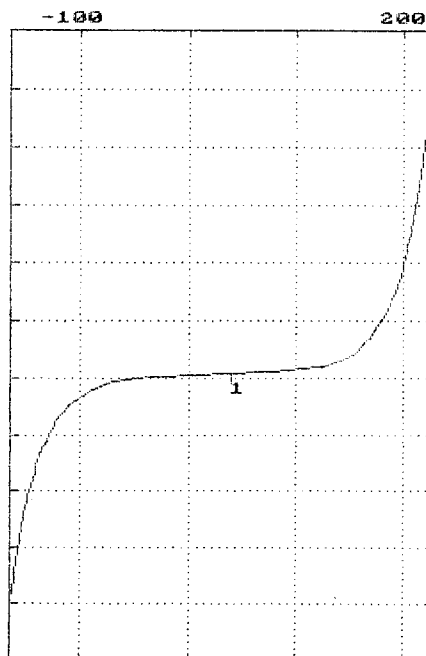
Sample: app. 220 mg Ag with  
10 ml HNO<sub>3</sub> 65%  
100 ml H<sub>2</sub>O

Electrodes: 6.0404.100 combined massive Ag electrode with AgBr coating

```
MET U          3-4
parameters
>titration parameters
  V step          0.1 ml
  titr.rate       max. ml/min
  signal drift    10 mV/min
  equilibr.time   52 s
  start V:        abs.
  start V         15 ml
  dos.rate        max. ml/min
  pause           0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          25 ml
  stop U          OFF mV
  stop EP         OFF
  filling rate    max. ml/min
>statistics
  status:         OFF
>evaluation
  EPC             30 mV
  EP recognition: all
  fix EP1 U       OFF mV
>preselections
  req.ident:      OFF
  req.smpl size: OFF
  activate pulse: OFF
```

```
fr
date 91-08-14      time 16:34      10
U(init)           264 mV MET U      3-4
smpl size         225.72 mg
EP1                20.933 ml         39 mV
RS1                100.018 %
stop V reached
=====

cu
date 91-08-14      time 16:28      10
start V           15.000 ml MET U    3-4
1.0 ml/div        dU=100.0 mV/div
```



```
MET U          3-4
>calculations
RS1=EP1*C01*C02*C03*C04/C00;3;%
C00=             225.72
C01=              0.1
C02=             0.9998
C03=             107.87
C04=              100
```

=====

## Remarks:

### - Calculations:

RS1 = content of silver in % (purity)  
C01 = concentration of titratng agent (0.1 mol/l)  
C02 = titer (0.9998)  
C03 = molecular mass of Ag (107.87 g/mol)  
C04 = factor for % (100)

### - Sample preparation:

Heat silver in  $\text{HNO}_3$ . Allow nitrous gases to evaporate.

### - AgBr coating of electrode:

Clean Ag electrode with emery cloth and electrolyze in  $w(\text{HBr}) = 10\%$  during 2 h with 5 mA using a 6.0305.000 Pt electrode as cathode.  
Stir during electrolysis.

## References:

Metrohm Application Bulletin No. 61

Determination: **Chloride in Tap Water**

Example 3-5

(Water analytics)

Reagent: c(AgNO<sub>3</sub>) = 0.01 mol/l

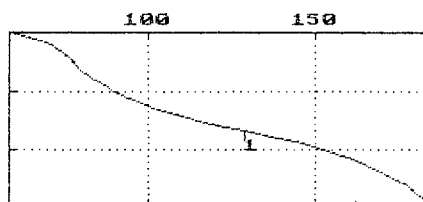
Sample: 100 ml tap water  
5 ml c(HNO<sub>3</sub>) = 2 mol/l

Electrodes: 6.0404.100 combined massive Ag electrode

```
MET U          3-5
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    20 mV/min
  equilibr.time   38 s
  start V:        OFF
  pause           0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          3 ml
  stop U          OFF mV
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:         OFF
>evaluation
  EPC            30 mV
  EP recognition: all
  fix EP1 U      OFF mV
>preselections
  req.ident:      OFF
  req.smpl size: OFF
  activate pulse: OFF
-----
```

```
fr
date 91-08-14   time 17:21   12
U(init)         59 mV MET U   3-5
smpl size       100 ml
EP1             1.679 ml      129 mV
RS1             5.95 ppm
stop V reached
=====
```

```
cu
date 91-08-14   time 17:21   12
start V         0.000 ml MET U 3-5
1.0 ml/div      dU=50.0 mV/div
```



=====

```
MET U          3-5
>calculations
RS1=EP1*C01*C02*C03/C00;2;ppm
C00=            100
C01=            0.01
C02=            35.45
C03=            1000
-----
```

Remarks:

- Calculations:

RS1 = fraction of chloride in ppm

C01 = concentration of titrating agent (0.01 mol/l)

C02 = molecular mass of  $\text{Cl}^-$  (35.45 g/mol)

C03 = factor for ppm (1000)

References:

Determination: **Silver in Fixing Baths**

Example 3-6

(Photo industry)

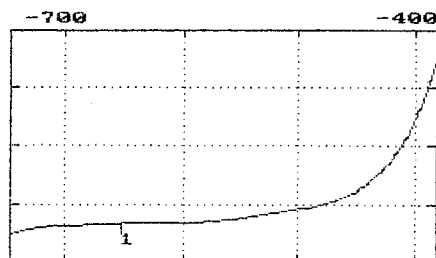
Reagent: c(Thioacetamide) = 0.025 mol/l in buffer pH = 5

Sample: 5 ml of sample  
20 ml c(NaOH) = 2 mol/l  
20 ml c(EDTA) = 0.1 mol/l  
10 ml w(gelatine) = 1.2 %

Electrodes: 6.0404.100 combined massive Ag electrode with Ag<sub>2</sub>S coating

```
MET U          3-6
parameters
>titration parameters
  V step          0.1 ml
  titr.rate       max. ml/min
  signal drift    10 mV/min
  equilibr.time   52 s
  start V:        abs.
  start V         5 ml
  dos.rate        max. ml/min
  pause           0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          20 ml
  stop U          OFF mV
  stop EP         1
  filling rate    max. ml/min
>statistics
  status:         OFF
>evaluation
  EPC             30 mV
  EP recognition: all
  fix EP1 U       OFF mV
>preselections
  req.ident:      OFF
  req.smpl size:  OFF
  activate pulse: OFF
```

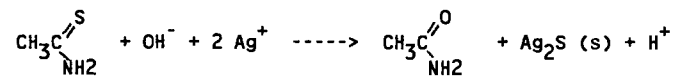
```
fr
date 91-08-14   time 11:45   6
U(init)        -358 mV MET U   3-6
smpl size      5 ml
EP1            10.695 ml      -651 mV
RS1            11.538 g/l
stop EP reached
=====
cu
date 91-08-14   time 11:45   6
start V        5.000 ml MET U   3-6
2.0 ml/div     dU=100.0 mV/div
```



```
MET U          3-6
>calculations
RS1=EP1*C01*C02/C00;3;g/l
C00=           1.0
C01=           5.394
C02=           1.000
-----
```

Remarks:

- Determination reaction:



- Calculations:

RS1 = Ag coating in g/l

C01 = Ag equivalent (5.394 mg/ml titrating agent)

C02 = titer of tirating agent (1.000)

- EDTA keeps silver in solution and gelatine prevents the precipitation from massing together.
- $\text{Ag}_2\text{S}$  coating of electrode:  
Keep Ag electrode in alkaline solution of Thioacetamide during 15 min.
- Buffer pH = 5:  
Mix potassium biphthalate solution,  $c = 0.1 \text{ mol/l}$  with  $\text{Na}_3\text{PO}_4$  solution,  $c = 0.05 \text{ mol/l}$ . Ratio 50:24. Dissolve 0.5 g Thymol per liter buffer solution.
- Titrating agent:  
Dissolve 1.9 g Thioacetamide in 1 l buffer pH = 5 solution.
- Gelatine solution:  
Dissolve 12 g gelatine in hot water, add 0.5 g Thymol, allow to cool and add up to 1 l.

References:

Metrohm Application Bulletin No. 72

Determination: **Detergents in Liquid Soap**

Example 3-7

(Detergents industry)

Reagent: c(HDPCL) = 0.01 mol/l

HDPCL:  
Hexadecyl pyridinium chloride

Sample: 4 ml sample solution  
25 ml H<sub>2</sub>O

Sample solution:  
2.527 g liquid soap in 100 ml H<sub>2</sub>O

Electrodes: 6.0504.130 BF<sub>4</sub><sup>-</sup> sensitive indicator electrode  
6.0726.100 Ag/AgCl reference electrode (c(KCl) = 3 mol/l)

```

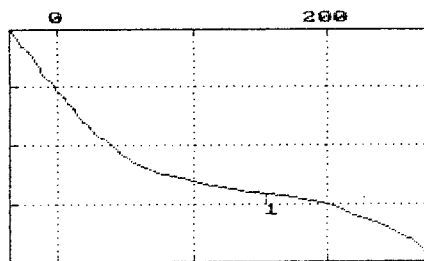
MET U          3-7
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    10 mV/min
  equilibr.time   52 s
  start V:        OFF
  pause           0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          4 ml
  stop U          OFF mV
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:         OFF
>evaluation
  EPC             30 mV
  EP recognition: greatest
  fix EP1 U       OFF mV
>preselections
  req.ident:      OFF
  req.smpl size:  OFF
  activate pulse: OFF
  -----
  
```

```

fr
date 91-08-19   time 09:41      8
U(init)        -31 mV MET U     3-7
smpl size      103.08 mg
EP1            2.845 ml          155 mV
RSI            7.96 %
stop V reached
  -----
  
```

```

cu
date 91-08-19   time 09:41      8
start V        0.000 ml MET U   3-7
1.0 ml/div     dU=100.0 mV/div
  
```



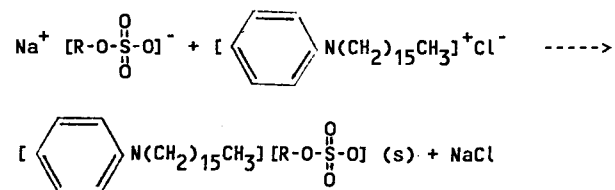
=====

```

MET U          3-7
>calculations
RS1=EP1*C01*C02*C03/C00;2;%
C00=           103.08
C01=           0.01
C02=           288.38
C03=           100
  -----
  
```

Remarks:

- Determination reactions:



- Calculations:

RS1 = content of detergent calculated as sodium dodecyl sulphate in %

C01 = concentration of titrating agent (0.01 mol/l)

C02 = molecular mass of sodium dodecyl sulphate  $\text{NaC}_{12}\text{H}_{25}\text{O}_4\text{S}$  (288.38 g/mol)

C03 = factor for % (100)

- Clean  $\text{BF}_4^-$  electrode after every titration with a moist cloth.

