

Determination of lead and tin by anodic stripping voltammetry

Summary

In most electrolytes the peak potentials of lead and tin are so close together, that a voltammetric determination is impossible. Difficulties occur especially if one of the metals is present in excess.

Method 1 describes the determination of Pb and Sn. Anodic stripping voltammetry (ASV) is used under addition of cetyltrimethylammonium bromide. This method is used when:

- one is mainly interested in Pb
- Pb is in excess
- Sn/Pb ratio is not higher than 200:1

According to method 1, Sn and Pb can be determined simultaneously if the difference in the concentrations is not too high and Cd is absent.

Method 2 is applied when traces of Sn and Pb are found or interfering TI and/or Cd ions are present. This method also uses DPASV in an oxalate buffer with methylene blue addition.

Instruments

VA instrument capable of operating a Mult-Mode Electrode and supporting DP mode	
909 UV Digester	2.909.0014

Electrodes

WE	Multi-Mode Electrode pro	6.1246.120
	Mercury drop capillary	6.1226.030
	or	6.1226.050
RE	Ag/AgCl reference electrode	6.0728.x20
	Ag/AgCl/KCl (3 mol/L)	
	Electrolyte vessel Filled with c(KCl) = 3 mol/L	6.1245.010
AE	Pt rod electrode	6.0343.x00

Sample preparation

- Ground water, surface waters, mineral waters and drinking waters can usually be analyzed without pretreatment.

Organic matter often interferes with voltammetric determinations and therefore sample solutions usually have to be digested.

- Low polluted waste waters can be digested with the 909 UV-Digester.
 - Add 50 μL hydrogen peroxide solution $w(\text{H}_2\text{O}_2) = 30\%$ and 10 μL hydrochloric acid $w(\text{HCl}) = 30\%$ to 10 mL acidified sample ($\text{pH} = 2$) and irradiate for 90 minutes at 90°C .

- Samples with organic matter (foods, pharmaceuticals etc.) must be digested.

- High-pressure asher
- Microwave digestion

Both techniques oxidize the sample in a closed digestion vessel by means of a mixture of concentrated mineral acids.

- Open wet digestion with H_2SO_4 and H_2O_2 according to Application Bulletin 113.

Method 1: Determination of lead and tin with cetyltrimethylammonium bromide

Reagents

All of the used reagents must be of purest quality possible (for analysis or for trace analysis*).

- Hydrochloric acid, $w(\text{HCl}) = 30\%$, for trace analysis*, CAS 7647-01-0
- Trisodium citrate dihydrat, for analysis, CAS 6132-04-3

- Oxalic acid monohydrate, for trace analysis*, CAS 6153-56-6
- Cetyl trimethylammonium bromide, (hexadecyl trimethyl ammonium bromide, CTAB), CAS 57-09-0
- Pb standard stock solution, $\beta(\text{Pb}^{2+}) = 1 \text{ g/L}$, commercially available
- Sn standard stock solution, $\beta(\text{Sn}^{4+}) = 1 \text{ g/L}$, commercially available
- Ultrapure water, resistivity $>18 \text{ M}\Omega\cdot\text{cm}$ (25 °C), type I grade (ASTM D1193)

* e.g., Merck suprapur®, Honeywell Fluka TraceSelect® or equivalent

Solutions

Electrolyte	$c(\text{citrate}) = 0.1 \text{ mol/L}$ $c(\text{oxalic acid}) = 0.1 \text{ mol/L}$ $c(\text{HCl}) = 0.2 \text{ mol/L}$ $\text{pH} = 2.5$ 14.7 g sodium citrate and 6.3 g oxalic acid are dissolved in ultrapure water. 10.5 mL hydrochloric acid are added. The solution is made up to 500 mL with ultrapure water.
CTAB solution	$c(\text{CTAB}) = 0.005 \text{ mol/L}$ 0.46 g cetyl trimethylammonium bromide are dissolved in 250 mL ultrapure water

Standard solutions

Pb standard solution	$\beta(\text{Pb}^{2+}) = 1 \text{ mg/L}$
Sn standard solution	$\beta(\text{Sn}^{4+}) = 1 \text{ mg/L}$
The solution is diluted with $c(\text{HCl}) = 0.01 \text{ mol/L}$. It is stable for max. 1 week.	

