

# Application Bulletin



Of interest for:  
Textile and plastic laboratories

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## Potentiometric determination of carboxyl and amino end groups in polyamide fibres

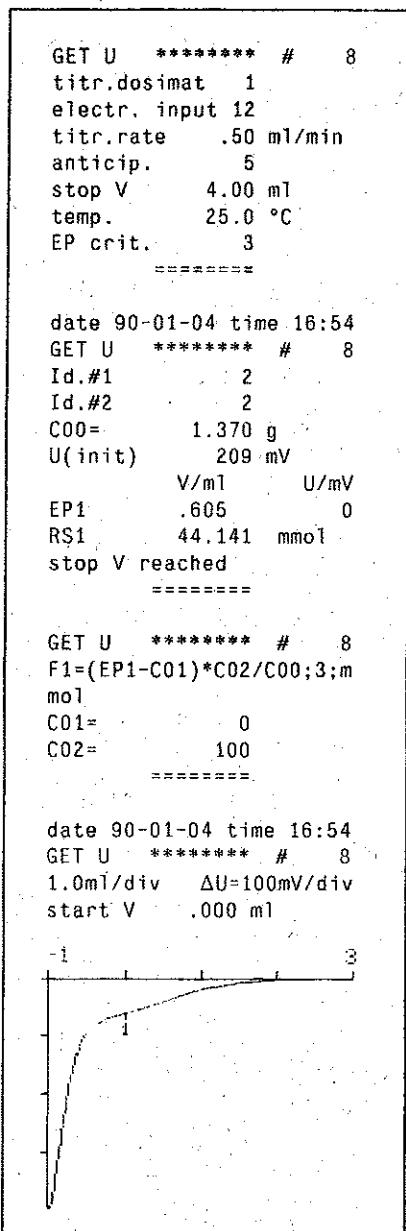
<b>Summary</b>	<ul style="list-style-type: none"><li>▶ The indication of titration endpoints of the end groups reacting weakly alkaline or acid in a non-aqueous solution is often difficult. A considerable improvement is possible by the use of convenient titration reagents (TBAOH = tetrabutyl ammonium hydroxide for carboxyl end-groups; perchloric acid for amino end-groups).</li><li>▶ With the choice of benzyl alcohol as a solvent there has been reached an improvement in evaluation.</li><li>▶ Also of importance is the choice of the electrode combination and the measuring setup. With the differential potentiometry with the three electrode technique there has been reached a strong improvement for titrations in solutions with low conductivity. Interference signals are eliminated.</li></ul>
<b>Apparatus</b>	<ul style="list-style-type: none"><li>▶ 2.536.0110* Potentiograph or 2.686.0100 or 2.682.0010 or 2.670.0020* Titroprocessor with Titration Stand 2.665.0030 (* in addition 6.5104.000 Differential Amplifier)</li><li>▶ 6.3006.213 Exchange Units</li><li>▶ 6.0102.102 Glass electrode (electrode entry 1)</li><li>▶ Shielded Reference electrode 6.0729.100 (electrolyte LiCl sat. in benzyl alcohol) (electrode entry 2)</li><li>▶ Earthed burette tip 6.1540.010 or Platinum rod electrode (electrode entry 3)</li></ul>
<b>Reagents</b>	<ul style="list-style-type: none"><li>▶ c(TBAOH) = 0.1 mol/L in isopropanol</li><li>▶ c(HClO<sub>4</sub>) = 0.1 mol/L in glacial acetic acid</li><li>▶ Benzyl alcohol AR grade</li><li>▶ m-anthranilic acid AR grade (for titer determination)</li></ul>
<b>Method</b>	<ul style="list-style-type: none"><li>▶ <b>Determination of carboxyl end groups</b> 0.5 ... 1.5 g sample (according to content of R-COOH) are weighed into a beaker, mixed with 100 mL benzyl alcohol and diluted by heating up to boiling point. After cooling down to 100°...80°C titrate with TBAOH. The burette tip should be immersed only a little bit into the solution. A blank value is determined under the same conditions.</li><li>▶ <b>Determination of amino end groups</b> 0.5 ... 1.0 g sample (according to content of R-NH<sub>2</sub>) are weighed into a beaker, mixed with 100 mL benzyl alcohol and diluted by heating up to boiling point. After cooling down to 100°...80°C titrate with perchloric acid. The burette tip should be immersed only a little bit into the solution. A blank value is determined under the same conditions.</li></ul>

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Calculations	$\mu\text{Eq./kg (COOH/NH}_2) = \frac{(A - B) \times t \times 100}{E}$ <p>whereby:</p> <p>A = consumption in mL titrating reagent for the sample      B = consumption in mL titrating reagent for the blank value      t = factor of the titrating reagent      E = weight of sample in grammes</p>
Remarks	<ul style="list-style-type: none"> <li>► For determining the titre of the titrating reagent, m-antranilic acid can be used.</li> <li>► It is advisable to soak the glas electrode in distilled water after carrying out a few titrations. This assists in retaining its respons sensitivity.</li> <li>► The burette tip should be immersed only a little into the hot solution to be titrated, because otherwise the titrating reagent in the burette tip would start boiling.</li> <li>► The titration should be performed with a mV range of the apparatus, and at slow speed.</li> <li>► It is also possible to use other solvents. For           <ul style="list-style-type: none"> <li>R-COOH: benzyl alcohol/nitrobenzene 1:1</li> <li>o-Cresol/chloroform 1:2</li> <li>R-NH<sub>2</sub>: phenol/chloroform 2.5:1 (chloroform should only be added before the titration)</li> </ul> </li> </ul>
Literature	<ul style="list-style-type: none"> <li>► Waltz, J.E.  <i>Determination of the molecular weight of Nylon.</i>  <i>Anal.Chem.</i> <u>19</u>, (1947) 448-450</li> <li>► Schefer, W.  <i>Endgruppenbestimmungen an Polyamiden.</i>  <i>Textil-Rundschau</i> <u>10</u>, (1955) 284-287</li> <li>► Wolf, S. / Möbus, B.  <i>Eine potentiometrische Methode zur Bestimmung der Amino- und Carboxylendgruppen von Polyamidfasern mit Hilfe eines schreibenden Titriergerätes.</i>  <i>Fresenius, Z. Anal. Chem.</i> <u>186</u>, (1962) 194-201</li> <li>► Kirby, J.R. / Baldwin, A.J.  <i>Potentiometric determination of acid groups in acrylic polymers and fibres.</i>  <i>Anal. Chem.</i> <u>40</u>, (1968) 689-695</li> </ul>

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**Fig. 1** Carboxyl end groups in Polyester,  
682 Titroprocessor



**Fig. 2** Amino end groups in Polyester,  
686 Titroprocessor