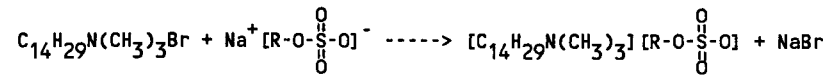
References:

W.Seilig, Z. anal. Chem. 300, 183 (1980)



Remarks:

- Determination reaction:



- Calculations:

RS1 = % Cetrimid in g per liter

C01 = molecular mass of Cetrimid \* concentration of titrating agent (3.364)

C02 = titer of titrating agent (1.000)

C03 = factor for % (0.1)

- Clean  $\text{BF}_4^-$  electrode after every titration with a moist cloth.

References:

Determination: **Calcium/Magnesium in Tap Water**

Example 4-1

(Water analytics)

Reagent: c(EDTA) = 0.05 mol/l in c(KOH) = 0.1 mol/l

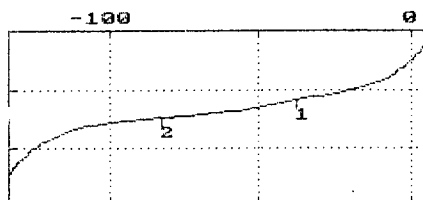
Sample: 50 ml tap water  
15 ml auxiliary complexing agent (pH app. 8.5)

Electrodes: 6.0504.100 Ca<sup>2+</sup> sensitive indicator electrode  
6.0726.100 Ag/AgCl reference electrode (c(KCl) = 3 mol/l)

```
MET U          4-1
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    10 mV/min
  equilibr.time   52 s
  start V:        OFF
  pause           0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          5 ml
  stop U          OFF mV
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:        OFF
>evaluation
  EPC            10 mV
  EP recognition: all
  fix EP1 U      OFF mV
>preselections
  req.ident:     OFF
  req.smpl size: OFF
  activate pulse: OFF
-----
```

```
fr
date 91-08-15      time 09:44      8
U(init)           8 mV MET U       4-1
smpl size         50 ml
EP1               2.350 ml         -38 mV
EP2               2.974 ml         -83 mV
RS1               2.35
RS2               0.62
RS3               2.97
stop V reached
=====
```

```
cu
date 91-08-15      time 09:44      8
start V           0.000 ml MET U    4-1
2.0 ml/div        dU=50.0 mV/div
```



```
MET U          4-1
>calculations
RS1=EP1*C01*C02/C00;2;
RS2=(EP2-EP1)*C01*C02/C00;2;
RS3=EP2*C01*C02/C00;2;
C00=           50
C01=           0.05
C02=          1000
-----
```

Remarks:

- 1st break:  $\text{Ca}^{2+}$
- 2nd break:  $\text{Mg}^{2+}$

- Calculations:

RS1 = calcium hardness in mmol/l  
RS2 = magnesium hardness in mmol/l  
RS3 = total hardness in mmol/l  
C01 = concentration of titrating agent (0.05 mol/l)  
C02 = factor for conversion mol  $\rightarrow$  mmol (1000)

- Sample preparation:

Auxiliary complexing agent:  $c(\text{Acetylacetone}) = 0.1 \text{ mol/l}$   
 $c(\text{Trishydroxymethylamino methane}) = 0.2 \text{ mol/l}$

- Electrode preparation:

Soak electrode in  $c(\text{CaCl}_2) = 0.1 \text{ mol/l}$  solution during app. 15 min.

References:

Metrohm Application Bulletin No. 125

Determination: **EDTA/NTA in Detergents**

Example 4-2

(Detergent industry)

Reagent:  $c(\text{Cu}^{2+}) = 0.01 \text{ mol/l}$

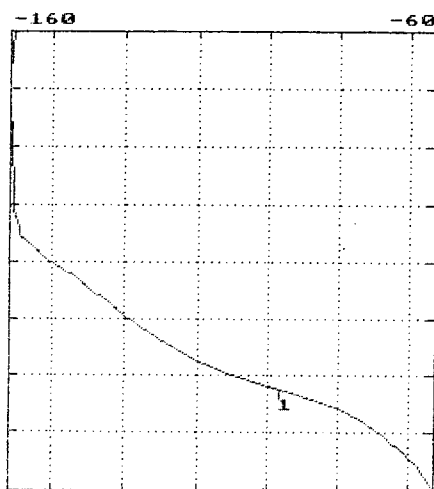
Sample: 10 ml sample solution  
10 ml buffer pH = 9.6 [ $c(\text{NH}_3/\text{NH}_4\text{NO}_3) = 1 \text{ mol/l}$ ]  
2 ml  $c(\text{EDTA}) = 0.01 \text{ mol/l}$   
30 ml  $\text{H}_2\text{O}$

Electrodes: 6.0502.140  $\text{Cu}^{2+}$  sensitive indicator electrode  
6.0726.100 Ag/AgCl reference electrode ( $c(\text{KCl}) = 3 \text{ mol/l}$ )

```
MET U 4-2
parameters
>titration parameters
  V step 0.1 ml
  titr.rate max. ml/min
  signal drift 10 mV/min
  equilibr.time 52 s
  start V: OFF
  pause 0 s
  meas.input: 1
  temperature 25.0 C
>stop conditions
  stop V: abs.
  stop V 4 ml
  stop U OFF mV
  stop EP 9
  filling rate max. ml/min
>statistics
  status: OFF
>evaluation
  EPC 30 mV
  EP recognition: all
  fix EP1 U OFF mV
>preselections
  req.ident: OFF
  req.smpl size: OFF
  activate pulse: OFF
-----
```

```
fr
date 91-08-16 time 08:46 6
U(init) -162 mV MET U 4-2
smpl size 88.8 mg
EP1 3.129 ml -97 mV
RS1 2.43 %
stop V reached
=====
```

```
cu
date 91-08-16 time 08:46 6
start V 0.000 ml MET U 4-2
0.5 ml/div dU=20.0 mV/div
```



```
MET U 4-2
>calculations
RS1=(EP1-C01)*C02*C03/C00; %
C00= 88.8
C01= 2.0
C02= 100
C03= 1.9114
-----
```

Remarks:

- Calculations:

RS1 = content of EDTA/NTA in %

C01 = amount of EDTA added (2 ml)

C02 = factor for % (100)

C03 = 1ml  $c(\text{Cu}^{2+}) = 0.01 \text{ mol/l} = 1.9114 \text{ mg NTA}$  (resp. 2.9225 mg EDTA)

- Sample preparation:

Dissolve 0.5 ... 1 g detergent in 50 ml dist.  $\text{H}_2\text{O}$  at 40°C.

Allow solution to cool and add up to 100 ml.

- Enter sample size C00 in mg, 1/10 aliquot.

References:

Metrohm Application Bulletin No. 143

Determination: **Nickel (back titration)**

Example 4-3

(Galvanic industry)

Reagent:  $c(\text{Cu}^{2+}) = 0.01 \text{ mol/l}$

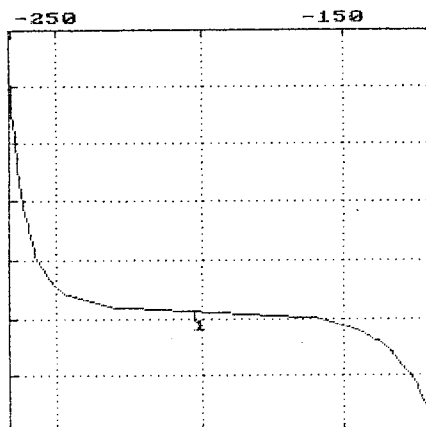
Sample: 1.5 ml  $c(\text{Ni}^{2+}) \approx 0.05 \text{ mol/l}$   
10 ml  $\text{H}_2\text{O}$   
10 ml buffer pH = 9.6 [ $c(\text{NH}_3/\text{NH}_4\text{NO}_3) = 1 \text{ mol/l}$ ]  
1.00 ml  $c(\text{EDTA}) = 0.1 \text{ mol/l}$