References

- Hernandez Mendez J., Carabis Martinez R., Gonzales Lopez M.E., Simultaneous determination of tin and lead by AC anodic stripping voltammetry at a hanging mercury drop electrode sensitized by cetyltrimethylammonium bromide, Anal. Chim. Acta 138 (1982), 47-54
- Ciszewski A., Lukaszewski Z., The influence on long-chain amine and ammonium salts on the anodic

stripping voltammetry of thallium, lead, tin, cadmium, and indium, Anal. Chim. Acta 146(1983), 51-59

Method 1a: Determination of lead in the presence of tin

Theory

In presence of cetyltrimethylammonium bromide it is possible to determine Pb, even when a great excess of Sn is present. The maximum Sn:Pb ratio is approx. 200:1.

The limit of detection in the absence of Sn is 1 $\mu\text{g/L}$ of Pb. With high excess of Sn the limit of detection is 5 $\mu\text{g/L}$ of Pb.

Analysis

Measuring solution

5 mL (diluted) sample (mix while stirring without nitrogen)

5 mL electrolyte

0.05 mL CTAB solution

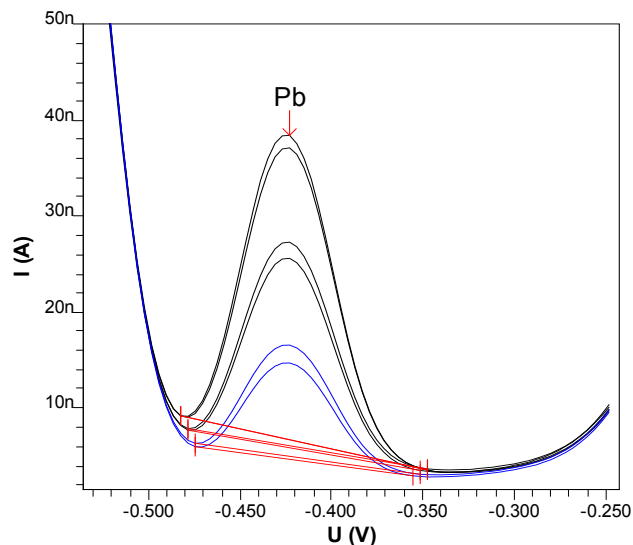
The concentration is determined by standard addition.

Parameters

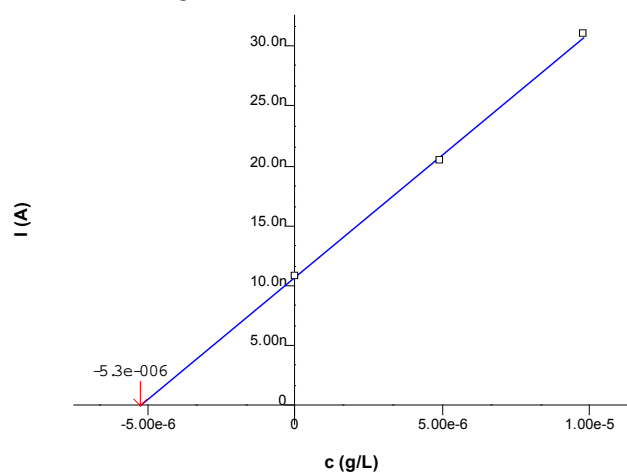
Voltammetric	
Electrode operating mode	HMDE
Measuring mode	DP – Differential pulse
Stirring rate	2000 min^{-1}
Potentiostatic pretreatment	
Potential 1	-0.48 V
Waiting time 1	90 s
Equilibration time	20 s
Sweep	
Start potential	-0.53 V
End potential	-0.25 V
Potential step	0.004 V
Potential step time	0.2 s
Sweep rate	0.02 V/s
Pulse amplitude	0.05 V
Substance	
Name	Pb
Characteristic potential	-0.42 V

Example

Determination of Pb in presence of Sn (200 fold excess)



Pb
 c = 10.581 µg/l
 +/- 1.093 µg/l (10.33%)



Results

Sample size	5.0 mL
β (Pb)	10.6 µg/L

Method 1b: Determination of tin and lead simultaneously

Theory

In presence of cetyltrimethylammonium bromide it is possible to determine Pb and Sn simultaneously. The maximum Pb:Sn ratio is appr. 50:1. The simultaneous determination of tin and lead is only possible if Cd is absent.

The limit of detection for Pb is 1 µg/L. The limit of detection for Sn is 10 µg/L.