Electrodes: 6.0502.140  $\text{Cu}^{2+}$  sensitive indicator electrode  
6.0726.100 Ag/AgCl reference electrode ( $c(\text{KCl}) = 3 \text{ mol/l}$ )

```
MET U          4-3
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    10 mV/min
  equilibr.time   52 s
  start V:        OFF
  pause           0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          3.5 ml
  stop U          OFF mV
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:        OFF
>evaluation
  EPC            30 mV
  EP recognition: all
  fix EP1 U      OFF mV
>preselections
  req.ident:     OFF
  req.smpl size: OFF
  activate pulse: OFF
-----
```

```
fr
date 91-08-15   time 11:20   14
U(init)        -250 mV MET U   4-3
smpl size      1.5 ml
EP1            2.438 ml        -202 mV
RS1            2.958 g/l
stop V reached
=====
```

```
cu
date 91-08-15   time 11:20   14
start V        0.000 ml MET U   4-3
0.5 ml/div     dU=50.0 mV/div
```



```
MET U          4-3
>calculations
RS1=(C01-EP1*C02*C03)*C04/C00;3;g/l
C00=            1.5
C01=            0.1
C02=            0.01
C03=            1.002
C04=            58.71
-----
```

Remarks:

- Calculations:

RS1 = concentration of  $\text{Ni}^{2+}$  in g/l

C01 = amount of EDTA added (0.1 mmol)

C02 = concentration of titrating agent (0.01 mol/l)

C03 = titer (1.002)

C04 = molecular mass of Ni (58.71 g/mol)

References:

Determination: **Ca<sup>2+</sup> with Amalgamated Ag Electrode**

Reagent: c(EDTA) = 0.1 mol/l

Sample: 2 ml c(CaCl<sub>2</sub>) ≈ 0.1 mol/l  
 10 ml buffer pH = 10  
 40 ml H<sub>2</sub>O

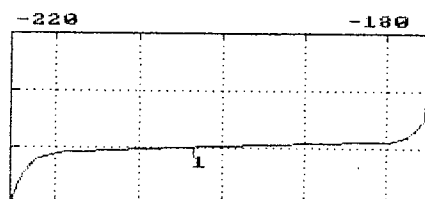
Electrodes: 6.0404.100 combined amalgamated Ag electrode

```

MET U           4-4
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    OFF mV/min
  equilibr.time   10 s
  start V:        OFF
  pause           0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          3 ml
  stop U          OFF mV
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:         OFF
>evaluation
  EPC             30 mV
  EP recognition: all
  fix EP1 U      OFF mV
>preselections
  req.ident:      OFF
  req.smpl size: OFF
  activate pulse: OFF
    
```

```

fr
date 91-08-19   time 14:53   20
U(init)         -173 mV MET U   4-4
smpl size       2 ml
EP1             2.000 ml      -203 mV
RS1             0.100 mol/l
stop V reached
=====
cu
date 91-08-19   time 14:53   20
start V         0.000 ml MET U   4-4
1.0 ml/div      dU=10.0 mV/div
    
```



```

MET U           4-4
>calculations
RS1=EP1*C01/C00;3;mol/l
C00=             2
C01=             0.1
    
```

Remarks:

- Calculations:

RS1 = concentration of  $\text{Ca}^{2+}$  solution in mol/l

C01 = concentration of titrating agent (0.1 mol/l)

- Coating of Ag electrode:

Clean electrode first by immersing it in conc.  $\text{HNO}_3$ , then immerse it shortly in Hg.

References:

Determination: **Diazotation of 1-Naphthylamine-5-sulfonic acid**

Reagent: c(NaNO<sub>2</sub>) = 0.1 mol/l

Sample: 0.05 ... 0.1 g sample  
20 ml w(HCl) = 36 %  
300 ml H<sub>2</sub>O

Electrodes: 6.0413.100 combined Au electrode

```

MET U           Diazo
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    OFF mV/min
  equilibr.time   20 s
  start V:        abs.
  start V         0.5 ml
  dos.rate        max. ml/min
  pause          80 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          5 ml
  stop U          OFF mV
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:         OFF
>evaluation
  EPC            30 mV
  EP recognition: greatest
  fix EP1 U      OFF mV
>preselections
  req.ident:      OFF
  req.smpl size: ON
  activate pulse: OFF
  -----

```

```

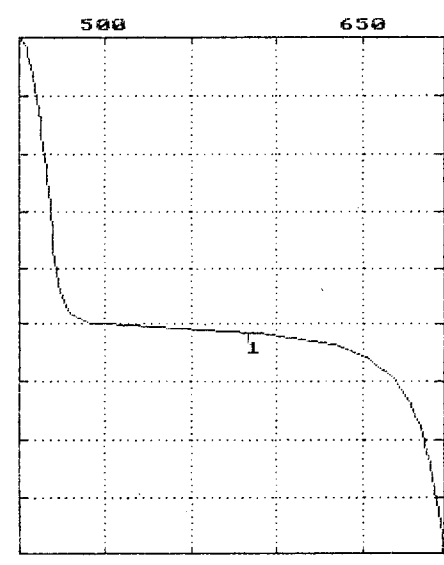
fr
date 91-08-19   time 17:06   22
U(init)        448 mV MET U   Diazo
smpl size      0.0691 g
EP1            3.089 ml      583 mV
Content         99.80 %
stop V reached
  =====

```

```

cu
date 91-08-19   time 17:06   22
start V        0.500 ml MET U   Diazo
0.5 ml/div     dU=50.0 mV/div

```



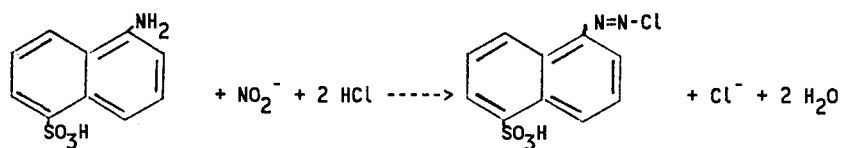
```

MET U           Diazo
>calculations
Content=EP1*C01*C02*C03/C00;2;%
C00=            0.0691
C01=            22.325
C02=            1.000
C03=            0.1
  -----

```

Remarks:

- Determination reaction:



- Calculations:

Content = fraction of "acid" in %

C01 = molecular mass of "acid"/10 (22.3)

C02 = titer (1.000)

C03 = factor for conversion ml -> l and for % (0.001 \* 100 = 0.1)

- Clean electrode from time to time as follows:

First with scouring powder, then immerse it in a solution of 0.5 g quinhydrone in 50 ml buffer pH = 4. Leave it in solution for 5 minutes.

References:

Determination: **Diazotation of Cyclamate**

(Food industry)

Reagent: c(NaNO<sub>2</sub>) = 0.1 mol/l

Sample: app. 100 mg sweetener  
40 ml H<sub>2</sub>O  
10 ml w(HBr) = 20 %

Electrodes: 6.0413.100 combined Au electrode

```

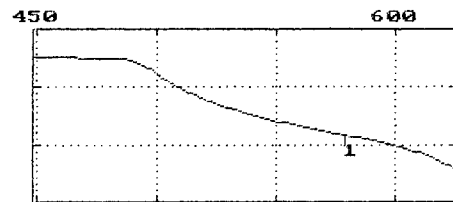
MET U           Diazo
parameters
>titration parameters
  V step           0.10 ml
  titr.rate        max. ml/min
  signal drift     OFF mV/min
  equilibr.time    20 s
  start V:         abs.
  start V          1 ml
  dos.rate         max. ml/min
  pause           80 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          5 ml
  stop U          OFF mV
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:        OFF
>evaluation
  EPC            10 mV
  EP recognition: greatest
  fix EP1 U      OFF mV
>preselections
  req.ident:     OFF
  req.smpl size: ON
  activate pulse: OFF
  
```

```

fr
date 91-08-21      time 16:04      15
U(init)           450 mV MET U      Diazo
smpl size         0.0993 g
EP1               3.664 ml          579 mV
Content           74.18 %
stop V reached
=====
  
```

```

cu
date 91-08-21      time 16:04      15
start V           1.000 ml MET U      Diazo
2.0 ml/div        dU=50.0 mV/div
  
```



=====

```

MET U           Diazo
>calculations
Content=EP1*C01*C02*C03/C00;2;%
C00=             0.0993
C01=             20.106
C02=             1.000
C03=             0.1
  
```

Remarks:

- Calculations:

Content = content of cyclamate in %

C01 = molecular mass of cyclamate \* concentration of  
titrating agent (20.106)

C02 = titer (1.000)

C03 = factor for % (0.1)

- Clean electrode from time to time as follows:

First with scouring powder, then immerse it in a solution  
of 0.5 g quinhydrone in 50 ml buffer pH = 4. Leave it in  
this solution for 5 minutes.

References:

Determination: **Hydrogen Peroxide**

Example 5-3

Reagent:  $c(\text{KMnO}_4) = 0.02 \text{ mol/l}$

Sample: 2 ml sample  
2 ml  $c(\text{H}_2\text{SO}_4) = 0.5 \text{ mol/l}$   
0.1 g  $\text{MnSO}_4 \cdot \text{H}_2\text{O}$  (catalyst)  
100 ml  $\text{H}_2\text{O}$

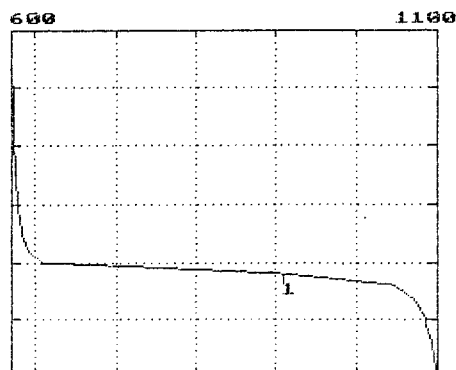
Sample: app. 1.2 g  $w(\text{H}_2\text{O}_2) = 30 \%$  in  
100 ml  $c(\text{H}_2\text{SO}_4) = 0.5 \text{ mol/l}$

Electrodes: 6.0415.100 combined massive Pt electrode

```
MET U          5-3
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    10 mV/min
  equilibr.time   52 s
  start V:        abs.
  start V         1 ml
  dos.rate        max. ml/min
  pause          0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          4 ml
  stop U          OFF mV
  stop EP        9
  filling rate    max. ml/min
>statistics
  status:         ON
  mean           n= 3
  res.tab:        original
>evaluation
  EPC            30 mV
  EP recognition: all
  fix EP1 U      OFF mV
>preselections
  req.ident:      OFF
  req.smpl size: ON
  activate pulse: OFF
```

```
fr
date 91-08-21    time 13:40    6
U(init)         572 mV MET U    5-3
smpl size       1.190 g
EP1             3.099 ml        910 mV
RS1            30.91 %
               mean( 3)      +/-s      s/%
RS1            30.89          0.020 %    0.06
stop V reached
```

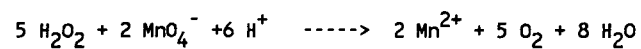
```
=====
cu
date 91-08-21    time 13:40    6
start V         1.000 ml MET U    5-3
0.5 ml/div      dU=100.0 mV/div
```



```
=====
MET U          5-3
>calculations
RS1=EP1*C01*C02*C03*C04*C05/C00;2;%
C00=           1.190
C01=           0.02791
C02=           2.5
C03=           34.02
C04=           0.1
C05=           50
```

Remarks:

- Determination reaction:



- Calculations:

RS1 = fraction of  $\text{H}_2\text{O}_2$  in %

C01 = concentration of titrating agent \* titer (0.02781)

C02 = factor for "normality" ( $5/2 = 2.5$ )

C03 = molecular mass of  $\text{H}_2\text{O}_2$  (34.04 g/mol)

C04 = factor for conversion 1 ml \* factor for % ( $0.001 * 100 = 0.1$ )

C05 = dilution factor (50)

References:

Determination: **Perborates in Detergents**

Example 5-4

(Detergent industry)

Reagent:  $c(\text{KMnO}_4) = 0.02 \text{ mol/l}$

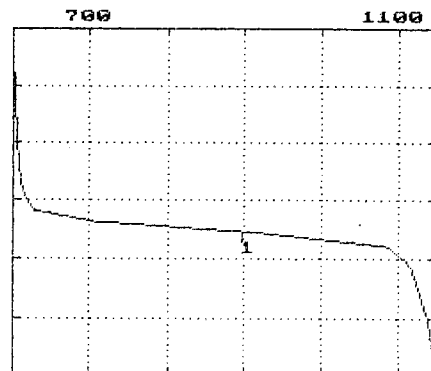
Sample: 5 ml detergent solution  
20 ml  $w(\text{H}_2\text{SO}_4) = 30\%$   
20 ml  $\text{H}_2\text{O}$

Electrodes: 6.0415.100 combined massive Pt electrode

```
MET U          5-4
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    10 mV/min
  equilbr.time    52 s
  start V:        OFF
  pause           0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          3 ml
  stop U          OFF mV
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:         OFF
>evaluation
  EPC             30 mV
  EP recognition: all
  fix EP1 U       OFF mV
>preselections
  req.ident:      OFF
  req.smpl size:  ON
  activate pulse: OFF
-----
```

```
fr
date 91-08-22   time 16:00      6
U(init)         604 mV MET U     5-4
smpl size       2500 mg
EP1             1.786 ml         897 mV
RS1             15.34 %
stop V reached
=====
```

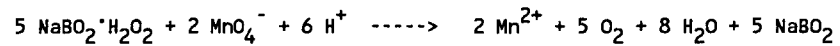
```
cu
date 91-08-22   time 16:00      6
start V         0.000 ml MET U   5-4
0.5 ml/div      dU=100.0 mV/div
```



```
=====
MET U          5-4
>calculations
RS1=EP1*C01*C02*C03*C04*C05/C00;2;%
C00=           2500
C01=           0.02791
C02=           2.5
C03=           153.86
C04=           100
C05=           20
-----
```

## Remarks:

### - Determination reaction:



### - Calculations:

RS1 = fraction of perborate in %

C01 = concentration of titrating agent (0.02 mol/l)

C02 = factor for "normality" (5/2 = 2.5)

C03 = molecular mass of  $\text{NaBO}_2 \cdot \text{H}_2\text{O}_2 \cdot 3\text{H}_2\text{O}$  (153.86 g/mol)

C04 = factor for % (100)

C05 = factor for dilution (20)

### - Sample preparation:

Weigh 2.5 g sample in a measuring flask of 100 ml. Dissolve sample with  $c(\text{H}_2\text{SO}_4) = 1 \text{ mol/l}$  and wait for the reaction of the carbonate. When gas evolution has stopped, fill measuring flask to the mark. Pipette 5 ml of solution, add 20 ml of  $w(\text{H}_2\text{SO}_4) = 30 \%$  and 20 ml  $\text{H}_2\text{O}$  and titrate.

## References:

G. Jander, K.F.Jahr, "Massanalyse", Sammlung Gröschel  
de Gruyter, Berlin, New York (1973), p. 67

Determination: **Iron (II)**

Example 5-5

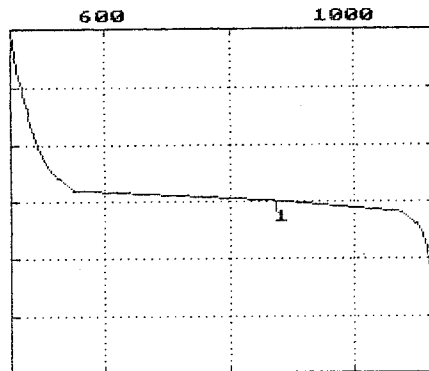
Reagent:  $c(\text{KMnO}_4) = 0.02 \text{ mol/l}$

Sample: 2 ml  $c[(\text{NH}_4)_2\text{Fe}(\text{SO}_4)_2] \approx 0.1 \text{ mol/l}$   
10 ml  $c(\text{H}_2\text{SO}_4) = 0.5 \text{ mol/l}$   
40 ml  $\text{H}_2\text{O}$

Electrodes: 6.0415.100 combined massive Pt electrode

```
MET U          5-5
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    10 mV/min
  equilibr.time   52 s
  start V:        OFF
  pause           0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          3 ml
  stop U          OFF mV
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:         OFF
>evaluation
  EPC             30 mV
  EP recognition: all
  fix EP1 U       OFF mV
>preselections
  req.ident:      OFF
  req.smpl size: OFF
  activate pulse: OFF
```

```
fr
date 91-08-22   time 17:15   11
U(init)         489 mV MET U   5-5
smpl size       2 ml
EP1             1.500 ml      874 mV
RS1             5.84 g/l
stop V reached
=====
cu
date 91-08-22   time 17:15   11
start V         0.000 ml MET U 5-5
0.5 ml/div      dU=200.0 mV/div
```

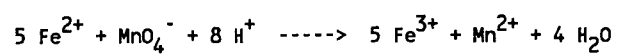


```
MET U          5-5
>calculations
RS1=EP1*C01*C02/C00;2;g/l
C00=           2
C01=           0.13955
C02=           55.85
```

=====

Remarks:

- Determination reaction:



- Calculations:

RS1 = concentration of Fe in g/l

C01 = concentration of titrating agent \* titer \* "normality"

(0.02 \* 1.3955 \* 5 = 0.13955)

C02 = molecular mass of Fe (55.85 g/mol)

References:

Determination: **COD Determination**

Example 5-6

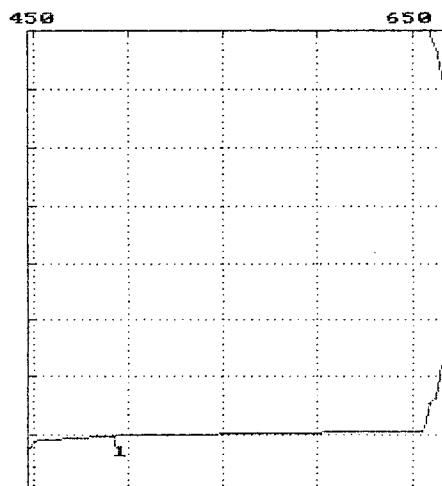
(Water analytics)

Reagent:  $c[(NH_4)_2Fe(SO_4)_2] = 0.12 \text{ mol/l}$

Sample: 20 ml waste water  
2 ml  $c(K_2Cr_2O_7) = 0.02 \text{ mol/l}$  containing 80 g/l  $HgSO_4$   
30 ml  $c(Ag_2SO_4) = 0.01 \text{ mol/l}$  in  $w(H_2SO_4) = 30 \%$   
100 ml  $H_2O$

Electrodes: 6.0331.030 massive Au electrode  
6.0726.100 Ag/AgCl reference electrode ( $KNO_3 \text{ sat.}$ )

```
MET U 1 fr
parameters date 91-08-16 time 10:55 4
>titration parameters U(init) 659 mV MET U 1
V step 0.08 ml smpl size 20 ml
titr.rate max. ml/min EP1 7.040 ml 493 mV
signal drift 70 mV/min RS1 62 ppm
equilibr.time 22 s stop EP reached
start V: OFF =====
pause 0 s
meas.input: 1 cu
temperature 25.0 C date 91-08-16 time 10:55 4
>stop conditions start V 0.000 ml MET U 1
stop V abs. 1.0 ml/div dU=50.0 mV/div
stop V 25 ml
stop U OFF mV
stop EP 1
filling rate max. ml/min
>statistics
status: OFF
>evaluation
EPC 40 mV
EP recognition: all
fix EP1 U OFF mV
>preselections
req.ident: OFF
req.smpl size: OFF
activate pulse: OFF
-----
```



```
MET U 1
>calculations
RS1=(C30-EP1)*C01*C02/C00;0;ppm
C00= 20
C01= 0.12
C02= 8000
C30= 8.325
-----
```

## Remarks:

- COD = Chemical Oxygen Demand

which means the amount of  $O_2$  that would be consumed to oxidize all the substances which are oxidized by  $K_2Cr_2O_7$ .  
(1 mol  $K_2Cr_2O_7$  = 1.5 mol  $O_2$ )

- $Ag_2SO_4$  is used as a catalyst.