Analysis

Measuring solution

5 mL (diluted) sample (mix while stirring without nitrogen)

5 mL electrolyte

0.05 mL CTAB solution

Parameters

Voltammetric

Electrode operating mode	HMDE
Measuring mode	DP – Differential pulse
Stirring rate	2000 min ⁻¹

Potentiostatic pretreatment

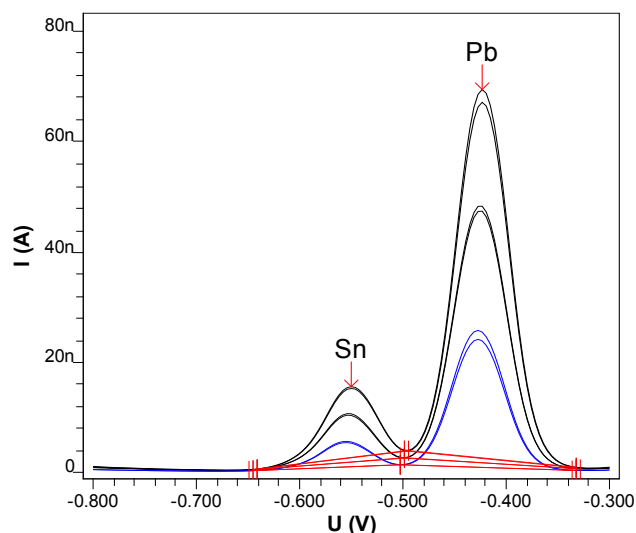
Potential 1	-0.7 V
Waiting time 1	90 s
Equilibration time	20 s

Sweep

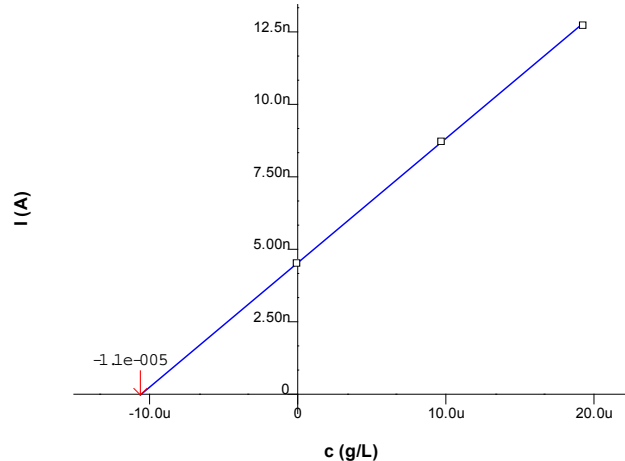
Start potential	-0.8 V
End potential	-0.3 V
Potential step	0.004 V
Potential step time	0.2 s
Sweep rate	0.02 V/s
Pulse amplitude	0.05 V

Substance

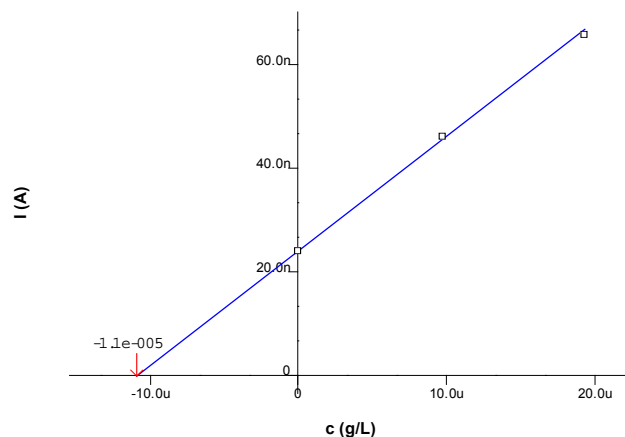
Name	Sn
Characteristic potential	-0.55 V
Name	Pb
Characteristic potential	-0.42 V

Example


Sn
 $c = 21.278 \text{ } \mu\text{g/l}$
 $\pm 0.887 \text{ } \mu\text{g/l} \text{ (4.17\%)}$



Pb
 $c = 21.882 \text{ } \mu\text{g/l}$
 $\pm 1.100 \text{ } \mu\text{g/l} \text{ (5.03\%)}$


Results

Sample size	5.0 mL
$\beta(\text{Sn})$	21.3 $\mu\text{g/L}$
$\beta(\text{Pb})$	22.4 $\mu\text{g/L}$

Method 2: Determination of lead and tin with methylene blue

Theory

Traces of Sn and Pb can be determined in oxalate buffer in presence of methylene blue. Interferences by Cd or Tl can be eliminated by modifying the pH and an intermediate electrolysis procedure.