- Calculations:

RS1 = COD value in ppm

C01 = concentration of titrating agent (0.12 mol/l)

C02 = equivalent factor (8000)

C30 = consumption of blank sample (8.325), common variable!

- The consumption of blank sample has been determined out of 2 titrations as a mean value by a previous method. The determined mean value was stored as the common variable C30.

- Sample preparation:

Add auxiliary solutions to sample. Heat to boiling during 10 min and keep refluxing during 110 min at a temperature of  $148 \pm 3^\circ C$ . Allow to cool below  $60^\circ C$  and dilute to 100 ml. If sample is at room temperature, titrate.

## References:

DIN 38 409 Teil 41

Metrohm Application Bulletin No. 212

Determination: **Iodine**

Example 5-7

Reagent:  $c(\text{Na}_2\text{S}_2\text{O}_3) = 0.1 \text{ mol/l}$

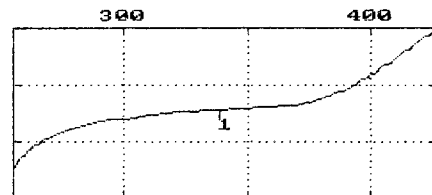
Sample: 3 ml  $c(\text{KI}_3) \approx 0.05 \text{ mol/l}$   
5 ml  $c(\text{H}_2\text{SO}_4) = 0.5 \text{ mol/l}$   
20 ml  $\text{H}_2\text{O}$

Electrodes: 6.0415.100 combined massive Pt electrode

```
MET U          5-7
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    20 mV/min
  equilibr.time   38 s
  start V:        OFF
  pause          0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          5 ml
  stop U          OFF mV
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:         OFF
>evaluation
  EPC             30 mV
  EP recognition: all
  fix EP1 U       OFF mV
>preselections
  req.ident:      OFF
  req.smpl size:  OFF
  activate pulse: OFF
```

```
fr
date 91-08-23   time 08:31   7
U(init)         427 mV MET U   5-7
smpl size       3 ml
EP1             2.911 ml      339 mV
RS1             0.0485 mol/l
stop V reached
=====

cu
date 91-08-23   time 08:31   7
start V         0.000 ml MET U 5-7
2.0 ml/div     dU=50.0 mV/div
```

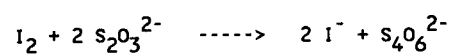


```
=====

MET U          5-7
>calculations
RS1=EP1*C01/(C02*C00);4;mol/l
C00=           3
C01=           0.1
C02=           2
```

Remarks:

- Determination reaction:



- Calculations:

RS1 = concentration of  $KI_3$  solution in mol/l

C01 = concentration of titrating agent (0.1 mol/l)

C02 = factor for "normality" (2)

References:

Determination: **Ascorbic Acid**

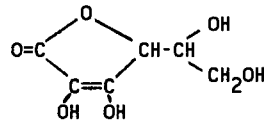
Example 5-8

(Pharmaceutical and food industry)

Reagent:  $c(\text{KI}_3) = 0.05 \text{ mol/l}$

Sample: 2 ml  $c(\text{C}_6\text{H}_8\text{O}_6) = 0.1 \text{ mol/l}$   
5 ml  $c(\text{H}_2\text{SO}_4) = 2 \text{ mol/l}$   
20 ml  $\text{H}_2\text{O}$

Ascorbic acid:

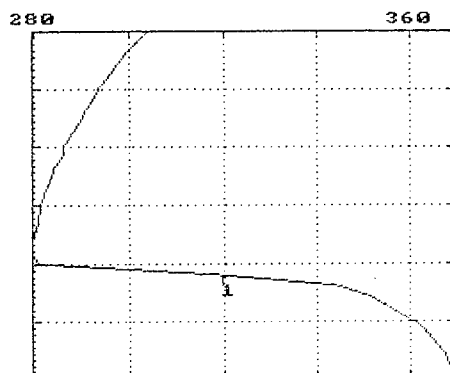


Electrodes: 6.0415.100 combined massive Pt electrode

```
MET U          5-8
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    50 mV/min
  equilibr.time   26 s
  start V:        abs.
  start V         2 ml
  dos.rate        max. ml/min
  pause          0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          5 ml
  stop U          OFF mV
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:         OFF
>evaluation
  EPC             30 mV
  EP recognition: all
  fix EP1 U       OFF mV
>preselections
  req.ident:      OFF
  req.smpl size:  OFF
  activate pulse: OFF
```

```
fr
date 91-08-23   time 15:10   12
U(init)         389 mV MET U   5-8
smpl size       1770 mg
EP1             4.099 ml       319 mV
RS1             99.95 %
stop V reached
=====
```

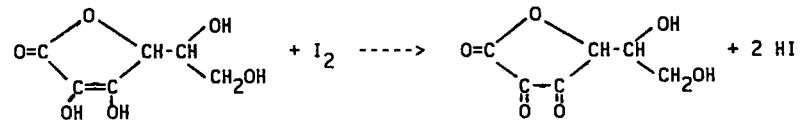
```
cu
date 91-08-23   time 15:10   12
start V         2.000 ml MET U 5-8
0.5 ml/div     dU=20.0 mV/div
```



```
MET U          5-8
>calculations
RS1=EP1*C01*C02*C03*C04*C05/C00;2;%
C00=           1770
C01=            0.05
C02=           0.9802
C03=           176.1
C04=            100
C05=            50
```

Remarks:

- Determination reaction:



- Calculations:

RS1 = fraction of ascorbic acid in % (purity)

C01 = concentration of titrating agent (0.05 mol/l)

C02 = titer (0.9802)

C03 = molecular mass of ascorbic acid (176.1 g/mol)

C04 = factor for % (100)

C05 = sample size, aliquot (1:50)

References:

Determination: **Tin (II) in Plating Bath**

Example 5-9

(Galvanic industry)

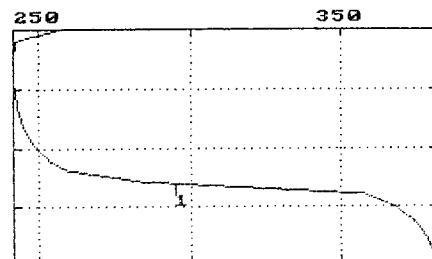
Reagent:  $c(KI_3) = 0.05 \text{ mol/l}$

Sample: 2 ml  $c(Sn^{2+}) = 0.1 \text{ mol/l}$  in  $c(H_2SO_4) = 2 \text{ mol/l}$   
10 ml  $c(H_2SO_4) = 2 \text{ mol/l}$   
40 ml  $H_2O$

Electrodes: 6.0415.100 combined massive Pt electrode

```
MET U          5-9
parameters
>titration parameters
  V step          0.1 ml
  titr.rate       max. ml/min
  signal drift    10 mV/min
  equilibr.time   52 s
  start V:        abs.
  start V         2 ml
  dos.rate        max. ml/min
  pause          0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          4 ml
  stop U          OFF mV
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:         OFF
>evaluation
  EPC             30 mV
  EP recognition: all
  fix EP1 U       OFF mV
>preselections
  req.ident:      OFF
  req.smpl size:  OFF
  activate pulse: OFF
```

```
fr
date 91-08-26   time 09:23   15
U(init)         338 mV MET U   5-9
smpl size       2 ml
EP1             3.314 ml       295 mV
RS1             9.835 g/l
stop V reached
=====
cu
date 91-08-26   time 09:23   15
start V         2.000 ml MET U 5-9
0.5 ml/div      dU=50.0 mV/div
```

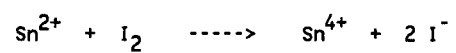


=====

```
MET U          5-9
>calculations
RS1=EP1*C01*C02/C00;3;g/l
C00=           2
C01=           0.05
C02=          118.69
-----
```

Remarks:

- Determination reaction:



- Calculations:

RS1 = concentration of  $\text{Sn}^{2+}$  in g/l

C01 = concentration of titrating agent (0.05 mol/l)

C02 = molecular mass of Sn (118.69 g/mol)

References:

Determination: **Oxidizability of Waste Water**

(Water analytics)

Reagent: c(KMnO<sub>4</sub>) = 0.01 mol/l

Sample: 25 ml waste water  
 5 ml w(H<sub>2</sub>SO<sub>4</sub>) = 35 %  
 75 ml H<sub>2</sub>O  
 15 ml c(KMnO<sub>4</sub>) = 0.01 mol/l  
 15 ml c(Oxalic acid) = 0.01 mol/l

Electrodes: 6.0415.100 combined massive Pt electrode

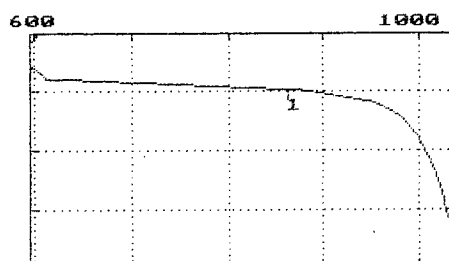
```

MET U          5-10
parameters
>titration parameters
  V step          0.10 ml
  titr.rate       max. ml/min
  signal drift    20 mV/min
  equilibr.time   38 s
  start V:        abs.
  start V         5 ml
  dos.rate        max. ml/min
  pause           0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          15 ml
  stop U          1040 mV
  stop EP         9
  filling rate    max. ml/min
>statistics
  status:         OFF
>evaluation
  EPC             30 mV
  EP recognition: all
  fix EP1 U       OFF mV
>preselections
  req.ident:      OFF
  req.smpl size:  OFF
  activate pulse: OFF
    
```

```

fr
date 91-08-27   time 09:51   3
U(init)        664 mV MET U   5-10
smpl size      25 ml
EP1            5.493 ml      864 mV
RS1            69.43 mg
stop meas.val.reached
=====

cu
date 91-08-27   time 09:51   3
start V        5.000 ml MET U  5-10
0.5 ml/div     dU=100.0 mV/div
    
```



```

MET U          5-10
>calculations
RS1=EP1*C01*C02/C00;2;mg
C00=           25
C01=           0.316
C02=           1000
    
```

## Remarks:

- Prepare sample as follows:

Add 75 ml H<sub>2</sub>O dist. and 5 ml w(H<sub>2</sub>SO<sub>4</sub>) = 35 % to 25 ml of sample and heat up to a boiling mixture. Add 15.00 ml of c(KMnO<sub>4</sub>) = 0.01 mol/l and keep boiling for 10 minutes. Then add 15 ml c(Oxalic acid) = 0.01 mol/l.

Titrate with c(KMnO<sub>4</sub>) = 0.01 mol/l according to parameters.

- Calculations:

RS1 = oxidizability in mg/l permanganate consumption

C01 = molecular mass of KMnO<sub>4</sub> \* concentration of titrating agent / normality  
(158 \* 0.01 / 5 = 0.316 g/l)

C02 = conversion g -> mg for result expression in mg/l KMnO<sub>4</sub> (1000)

## References:

Deutsche Einheitsverfahren zur Wasseruntersuchung  
Kapitel H4, Abschnitt 1

Determination: **Chloride**

Example 6-1

Reagent:  $c(\text{AgNO}_3) = 0.01 \text{ mol/l}$

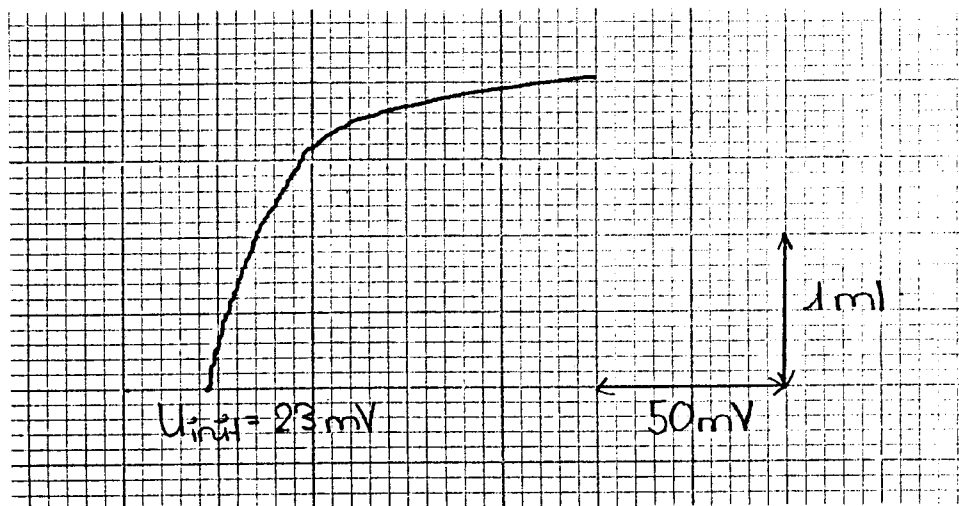
Sample: 0.2 ml  $c(\text{KCl}) \approx 0.1 \text{ mol/l}$   
2 ml  $c(\text{HNO}_3) = 2 \text{ mol/l}$   
25 ml  $\text{H}_2\text{O}$

Electrodes: 6.0404.100 combined massive Ag electrode

```
pa
date 91-05-14      time 10:32      14
SET U              6-1
parameters
>SET1
  EP at U          118 mV
  dynamics         70 mV
  max.rate        10.0 ml/min
  min.rate        25 ul/min
  stop.crit:      drift
  stop drift      20 ul/min
>SET2
  EP at U          OFF mV
>titration parameters
  titr.direction: auto
  start V:        OFF
  pause           0 s
  meas.input:     1
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          99.99 ml
  filling rate    max. ml/min
>statistics
  status:         OFF
>preselections
  conditioning:   OFF
  req.ident:      OFF
  req.smpl size: OFF
  activate pulse: OFF
  =====
```

```
fm
date 91-05-14      time 10:32      14
SET U              6-1
>calculations
RS1=EP1*C01/C00;3;mol/l
C00=              0.2
C01=              0.01
  =====
fr
date 91-05-14      time 10:32      14
U(init)           23 mV SET U      6-1
smpl size         0.2 ml
EP1               2.013 ml          119 mV
RS1               0.101 mol/l
  =====
```

Analog titration curve, recorded on-line with 586 Metrohm Labograph



Remarks:

- Calculations:

RS1 = concentration of  $\text{Cl}^-$  in mol/l

C01 = concentration of titrating agent (0.01 mol/l)

- Determine EP with MET U. The EP may change depending on electrode.

References:

Determination: **Analysis of Rayon Spinning Bath**

Example 6-2

(Synthetic fiber industry)

Reagent: c(NaOH) = 0.1 mol/l

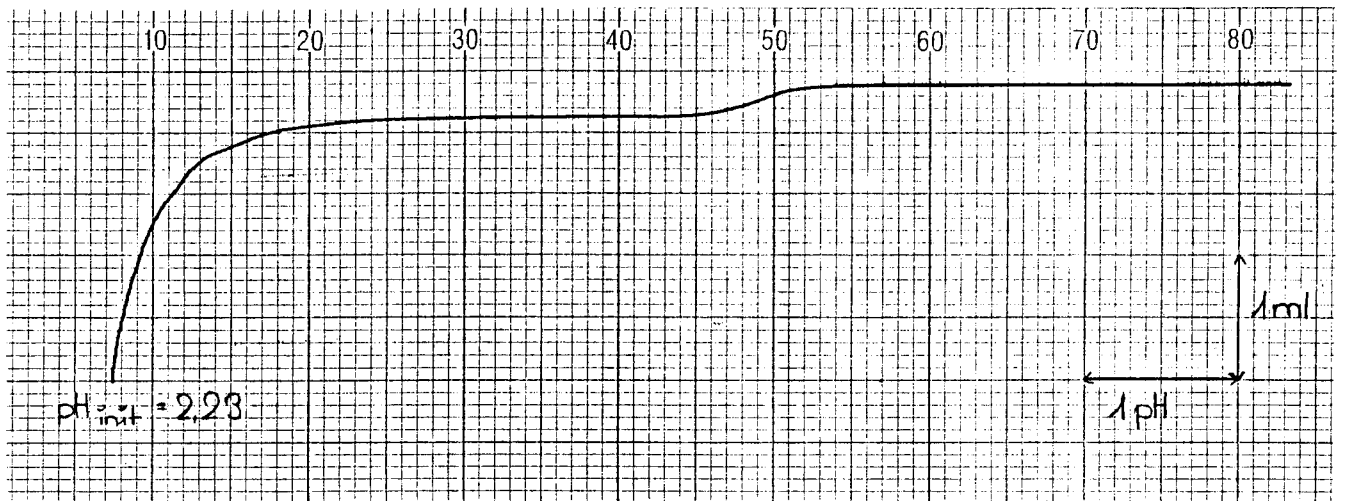
Sample: 0.1 ml c(ZnSO<sub>4</sub>) = 0.1 mol/l in c(H<sub>2</sub>SO<sub>4</sub>) = 1 mol/l  
25 ml H<sub>2</sub>O

Electrodes: 6.0203.100 combined pH glass electrode

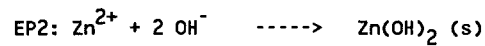
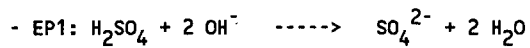
```
pa      date 91-05-14      time 12:32      15
SET pH      6-2
parameters
>SET1
  EP at pH      5.50
  dynamics      4
  max.rate      10.0 ml/min
  min.rate      10 ul/min
  stop.crit:    drift
  stop drift    20 ul/min
>SET2
  EP at pH      9.50
  dynamics      4
  max.rate      10.0 ml/min
  min.rate      25 ul/min
  stop.crit:    drift
  stop drift    20 ul/min
>titration parameters
  titr.direction: auto
  start V:      OFF
  pause         0 s
  meas.input:   1
  temperature   23.6 C
>stop conditions
  stop V:       abs.
  stop V        99.99 ml
  filling rate  max. ml/min
>statistics
  status:       OFF
>preselections
  conditioning: OFF
  req.ident:    OFF
  req.smpl size: OFF
  activate pulse: all
=====

fm      date 91-05-14      time 12:32      15
SET pH      6-2
>calculations
RS1=EP1*C01*C02/C04/C00;2;g/l
RS2=(EP2-EP1)*C01*C03/C04/C00;2;g/l
C00=         0.1
C01=         0.1
C02=         98.08
C03=         161.23
C04=         2
=====
fr
date 91-05-14      time 12:32      15
pH(init)      2.36      SET pH      6-2
smpl size     0.1 ml
EP1           2.099 ml      5.58
EP2           2.409 ml      9.54
RS1           102.93 g/l
RS2           24.99 g/l
=====
```

Analog titration curve, recorded on-line with 586 Metrohm Labograph



Remarks:



- Calculations:

RS1 = concentration of  $\text{H}_2\text{SO}_4$  in g/l

RS2 = concentration of  $\text{ZnSO}_4$  in g/l

C01 = concentration of titrating agent (0.1 mol/l)