The limit of detection of Sn and of Pb is 1 $\mu\text{g/L}$.

Reagents

All of the used reagents must be of purest quality possible (for analysis or for trace analysis*).

- Hydrochloric acid, $w(\text{HCl}) = 30\%$, for trace analysis*, CAS 7647-01-0
- Di-ammonium oxalate monohydrate, for analysis, CAS 6009-70-7
- Ammonium chloride, NH_4Cl , for trace analysis*, CAS 12125-02-9
- Methylene blue, C.I. 52015, CAS 61-73-4
- Sn standard stock solution, $\beta(\text{Sn}^{4+}) = 1 \text{ g/L}$, commercially available
- Pb standard stock solution, $\beta(\text{Pb}^{2+}) = 1 \text{ g/L}$, commercially available
- Ultrapure water, resistivity $>18 \text{ M}\Omega\cdot\text{cm}$ (25 °C), type I grade (ASTM D1193)

* e.g., Merck suprapur®, Honeywell Fluka TraceSelect® or equivalent

Solutions

Electrolyte	$c(\text{oxalate}) = 0.14 \text{ mol/L}$ $c(\text{NH}_4\text{Cl}) = 0.17 \text{ mol/L}$ $c(\text{HCl}) = 0.15 \text{ mol/L}$ $\text{pH} = 1.6$ 19.2 g ammonium oxalate and 9.2 g ammonium chloride are
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	dissolved in ultrapure water. 15.8 mL hydrochloric acid are added. The solution is made up to 1000 mL with ultrapure water
Methylene blue solution	$\beta(\text{methylene blue}) = 1\text{g/L}$ 0.1 g methylene blue are dissolved in 100 mL ultrapure water. The solution is stable for one week.
Pb standard solution	$\beta(\text{Pb}^{2+}) = 1\text{ mg/L}$
Sn standard solution	$\beta(\text{Sn}^{4+}) = 1\text{ mg/L}$
	The solution is diluted with $c(\text{HCl}) = 0.01\text{ mol/L}$. It is stable for max. 1 week.

Analysis

Measuring solution

5 mL (diluted) sample

5 mL electrolyte

0.05 mL methylene blue solution

The pH of the solution should be 1.8.

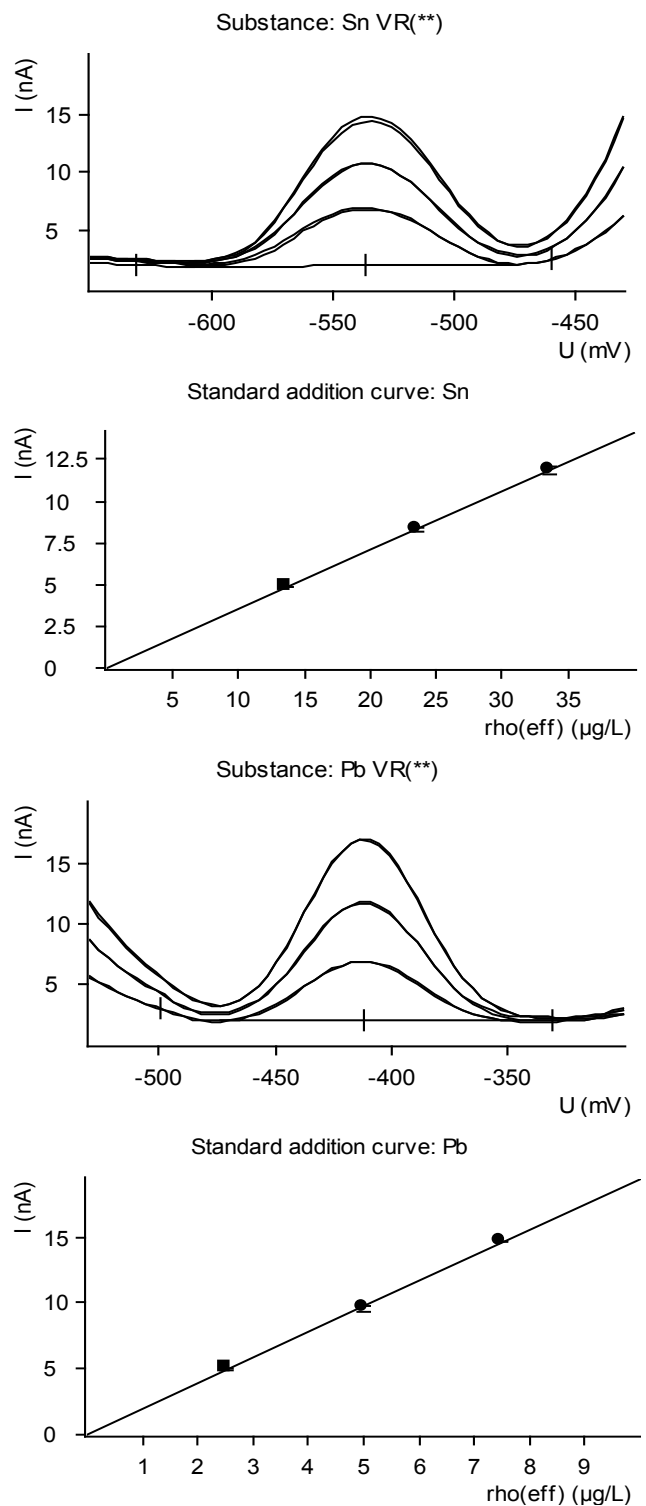
The concentration is determined by standard addition.

Parameters

Voltammetric	
Electrode operating mode	HMDE
Measuring mode	DP – Differential pulse
Stirring rate	2000 min^{-1}
Potentiostatic pretreatment	
Potential 1	-0.8 V
Waiting time 1	90 s
Potential 2	-0.58 V
Waiting time 2	20 s
Equilibration time	10 s
Sweep	
Start potential	-0.8 V
End potential	-0.25 V
Potential step	0.004 V
Potential step time	0.2 s
Sweep rate	0.02 V/s
Pulse amplitude	0.05 V
Substance	

Name	Sn
Characteristic potential	-0.54 V
Name	Pb
Characteristic potential	-0.4 V

Example



Results

Sample size	5.0 mL
$\beta(\text{Sn})$	27.4 $\mu\text{g/L}$
$\beta(\text{Pb})$	5.1 $\mu\text{g/L}$

Comments

- If the tin excess is great, one must work with two segments, intermediate electrolysis (intermediate electrolysis potential approx. -540 mV) and perhaps two standard addition loops.
- If the sample contains Tl, the Pb peak can be adjusted to more positive values by raising the pH value to 2.4 (addition of ammonia solution $w(\text{NH}_3) = 25\%$). One must work fast because at this pH value tin already hydrolyses. The peak potentials are:

Pb	-0.37 V
Tl	-0.41 V
Sn	-0.54 V

A good separation under these conditions can still be performed when the ratio Sn:Tl lies at 1:2. Lead cannot be determined.

- If the sample contains Cd, the pH value can be lowered to 1.6 with hydrochloric acid ($w(\text{HCl}) = 30\%$). The Sn peak adjusts then to more positive values improving the separation between Cd and Sn. The Pb and the Tl concentration should, however, not be too high. The peak potentials are:

Pb	-0.40 V
Tl	-0.50 V
Sn	-0.60 V

For separation, it is better to perform an intermediate electrolysis (intermediate electrolysis potential approx. -580 mV). An excess Cd:Pb of 50:1 does not show any interference.

Appendix

Report for the example determination of Pb in the presence of excess Sn according to method 1a

===== METROHM 797 VA COMPUTRACE (Version 1.0.0.1) (Serial No. 0) =====

Determination : 06161543_Pb(excessSn200).dth
 Sample ID : Pb(excessSn200)
 Creator method : Date : Time:
 Creator determ.: Date : 1999-06-16 Time: 15:43:09
 Modified by : --- Date : Time:

 Method : AB176_la.mth
 Title : Determination of Lead, AB176 method 1a
 Remark1 : 5ml sample + 5ml electrolyte + 50µl cetyltrimethylammoniumbromide
 Remark2 : el.: 0.1mol/l trisodiumcitrate + 0.1mol/l oxalic acid + 0.2mol/l HCl

Sample amount : 5.000 mL
 Cell volume : 10.050 mL

Substance : Pb
 Conc. : 5.264 ug/L
 Conc.dev. : 0.544 ug/L (10.33%)
 Amount : 52.904 ng
 Add.amount : 50.000 ng

VR	V	nA	I.mean	Std.Dev.	I.delta	Comments
1 - 1	-0.423	11.57	10.80	1.096	0.00	
1 - 2	-0.423	10.02				
2 - 1	-0.423	21.18	20.44	1.040	9.64	
2 - 2	-0.423	19.71				
3 - 1	-0.423	30.37	31.01	0.907	10.57	
3 - 2	-0.423	31.66				

Substance	Calibr.	Y.reg/offset	Slope	Mean deviat.	Corr.Coeff.
Pb	std.add.	1.072e-008	2.036e-003	1.350e-009	0.99589

Final results	+/-	Res. dev.	%	Comments
Pb: default	=	10.581 ug/l	1.093	10.329

Method print for the determination of Pb according to method 1a

Method parameters

 Method : AB176_la_Det of Pb.mth
 Title : Determination of Lead, AB176 method 1a
 Remark1 : 5ml sample + 5ml electrolyte + 50µl cetyltrimethylammoniumbromide
 Remark2 : el.: 0.1mol/l trisodiumcitrate + 0.1mol/l oxalic acid + 0.2mol/l HCl

Calibration : Standard addition
 Technique : Batch
 Addition : Manual

Sample ID : sample
 Sample amount (mL): 5.000
 Cell volume (mL): 10.050

Voltammetric parameters

 Mode : DP - Differential Pulse
 Highest current range : 1 mA
 Lowest current range : 100 nA
 Electrode : HMDE
 Drop size (1..9) : 4
 Stirrer speed (rpm) : 2000
 Initial electr. conditioning : No
 No. of additions : 2
 No. of replications : 2

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Measure blank           : No
Addition purge time (s) : 30

Initial purge time (s)  :      300

Conditioning cycles
Start potential (V)     :      0.000
End potential (V)       :      0.000
No. of cycles           :          0

Hydrodynamic (measurement) :      No
Cleaning potential (V)   :     -0.200
Cleaning time (s)       :      0.000
Deposition potential (V) :     -0.480
Deposition time (s)     :     90.000

Sweep
Equilibration time (s)  :     20.000
Start potential (V)     :     -0.530
End potential (V)       :     -0.250
Voltage step (V)        :      0.004
Voltage step time (s)   :      0.200
Sweep rate (V/s)       :      0.020
Pulse amplitude (V)     :      0.050
Pulse time (s)         :      0.040

Cell off after measurement :      Yes
  
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Peak evaluation

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Regression technique    : Linear Regression
Peak evaluation         : Height
Minimum peak width (V.steps) : 5
Minimum peak height (A) : 5.000e-010
Reverse peaks          : No
Smooth factor          : 4
Eliminate spikes       : Yes
  
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Substances

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Pb           : -0.420 V +/- 0.050 V
  
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Standard solution : 1 1.000 mg/L
Addition volume (mL) : 0.050
  
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Lead           : Final result (Pb) =
                Conc * (10.05 / 5) * (1e+006 / 1) + 0 - 0
  
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Baseline

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Substance Addition  automatic start (V) end (V) type      scope
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Pb      Sample      yes      ---      ---      linear      wholePeak
        Addition 1  yes      ---      ---      linear      wholePeak
        Addition 2  yes      ---      ---      linear      wholePeak
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Report for the example determination of Pb and Sn according to method 1b

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===== METROHM 797 VA COMPUTRACE (Version 1.0.0.1) (Serial No. 0) =====
  
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```

Determination : 06151514_Sn_Pb.dth
Sample ID     : sample
Creator method :          Date :          Time:
Creator determ.:          Date : 1999-06-15   Time: 15:14:57
Modified by   : ---         Date :          Time:
  
```

```

-----
Method       : AB176_1b.mth
Title        : Determination of Sn and Pb. AB176 method 1b
Remark1     : 5ml sample + 5ml electrolyte + 50ul cetyltrimethylammoniumbromide
Remark2     : el.: 0.1mol/l trisodiumcitrate + 0.1mol/l oxalic acid + 0.2mol/l HCl
  
```

```

Sample amount : 5.000 mL
Cell volume   : 10.050 mL
  
```

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-----
Substance     : Sn
Conc.         : 10.586 ug/L
Conc.dev.     : 0.441 ug/L ( 4.17%)
Amount       : 106.390 ng
Add.amount    : 100.000 ng
  
```

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VR   V   nA   I.mean  Std.Dev.  I.delta  Comments
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```


1 - 1	-0.554	4.42	4.52	0.145	0.00
1 - 2	-0.554	4.62			
2 - 1	-0.554	8.59	8.71	0.167	4.19
2 - 2	-0.554	8.83			
3 - 1	-0.550	12.84	12.71	0.184	4.00
3 - 2	-0.550	12.58			

Substance : Pb
 Conc. : 10.887 ug/L
 Conc.dev. : 0.547 ug/L (5.03%)
 Amount : 109.410 ng
 Add.amount : 100.000 ng

VR	V	nA	I.mean	Std.Dev.	I.delta	Comments
1 - 1	-0.427	23.24	24.03	1.126	0.00	
1 - 2	-0.427	24.83				
2 - 1	-0.423	45.69	46.13	0.615	22.09	
2 - 2	-0.423	46.56				
3 - 1	-0.423	66.87	65.76	1.564	19.64	
3 - 2	-0.423	64.66				

Substance	Calibr.	Y.reg/offset	Slope	Mean deviat.	Corr.Coeff.
Sn	std.add.	4.538e-009	4.287e-004	2.133e-010	0.99940
Pb	std.add.	2.412e-008	2.216e-003	1.494e-009	0.99854

Final results		+/-	Res. dev.	%	Comments
Sn:					
default	=	21.278 ug/l	0.887	4.170	
Pb:					
default	=	21.882 ug/l	1.100	5.026	

Method print for the determination of Pb and Sn according to method 1b

Method parameters

Method : AB176_1b_Det of Sn and Pb.mth
 Title : Determination of Sn and Pb. AB176 method 1b
 Remark1 : 5ml sample + 5ml electrolyte + 50ul cetyltrimethylammoniumbromide
 Remark2 : el.: 0.1mol/l trisodiumcitrate + 0.1mol/l oxalic acid + 0.2mol/l HCl
 Calibration : Standard addition
 Technique : Batch
 Addition : Manual
 Sample ID : sample
 Sample amount (mL): 5.000
 Cell volume (mL): 10.050

Voltammetric parameters

Mode : DP - Differential Pulse
 Highest current range : 1 mA
 Lowest current range : 100 nA
 Electrode : HMDE
 Drop size (1..9) : 4
 Stirrer speed (rpm) : 2000
 Initial electr. conditioning : No
 No. of additions : 2
 No. of replications : 2
 Measure blank : No
 Addition purge time (s) : 30
 Initial purge time (s) : 300
 Conditioning cycles :
 Start potential (V) : 0.000
 End potential (V) : 0.000
 No. of cycles : 0

Hydrodynamic (measurement) : No
 Cleaning potential (V) : -0.250
 Cleaning time (s) : 0.000
 Deposition potential (V) : -0.700
 Deposition time (s) : 90.000

Sweep
 Equilibration time (s) : 20.000
 Start potential (V) : -0.800
 End potential (V) : -0.300
 Voltage step (V) : 0.004
 Voltage step time (s) : 0.200
 Sweep rate (V/s) : 0.020
 Pulse amplitude (V) : 0.050
 Pulse time (s) : 0.040

Cell off after measurement : Yes

Peak evaluation

Regression technique : Linear Regression
 Peak evaluation : Height
 Minimum peak width (V.steps) : 5
 Minimum peak height (A) : 5.000e-010
 Reverse peaks : No
 Smooth factor : 4
 Eliminate spikes : Yes

Substances

Sn : -0.550 V +/- 0.050 V

Standard solution : 1 1.000 mg/L
 Addition volume (mL) : 0.100

Tin : Final result (Sn) =
 Conc * (10.05 / 5) * (1e+006 / 1) + 0 - 0

Pb : -0.420 V +/- 0.050 V

Standard solution : 2 1.000 mg/L
 Addition volume (mL) : 0.100

Lead : Final result (Pb) =
 Conc * (10.05 / 5) * (1e+006 / 1) + 0 - 0

Baseline

Substance	Addition	automatic	start (V)	end (V)	type	scope
Sn	Sample	yes	---	---	linear	wholePeak
	Addition 1	yes	---	---	linear	wholePeak
	Addition 2	yes	---	---	linear	wholePeak
Pb	Sample	yes	---	---	linear	wholePeak
	Addition 1	yes	---	---	linear	wholePeak
	Addition 2	yes	---	---	linear	wholePeak

Report for the example determination of Pb and Sn according to method 2

===== METROHM 746 VA TRACE ANALYZER (5.746.0101) =====
 Determin. : 03111419 User: Date: 1999-03-11
 Modified : 2000-12-05 19:30:39 Run : 0 Time: 14:19:11
 Sample table: -

Pos.	Ident.1/S1 sample	Ident.2/S2	Ident.3/S3	Method.call	Sample size/S0 5 mL
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Method : AB176_2
 Title : Det.of Sn and Pb with methylene blue. AB176 part 2
 Remark1 : 5 ml sample + 5 ml electrolyte + 50 µl methylene blue (1g/l)
 Remark2 : el.: 0.14mol/l oxalate + 0.17mol/l NH4Cl + 0.15mol/l HCl

Substance : Sn
 Mass conc.: 27.41 µg/L
 MC.dev. : 0.904 µg/L (3.3%)
 Cal.dev. : -
 Mass : 137.1 ng
 Add.mass : 100 ng
 V0.sample: 5 mL

VR	U/mV	I/nA	I.mean	Std.dev.	I.delta	Comments
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00	-537	4.808	4.824	0.0222	
01	-537	4.839			
10	-536	8.227	8.166	0.0871	3.342
11	-536	8.104			
20	-536	11.41	11.55	0.1883	3.381
21	-536	11.68			

Substance : Pb
 Mass conc.: 5.068 ug/L Mass : 25.34 ng
 MC.dev. : 0.228 ug/L (4.51%) Add.mass : 25 ng
 Cal.dev. : - V0.sample: 5 mL

VR	U/mV	I/nA	I.mean	Std.dev.	I.delta	Comments
00	-412	4.895	4.965	0.0987		
01	-413	5.034				
10	-412	9.579	9.435	0.2038	4.470	
11	-412	9.291				
20	-412	14.24	14.26	0.0323	4.823	
21	-412	14.28				

Substance	Techn.	Y.reg/offset	Slope	Nonlin.	Mean deviat.
Sn	std.add.	4.804e-09	3.522e-04		1.114e-10
Pb	std.add.	4.888e-09	0.001938		1.789e-10

Final results	+/-	Res.dev.	%	Comments
Sn = 27.414 ug/L		0.904	3.30	
Pb = 5.0681 ug/L		0.228	4.51	

Method print for the determination of Pb and Sn according to method 2

===== METROHM 746 VA TRACE ANALYZER (5.746.0101) =====
 Method: AB176_2 .mth OPERATION SEQUENCE
 Title : Det.of Sn and Pb with methylene blue. AB176 part 2

	Instructions	t/s	Main parameters	Auxiliary parameters
1	DOS/M		V.added 5.050 mL	
2	REM		5mL sample + 5 mL electrolyte + 50 µL meth. blue	
3	SMPL/M		V.fraction mL	V.total L
4	PURGE			
5	STIR	300.0	Rot.speed 2000 /min	
6	(ADD			
7	PURGE			
8	STIR	30.0	Rot.speed 2000 /min	
9	OPURGE			
10	(REP			
11	SEGMENT		Segm.name asvSn	
12	REP)1			
13	PURGE			
14	STIR		Rot.speed 2000 /min	
15	ADD>M		Soln.name Pb-std	V.add 0.025 mL
16	ADD>M		Soln.name Sn-std	V.add 0.100 mL
17	ADD)2			
18	END			

Method: AB176_2 SEGMENT
 asvSn

	Instructions	t/s	Main parameters	Auxiliary parameters
1	STIR	2.0	Rot.speed 2000 /min	
2	HMDE		Drop size 4	Meas.cell normal
3	DPMODE		U.ampl 50 mV	t.meas 20.0 ms
			t.step 0.20 s	t.pulse 40.0 ms
4	MEAS	90.0	U.meas -800 mV	
5	MEAS	20.0	U.meas -580 mV	
6	OSTIR	10.0		
7	SWEEP	28.2	U.start -800 mV	U.step 4 mV
			U.end -250 mV	Sweep rate 20 mV/s
			U.standby mV	
8	OMEAS			
9	END			

Method: AB176_2 CALCULATION
 max. 15 lines

Quantity	Formula (R##, C##, A##)	Res. unit	Sig. dig.
Sn	R1000=MC:Sn	#g/L	5
Pb	R1001=MC:Pb	#g/L	5