C02 = molecular mass of  $\text{H}_2\text{SO}_4$  (98.08 g/mol)

C03 = molecular mass of  $\text{ZnSO}_4$  (161.23 g/mol)

C04 = factor for "normality" (2)

References:

Determination: **p and m Value**

Example 6-3

(Water analytics)

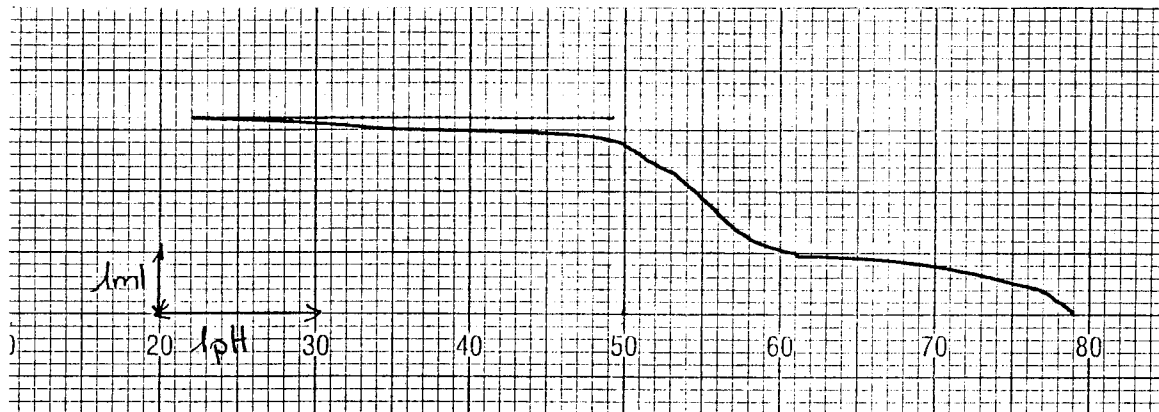
Reagent: c(HCl) = 0.1 mol/l

Sample: 25 ml tap water  
0.1 ml c(Na<sub>2</sub>CO<sub>3</sub>) = 1 mol/l

Electrodes: 6.0203.100 combined pH glass electrode

```
pa                               fm
date 91-05-15                   date 91-05-15
time 16:50                       time 16:50
SET pH 6-3                        SET pH 6-3
parameters                         >calculations
>SET1                               RS1=(EP1*C01-C02)*C03;2;
  EP at pH                        8.2   RS2=(EP2*C00-C02)*C03;2;
  dynamics                        2     C00= 1.0
  max.rate                       10.0 ml/min
  min.rate                       25.0 ul/min
  stop.crit: drift
  stop drift                      20 ul/min
>SET2                               fr
  EP at pH                        4.3   date 91-05-15
  dynamics                        3     time 16:50
  max.rate                       10.0 ml/min
  min.rate                       25.0 ul/min
  stop.crit: drift
  stop drift                      20 ul/min
>titration parameters              pHc(init) 9.82 SET pH 6-3
  titr.direction: auto
  start V: OFF
  pause 0 s
  meas.input: 1
  temperature 25.0 C
>stop conditions
  stop V: abs.
  stop V 99.99 ml
  filling rate max. ml/min
>statistics
  status: OFF
>preselections
  conditioning: OFF
  req.ident: OFF
  req.smpl size: OFF
  activate pulse: OFF
  *****
```

Analog titration curve, recorded on-line with 586 Metrohm Labograph



Remarks:

- Values for the acid capacity of water.  
 p value = value of Phenolphthalein  
 m value = value of Methyl orange  
 If the titration is executed with NaOH the values give the base capacity of water.

- Calculations:

RS1 = p value ( if negative, the water has an initial pH below 8.2)

RS2 = m value

both calculated in mmol/l  $[n(\text{H}_3\text{O}^+)/V(\text{H}_2\text{O})]$

C01 = concentration of titrating agent x 10 (1.000 mol/l)

C02 = amount of  $\text{CO}_3^{2-}$  added x 10 (1.00 mmol)

C03 = factor for sample size (4)

References:

DIN 38 409, Teil 7 (1979)

Determination: **Bromine Number**

Example 6-4

(Petroleum products industry)

Reagent:  $c(1/6KBrO_3) = 0.5 \text{ mol/l}$

Dissolve 51 g KBr and 13.92 g  $KBrO_3$  each  
in dist  $H_2O$  and add up to 1 l.

Sample: 1ml c(cyclohexene) = 6% in solvent  
25 ml solvent

Solvent: 714 ml acetic acid  
134 ml  $CCl_4$   
134 ml  $CH_3OH$   
18 ml  $H_2SO_4$  (20%)

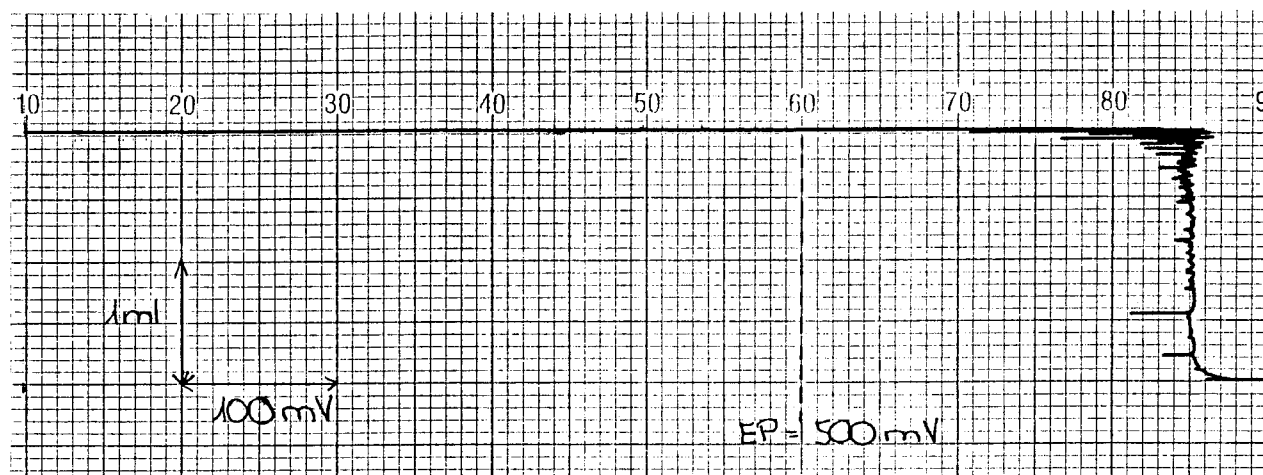
Electrodes: 6.0309.100 double Pt electrode, polarized  $I_{pol} = 10 \mu A$   
Voltametric indication

```
pa
date 91-05-14      time 15:55      28
SET Ipol          6-4
parameters
>SET1
  EP at U          500 mV
  dynamics         500 mV
  max.rate        10.0 ml/min
  min.rate        25 ul/min
  stop.crit:      drift
  stop drift      20 ul/min
>SET2
  EP at U          OFF mV
>titration parameters
  titr.direction: -
  start V:         OFF
  pause           0 s
  I(pol)          10 uA
  electrode test: OFF
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          99.99 ml
  filling rate    max. ml/min
>statistics
  status:         OFF
>preselections
  conditioning:   OFF
  req.ident:      OFF
  req.smpl size:  OFF
  activate pulse: OFF
  *****

fm
date 91-05-14      time 15:55      28
SET Ipol          6-4
>calculations
RS1=(EP1-C01)*C02*C03*C04/C00;0;
C00=              6.00
C01=              0
C02=              0.5
C03=              7.99
C04=              100
  *****

fr
date 91-05-14      time 15:55      28
U(init)           942 mV SET Ipol  6-4
smpl size         6.00 g
EP1               2.062 ml          35 mV
RS1               137
  *****
```

Analog titration curve, recorded on-line with 586 Metrohm Labograph

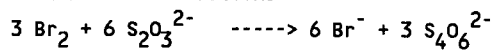


Remarks:

- Bromine number is the number of grams of bromine consumed per 100 g of sample.

- Standardisation of  $\text{BrO}_3^-/\text{Br}^-$  solution:

Determination reaction:



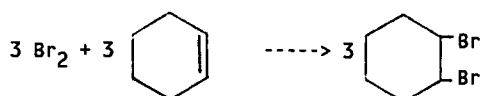
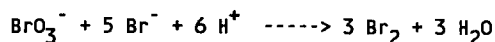
Calculation:

$\text{RS1} = \text{EP1} * \text{C01} / \text{C00}$  normality of titrating reagent ( $\text{BrO}_3^-/\text{Br}^-$ )

$\text{C01}$  = concentration of titrating agent ( $\text{S}_2\text{O}_3^{2-}$ )

$\text{C00}$  = ml of  $\text{BrO}_3^-/\text{Br}^-$  solution

- Determination reactions for bromine number:



- Calculations for bromine number:

$\text{RS1}$  = bromine number

$\text{C01}$  = consumption of blank sample (0 ml)

$\text{C02}$  = normality of  $\text{BrO}_3^-/\text{Br}^-$  solution as calculated above (0.5)

$\text{C03}$  = molecular mass of  $\text{Br}_2$  multiplied by 0.05 (7.99 g/mol)

$\text{C04}$  = dilution factor (100)

References:

ASTM D1159-84

Determination: **pH Stat Titration**

Example 6-5

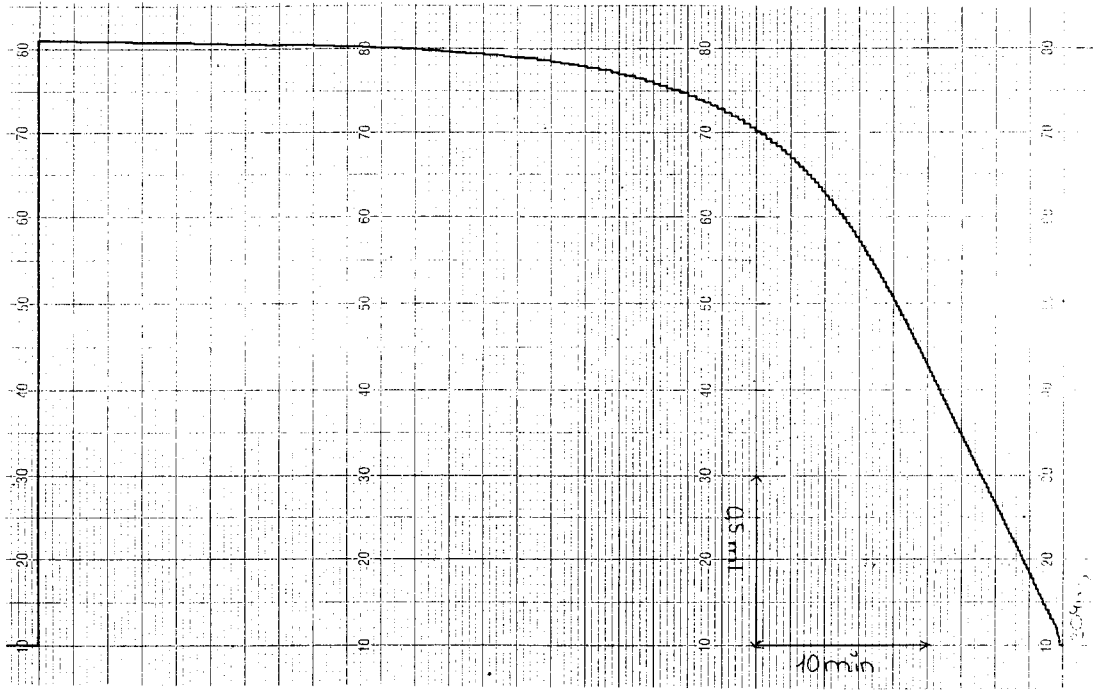
Reagent: c(HCl) = 1 mol/l

Sample: 200 mg "Andursil" 1 tablet "Andursil" containing:  
100 ml H<sub>2</sub>O pH = 3 750 mg Al(OH)<sub>3</sub>/MgCO<sub>3</sub>  
250 mg activ.Polyethyl siloxane

Electrodes: 6.0203.100 combined pH glass electrode

```
pa
date 91-05-17      time 11:01      6      date 91-05-16      time 13:14      6
SET pH              6-5
parameters
>SET1
  EP at pH          3.00
  dynamics          1
  max.rate         10.0 ml/min
  min.rate         25 ul/min
  stop.crit:       time
  t(delay)         INF s
  stop time        3600 s
>SET2
  EP at pH          OFF
>titration parameters
  titr.direction:  -
  start V:         OFF
  pause            0 s
  meas.input:      1
  temperature      25.0 C
>stop conditions
  stop V:          abs.
  stop V           99.99 ml
  filling rate     max. ml/min
>statistics
  status:          OFF
>preselections
  conditioning:    OFF
  req.ident:       OFF
  req.smpl size:   OFF
  activate pulse:  OFF
  =====
```

Analog titration curve, recorded on-line with 586 Metrohm Labograph



Remarks:

- Select curve "V" to be outputted at the analog output in <configuration> key.

```
configuration
>peripheral units
  send to:      Seiko
  balance:     Sartorius
  record:      V
>auxiliaries
  dialog:      english
  date:       91-05-17
  time:      12:26
  run number: 6
  auto start: OFF
  program:    02.05.91
>RS232 settings
  baud rate:   9600
  data bit:    8
  stop bit:    1
  parity:     none
  handshake:   HWS
  RS control:  OFF
```

References:

Journal of Pharmaceutical Sciences 1977, 66 , p. 1528-1533

Determination: **Hydrogen Peroxide**

Example 6-6

Reagent:  $c(\text{KMnO}_4) = 0.02 \text{ mol/l}$

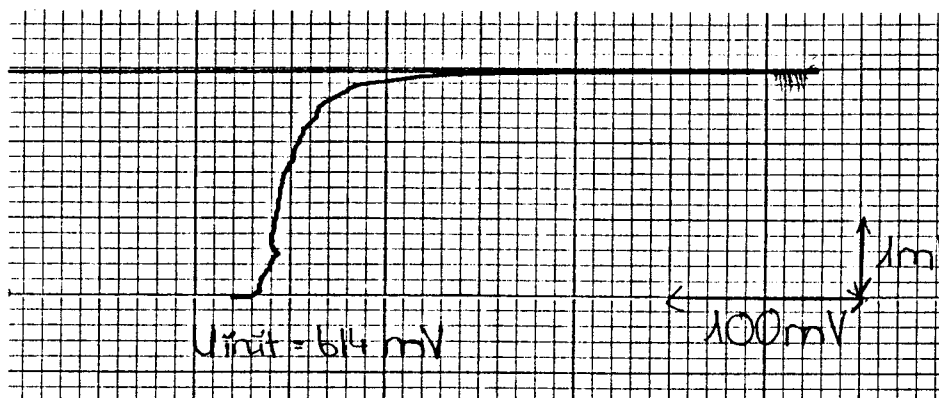
Sample: 2 ml sample  
2 ml  $c(\text{H}_2\text{SO}_4) = 0.5 \text{ mol/l}$   
0.1 g  $\text{MnSO}_4 \cdot \text{H}_2\text{O}$  (catalyst)  
100 ml  $\text{H}_2\text{O}$

Electrodes: 6.0415.100 combined massive Pt electrode

```
SET U          6-6
parameters
>SET1
  EP at U      900 mV
  dynamics    350 mV
  max.rate     5 ml/min
  min.rate    10 ul/min
  stop.crit:   time
  t(delay)     10 s
>SET2
  EP at U      OFF mV
>titration parameters
  titr.direction: +
  start V:     OFF
  pause        0 s
  meas.input:  1
  temperature  25.0 C
>stop conditions
  stop V:      abs.
  stop V       6 ml
  filling rate max. ml/min
>statistics
  status:      OFF
>preselections
  conditioning: OFF
  req.ident:   OFF
  req.smpl size: OFF
  activate pulse: OFF
  -----
```

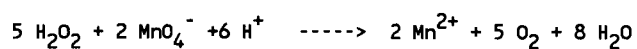
```
SET U          6-6
>calculations
RS1=EP1*C01*C02*C03*C04*C05/C00;2;%
C00=          1.190
C01=          0.02791
C02=          2.5
C03=          34.02
C04=          0.1
C05=          50
  -----
fr
date 91-08-26   time 11:38   27
U(init)        614 mV   SET U   6-6
smpl size      1.190 g
EP1            3.010 ml   910 mV
RS1            30.02 %
  -----
```

Analog titration curve, recorded on-line with 586 Metrohm Labograph



Remarks:

- Determination reaction:



- Calculations:

RS1 = fraction of  $\text{H}_2\text{O}_2$  in %

C01 = concentration of titrating agent \* titer (0.02781)

C02 = factor for "normality" ( $5/2 = 2.5$ )

C03 = molecular mass of  $\text{H}_2\text{O}_2$  (34.04 g/mol)

C04 = factor for conversion 1 ml \* factor for % ( $0.001 * 100 = 0.1$ )

C05 = dilution factor (50)

References:

Determination: **KF Water Determination**

Example 6-7

Reagent: HYDRANAL Composite 5

Sample: 30 ml Methanol  
ca. 0,6 g sample solution

Sample:  
ca. 0,5 % water in methanol

Electrodes: 6.0338.000 double Pt electrode, polarized  $I_{pol} = 25 \mu A$   
Voltametric indication

```
'pa
date 93-02-03      time 15:19      34
SFT Ipol          6-7
parameters
>SET1
  EP at U          250 mV
  dynamics         200 mV
  max.rate        1 ml/min
  min.rate        0.1 ul/min
  stop.crit:      drift
  stop drift      20 ul/min
>SET2
  EP at U          OFF mV
>titration parameters
  titr.direction: -
  start V:         OFF
  pause           0 s
  I(pol)          25 uA
  electrode test:  OFF
  temperature     25.0 C
>stop conditions
  stop V:         abs.
  stop V          10 ml
  filling rate    10 ml/min
>statistics
  status:         ON
  mean           n= 5
  res.tab:       original
>preselections
  conditioning:   ON
  display drift:  ON
  req.ident:      OFF
  req.smpl size:  value
  activate pulse: OFF
```

```
'fm
date 93-02-03      time 15:12      34
SFT Ipol          6-7
>calculations
RS1=EP1*C30*C01/C00;2;%
C00=              0.673
C01=              0.1
C30=              4.821
=====
```

```
'fr
date 93-02-03      time 15:12      34
U(init)           575 mV SET Ipol 6-7
smpl size         0.673 g
EP1               0.709 ml          215 mV
RS1               0.51 %
                  mean( 5) +/-s      s/%
RS1               0.51 0.000 %      0.00
=====
```

Analog titration curve, recorded on-line with 586 Metrohm Labograph

Remarks:

- Calculations:

RS1 = content of % H<sub>2</sub>O  
C01 = factor for % (0,1)  
C30 = Titer of KF Reagent (4,821)  
C00 = sample size in g

- The parameters "max.rate" and "min.Rate" have to be optimized for a given sample. In the given example, they are set for relatively slow titrations.

References: